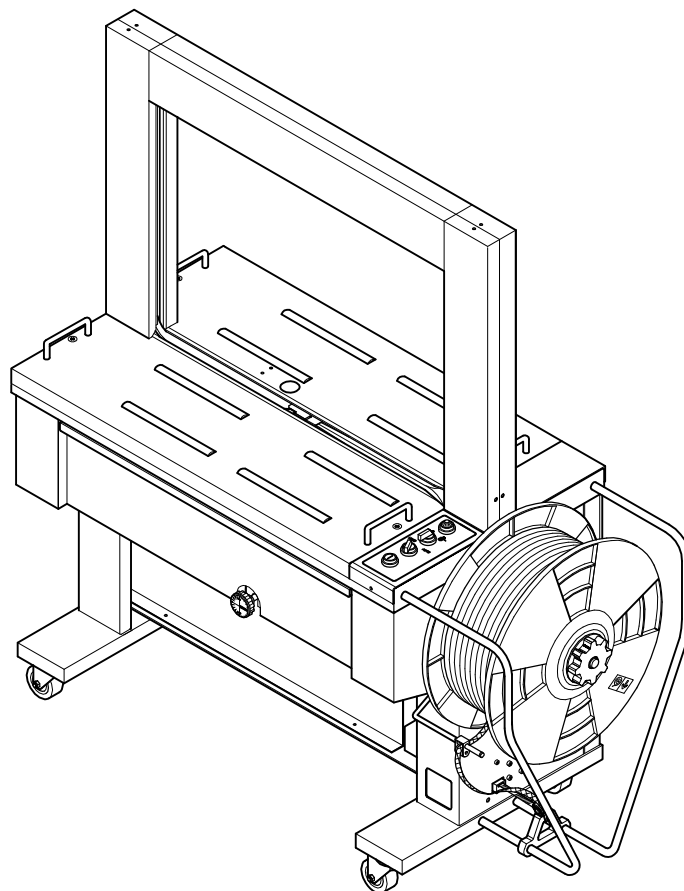


AUTOMATIC POLYPROPYLENE STRAPPING MACHINE



TP-6000-1 TP-6000-3
TP-6000CE1 TP-6000CE3

OPERATION MANUAL & SPARE PARTS LIST



READ ALL INSTRUCTIONS BEFORE OPERATING THIS PRODUCT

Explanations For Each Model No. :

TP-6000-1 : Single Phase Model

TP-6000-3 : Three Phase Model

TP-6000CE1 : Single Phase With CE Version

TP-6000CE3 : Three Phase With CE Version

PART I

CONTENTS

1. Safety Instructions.....	1~2
2. Construction and Function of Units.....	3
3. Technical Data	4
4. Control Panel	5
Control Panel (CE Version)	6
5. Electric Control Unit	7~8
6. How to Load P.P. Strap	9
7. How to Operate	10
8. Recommend for Trouble-free Operation.....	10
9. Adjustments	11~14
10. Installation of Arch Unit.....	15~16
11. Wiring Diagram	17~21
12. Troubleshooting	22

1. Safety Instructions

(1) Before operating

- a. Please always wear proper eye protection and safety gloves before operating this machine.



Eye protection must be worn



Safety gloves must be worn

- b. Please make sure if the power voltage is correct.
- c. It can only be operated with P.P. strap; not PET strap or Polyester cord strap.

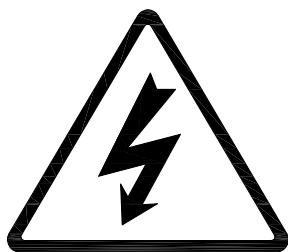
(2) During operating

- a. The weight of package should not exceed 100kg, and the size should not be less than 100mm (width) x 20mm (high).
- b. Check if the machine emits any smokes or unusual sound when it is running.
- c. Warning
 - c-1 For your own safety, please read instruction manual before operating. Keep away from arch while the machine is running.
 - c-2 Do not put your hands or body into the Archworking area when the machine is running.

(3) After operating

- a. Please pull out the power plug.
- b. Please get rid of the dirt or impurity on the machine.

(4) Signs



Caution, risk of electric shock



Do not touch!

(5) Maintenance

- a. Please turn off the power before opening the top plate.
- b. Please do not touch the heater due to the high temperature.
- c. Be careful with the heater if you open the upper top plate.

(6) Other remainders

- a. Do not alter or bypass protective interlocks
- b. The operation manual must remain attached to the machine at all times
- c. Do not alter circuits and machine unless authorized to do so by the manufacturer.
- d. All electrical apparatus must be properly grounded.
- e. Wire the machine according to the local electrical code.

2. Construction and Function of Units

1 Strapping head unit

This unit is the most important part of the machine for cutting and sealing of P.P. strap.

2 Bandway unit

This is the arch track through which P.P. strap forwards or reverses.

5 Feed unit

Feeding and reversing of strap.

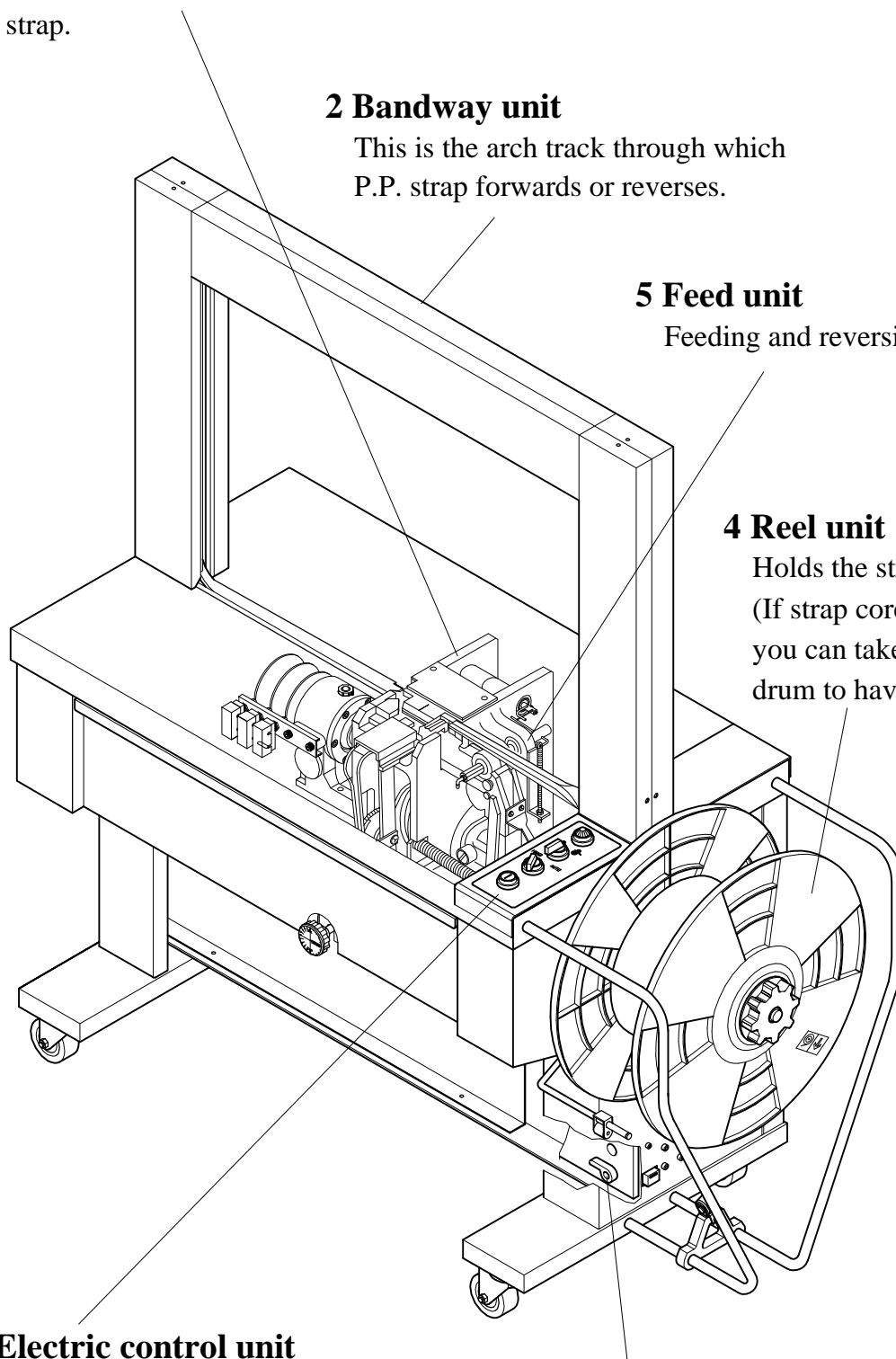
4 Reel unit

Holds the strap coil.
(If strap core is 280mm, you can take off the center drum to have core size 200mm.)

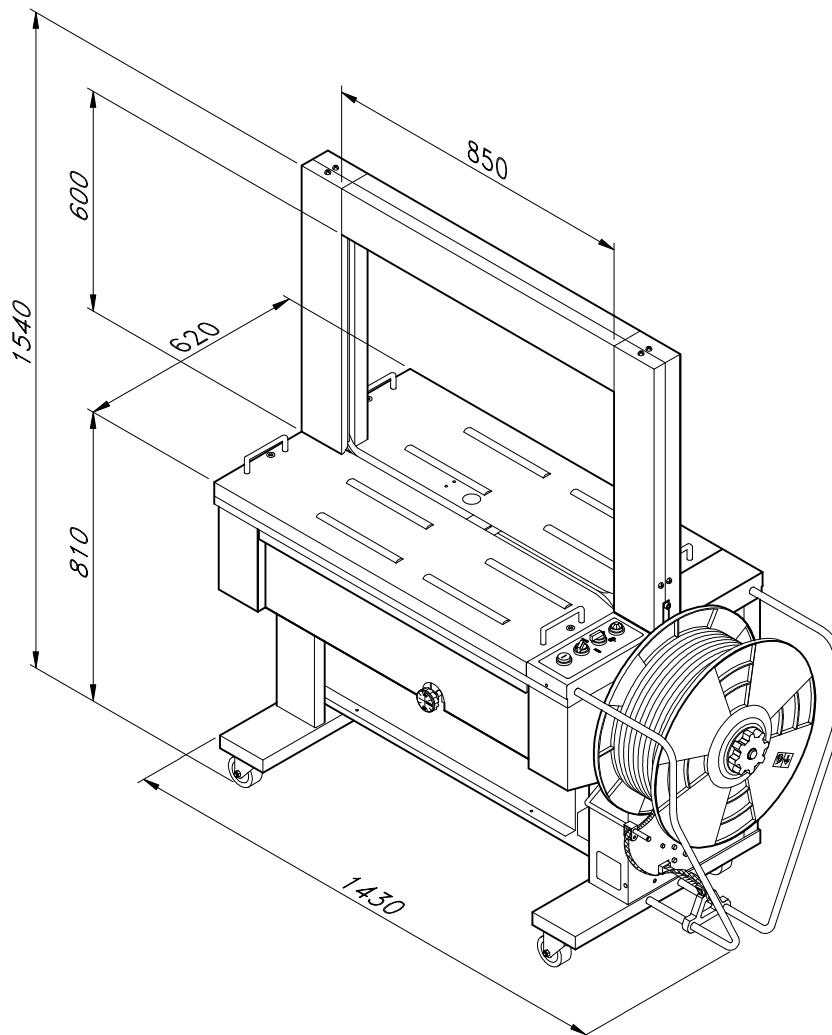
6 Electric control unit

3 Accumulator unit

This unit accumulates the quantity of strap required for smooth feeding into the arch track.



3. Technical Data



Sealing method	Heat
Strap width:	8 mm to 15.5 mm (3/8"-5/8")
Strap thickness:	0.55 mm up to 0.75 mm (0.022" - 0.03")
Strap reel diameter:	200 mm (8" nominal)
Width :	1430 mm (56.3")
Depth:	620 mm (24.4")
Table height:	810 mm (31.9")
Electrical connection:	AC 110V/220V/230V/240V (50/60Hz), 1PH AC 220V/380V/400V (50/60Hz), 3PH
Weight:	220 kg (341.7 lbs.)
Noise emission:	83 dB (A)
Ambient temp:	5°C ~ 40°C (41°F ~ 104°F)

4. Control Panel

a. (For Standard Version)

① Start switch

This is the switch to start a strapping operation. A strapping cycle is completed only after actuation of this switch.

② Stop switch

Push the stop switch in case of emergency. Simply push this stop switch to completely stop the strapping operation.

*Lock stop switch if strapping has to be interrupted for a short period of time. The machine will stop but the heater element will maintain its temperature. The machine will then be immediately ready for operation without need for warming-up of the heater element.

③ F/R switch

(Feed and Reverse)

After P.P. strap is fed and the power supply switch is on, turn this switch counterclockwise to feed P.P. strap around arch.

When the switch is turned clockwise, P.P. strap reverses and returns strap from the arch track to the accumulator box.

④ Power supply switch and pilot lamp

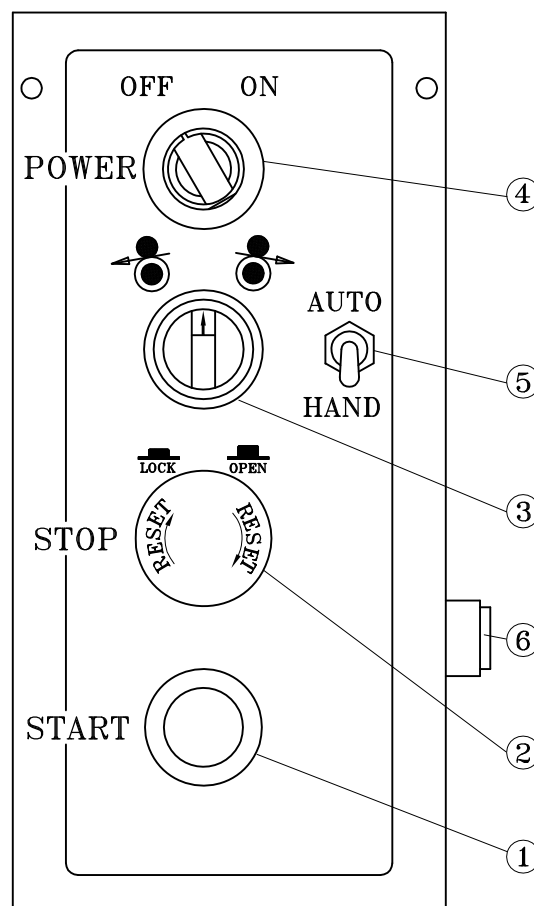
When the power supply switch is turned on, the pilot lamp lights up, showing that electric power is being supplied.

⑤ Auto/Hand selector switch

While selector switch is placed to the position "AUTO", the machine will automatically strap the package when it is placed on the table and passes the arch, (the strapping cycle will continue, if the package remains under the arch.) While the selector switch is placed to the position "HAND", after positioning the package under the arch, push the "START" switch, then one strap will be applied.

⑥ Reset switch (Option)

If the machine is with short feed sensor (Page 5 of part II), When strap no at home position sealing This switch has reset function.



b. (For CE Version)

① Start switch

This is the switch to start a strapping operation
A strapping cycle is completed only after
actuation of this switch.

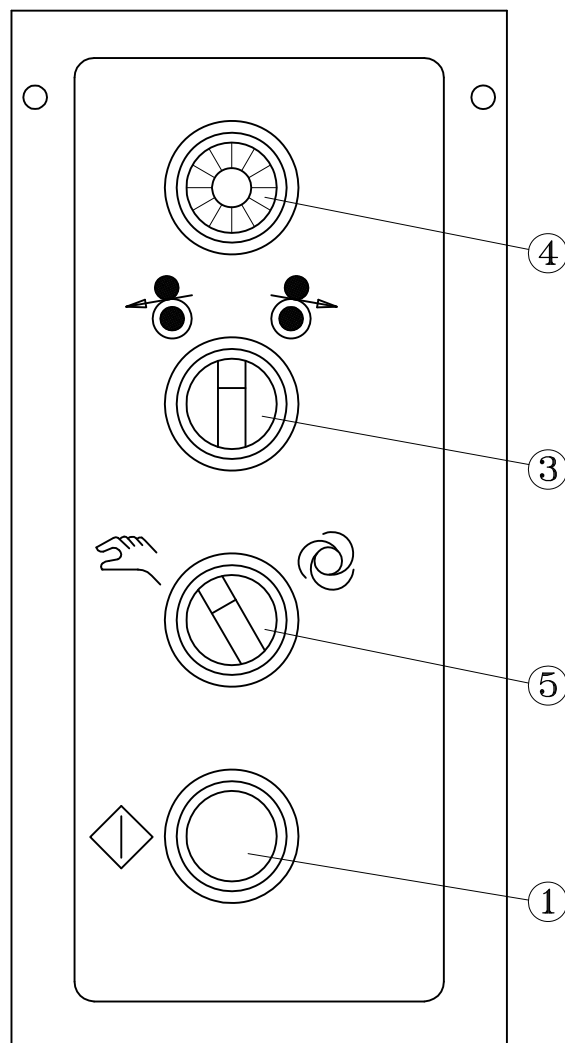
③ F/R switch

(Feed and Reverse)


After P.P. strap is fed and the main power switch is on, turn this switch counterclockwise to feed P.P. strap around arch. When the switch is turned clockwise, P.P. strap reverses and returns strap from the arch track to the accumulator box.


④ Power pilot lamp

When the main power switch is turned on, the pilot lamp lights up, showing that electric power is being supplied. If the machine has the short feed sensor, When strap no at home position sealing this switch has reset function and lights up if under power.



⑤ Auto/Hand selector switch

While selector switch is placed to the position , the machine will automatically strap the package

(the strapping cycle will continue, if the package remains under the arch.) While the selector switch is placed to the position , after positioning the package under the arch, push the "START" switch, then one strap will be applied.

5. Electric Control Unit

a. (For Three Phase)

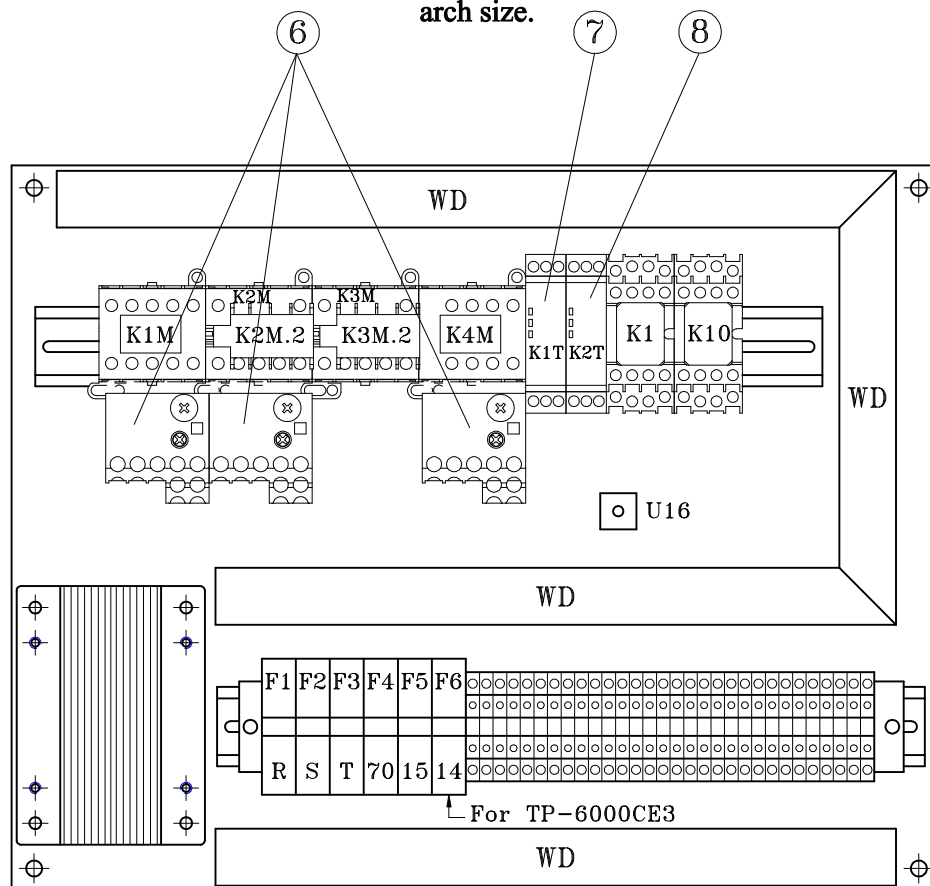
Magnetic switch ⑥

This is a current protection device. In case of overload, the over load relay will cut off power automatically. For normal operation, please actuate this switch.

Timers ⑦ & ⑧

Timer , T1 ⑦ : This Timer, T1, determines the time necessary for strap take-up. Set Timer, T1, bearing in mind the time required for strapping the minimum-size package. Normally, Timer T1 is set at about 0.4 seconds, but may have to be adjusted depending on a package size.

Timer , T2 ⑧ : This Timer, T2, determines the time necessary for strap feed. If the time selected for Timer T2 is too short, strap may not reach the sealing position. Normally, Timer T2 is set to about 0.8 seconds for standard arch (850x600), but may have to be adjusted depending on arch size.



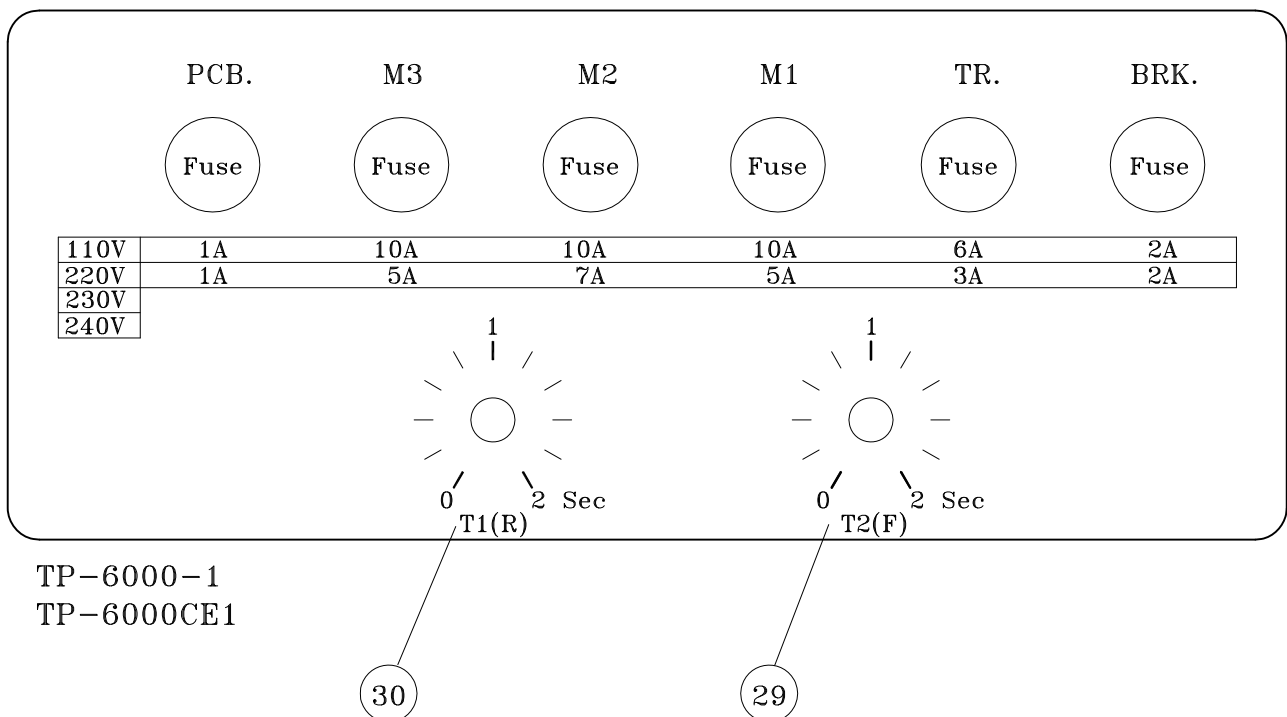
TP-6000-3
TP-6000CE3

b. (For Single Phase)

Timers 30 & 29

Timer, T1(30) : This Timer, T1, determines the time necessary for strap take-up. Set Timer, T1, bearing in mind the time required for strapping the minimum-size package. Normally, Timer T1 is set at about 0.3 seconds, but may have to be adjusted depending on a package size.

Timer, T2(29) : This Timer, T2 determines the Time necessary for strap feed. If the time selected for Timer T2 is too short, strap may not reach the sealing position. Normally, Timer T2 is set to about 0.7 seconds for standard arch (850x600), but may have to be adjusted depending on arch size.



6. How to Load P.P. Strap

- Ensure that the power supply switch is turned off before loading P.P. strap.

Step 1

Place a strap coil on the reel drum according to the arrow direction as indicated on the Outer Flange (9).

After sliding on the coil, put the Outer Flange on the strap coil and tighten it using the Reel Nut Handle (10).

Step 2

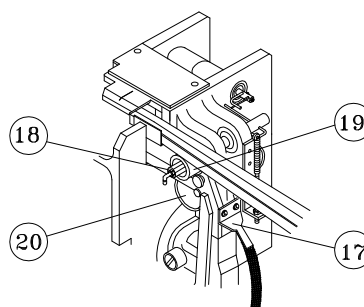
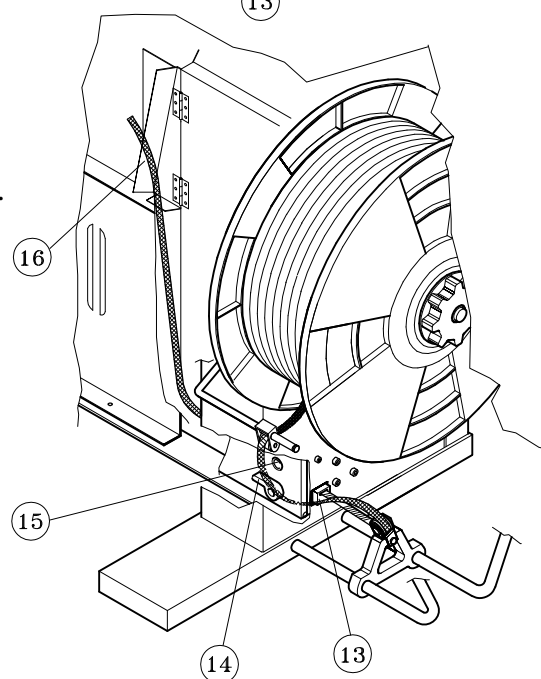
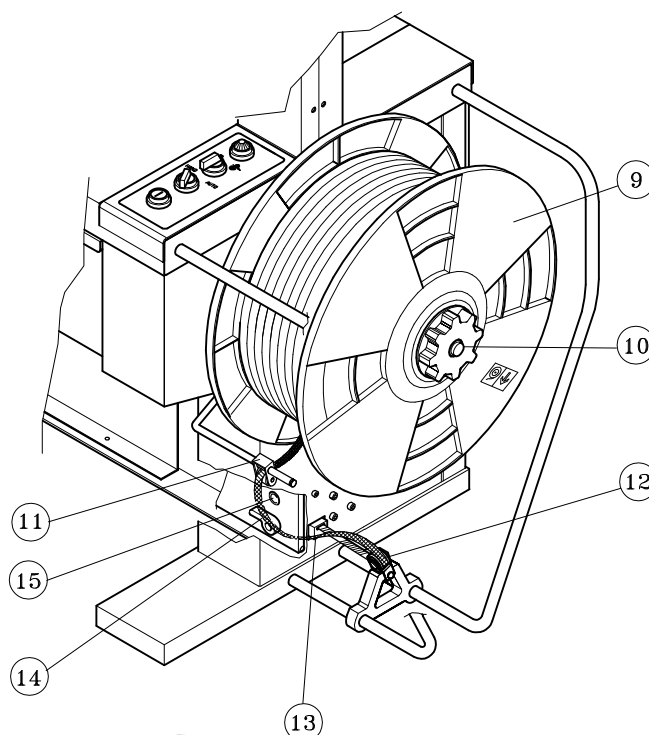
Thread the tip of the P.P. strap into the Strap Guide Roller (11). After that, push it through the Guiding Angle (12). At this moment, twist the strap so that the inside part of the P.P. strap turns out downward and the outside touches the roller. See drawing.

Step 3

Open the door of Accumulator Box (16). Insert P.P. strap into the Accumulator Feed Shooter (13), pushing the lever (14) downward. Pull out about 1 m of strap through the Accumulator Feed Shooter (13) and insert it into the narrow passage of the Accumulator Box.

Step 4

Turn the Upper Roller Grip (18) to the lefthand side, while pushing the strap tip of strap under the Strap Cover (17). By turning the upper roller grip, the strap will pass between the Upper Feed Roller (19) and the Feed Roller (20).

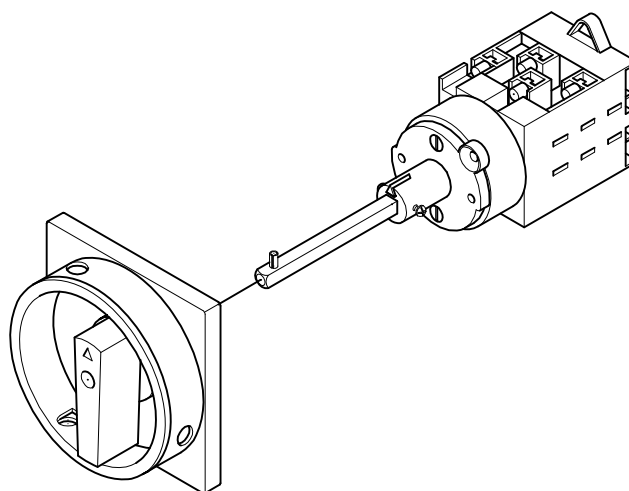


7. How to Operate

- (1) For standard version :
Turn the power supply switch on.
The pilot lamp lights up and the strap is automatically fed into the Accumulator Box. (See page 2no. ④)
For CE version :
Turn on the switch (make a 90-degree clockwise turn). The front door will lock at the same time and the strap will be automatically fed into the Accumulator Box. If you want to open the front door, turn off the switch first (make a 90-degree counterclockwise turn). The operator can now open the front door without risk. (See drawing below)
- (2) Turn F/R switch counterclockwise.
P.P. strap is fed into the arch track.
Keep turning the F/R switch until **the strap reaches the sealing position**. It is now ready for strapping.
- (3) Wait for about 3 minutes until the heater element has reached its required operating temperature.
- (4) Place a package on the center **of the strapping head**. Push the start switch ①(P.2), and the package is automatically strapped. The strapping operation is repeated if the start switch is pushed again.
- (5) After operation, turn off the power supply switch.

8. Recommendations for Trouble-Free Operation

- (1) Make sure to turn off the power supply switch , when maintenance and/or exchange of strap coil is required.
- (2) Pull the strap out of the Accumulator Box and rewind it on the Reel Unit to prevent cambering, if the machine will not be used for long periods of time.
- (3) In order to change the strap width, use the strap conversion kit which is sold as an option.
- (4) When the electric plug receptacle has to be changed, check the revolving direction of motor. (P5 NO. ⑮).
- (5) Always keep the machine clean, especially by removing dust and strap fluff **in the vicinity of the strapping head and heater unit**.
- (6) Do not use extension cords.

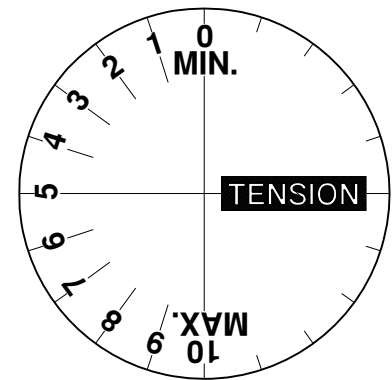


9. Adjustments

Tension strenght

The tension knob is used to adjust the tension strenght for strapping.

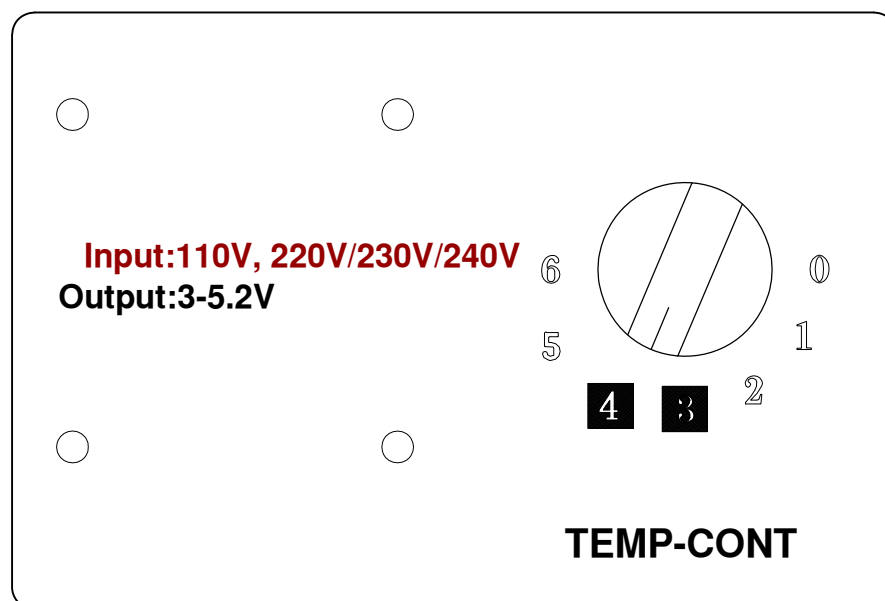
The range of strapping tension is 0-10, so that an operator can choose the adequate strapping tension for a package. Normally, the knob position 4 or 5 is suitable for a carton box.



Heater temperature

Set the knob to position 3 or 4.

Adjust the heater temperature by selecting a position between 1 and 6. Choose the suitable temperature, bearing in mind the environmental conditions of the machine. If the heater temperature is too high or too low, a proper seal will not be obtained. Gradually increase or reduce the position until obtaining an optimum seal.



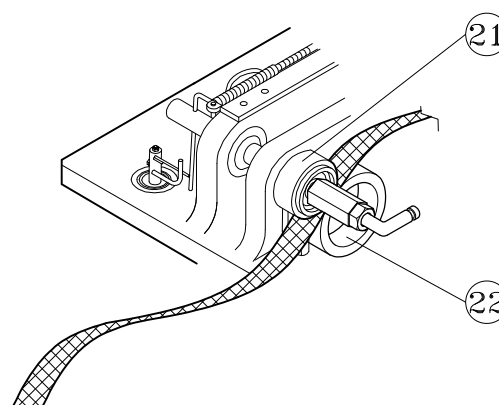
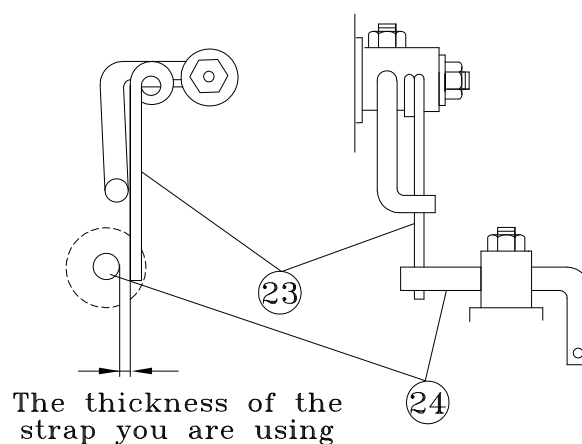
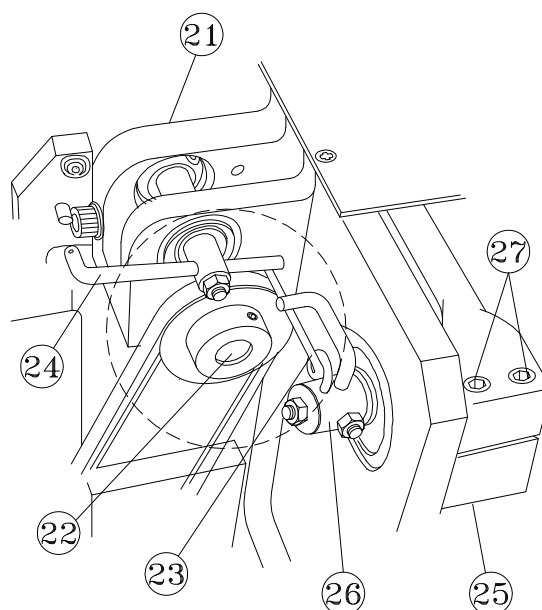
Feed and take-up mechanism

If this unit is not correctly adjusted, strap feed and take-up will become irregular.

Normally, this unit is set to accept P.P. strap with the thicknesses of 0.55mm-0.6mm

If a different strap thickness is used, adjust the section marked by a circle in the drawing so that the clearance between the Upper Roller Spring (23) and the Upper Shaft Spring Hook (24) should be the thickness of the strap you are using. Strap can only be taken up properly if this unit is precisely adjusted. (If not, strap will be sealed before being tightened around the package) Moreover, strap will leave the chute arch track when feeding into it if there is no clearance.

1. Check if the control unit returns to its **home position**. Insert the strap between Feed Roller (22) and Upper Feed Roller (21) .
2. Loosen 2 Bolts (27) holding the right-hand Block Arm (25) with the Press Arm Shaft (26) . Press Arm Shaft can then easily be moved by hand.
3. Adjust so that there is a clearance between the Upper Roller Spring (23) and the Upper Shaft Spring Hook (24) the same as the thickness of the strap you are using.
4. Tighten 2 Bolts (27) .



Limit switches (Movements of control unit)

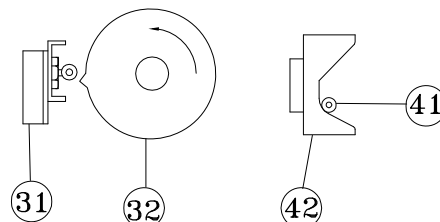
LS3, (31) controls the machine to stop at home position and is adjusted by Limit Switch Contactor, (32) .

When LS1 is activated, the control unit stops and the strap starts reversing. In the control unit, the right Press Unit (37) rises up to the top and grips the strap under Slide Table, (38) . Strap Guide, (39) moves backward and LH Strap Guide Flap, (40) , opens completely. At this moment, cam follower , (41) stays at its position before it starts rising on the Tension Cam, (42) . The illustration shows the correct position of control unit with correct adjustment of LS1, (33) .

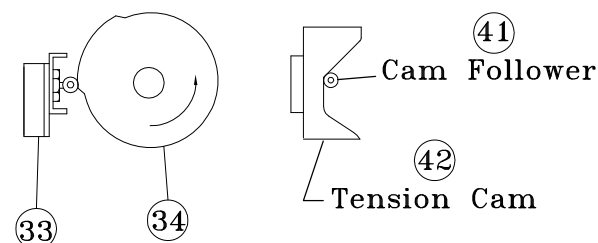
LS1 is adjusted by Limit Switch Contactor, (34) .

The strap feed cycle is triggered by LS2, (35) . To activated LS2, (35) , correctly, adjust limit switch contactor, (36) , so that the cam follower, (41) , starts descending along the tension cam, (42) .

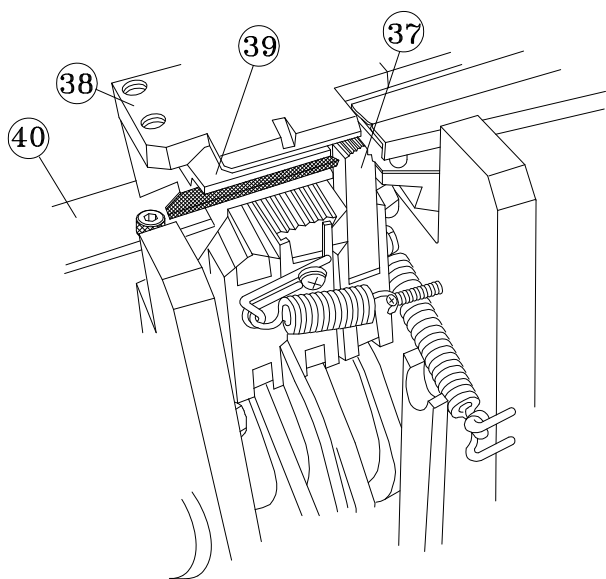
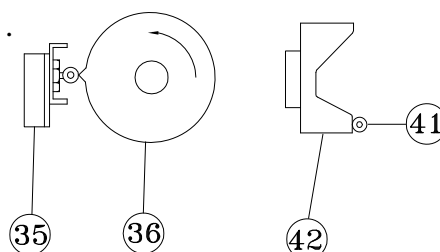
LS-3



LS-1



LS-2

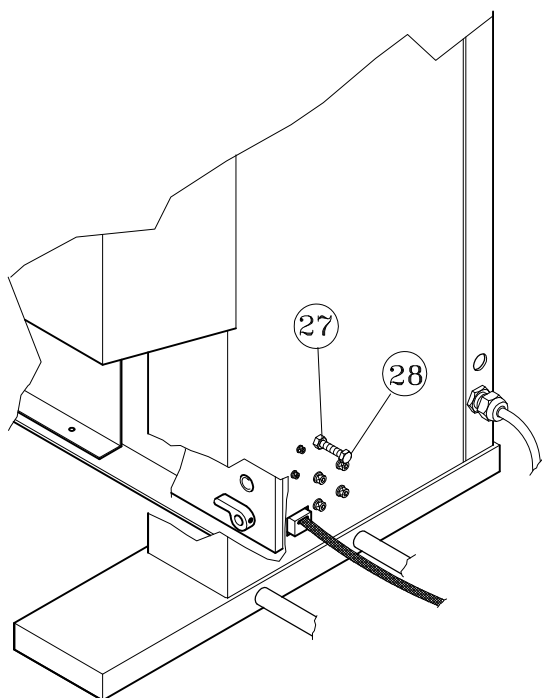


Amount of strap in Accumulator Box

The machine has already been set in its Accumulator Box.

However, some adjustment may be required, depending on the actual quality or thickness of the strap used. If adjustment is necessary, proceed as shown in the following drawing.

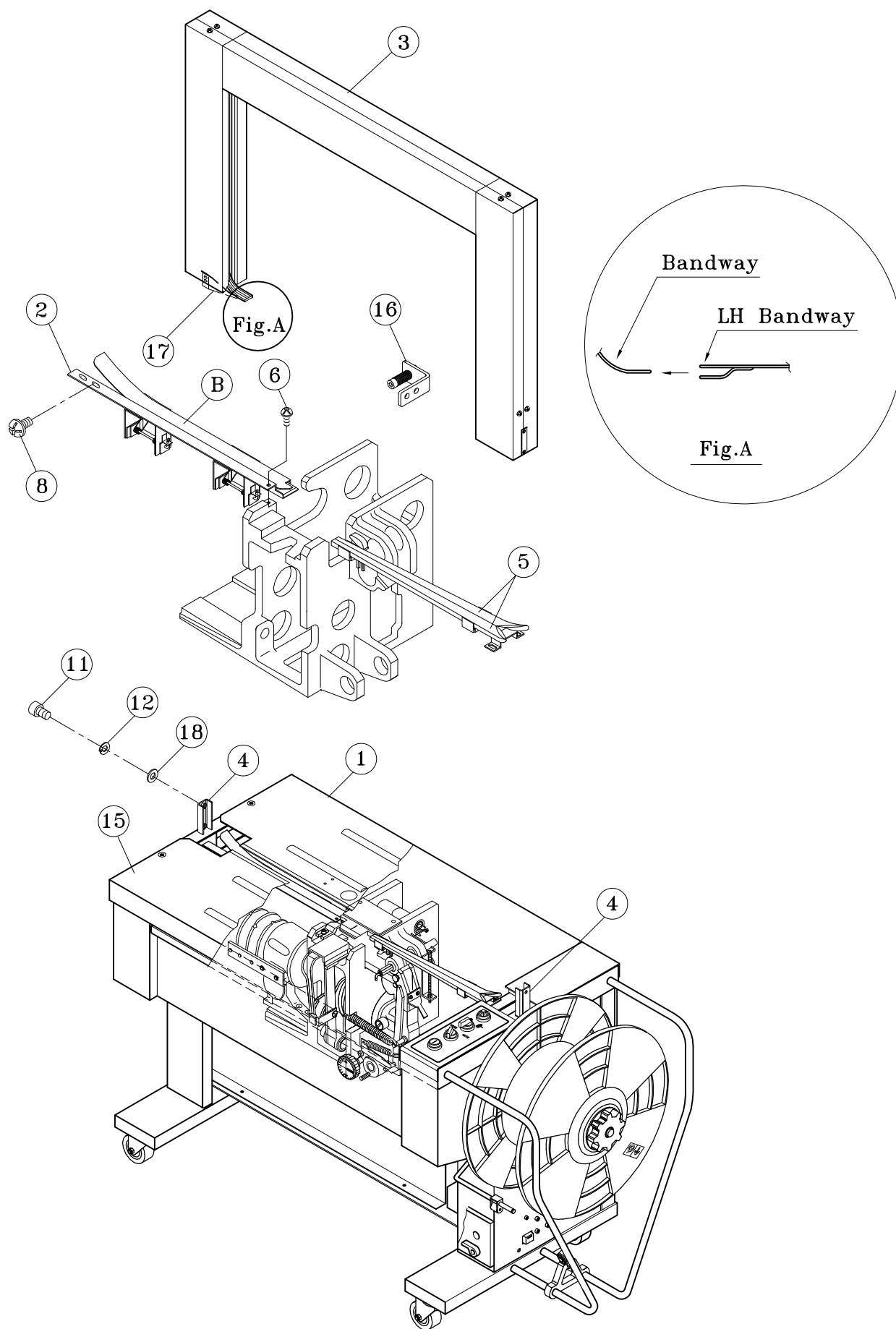
1. In case that there is an insufficient amount of strap in the Accumulator Box, loosen the Nut (27) and turn the Screw Bolt (28) counterclockwise.
2. In case that there is an excessive amount of strap in the Accumulator Box, loosen the Nut (27) and turn the Screw Bolt (28) clockwise.



10. Installation of Arch Unit

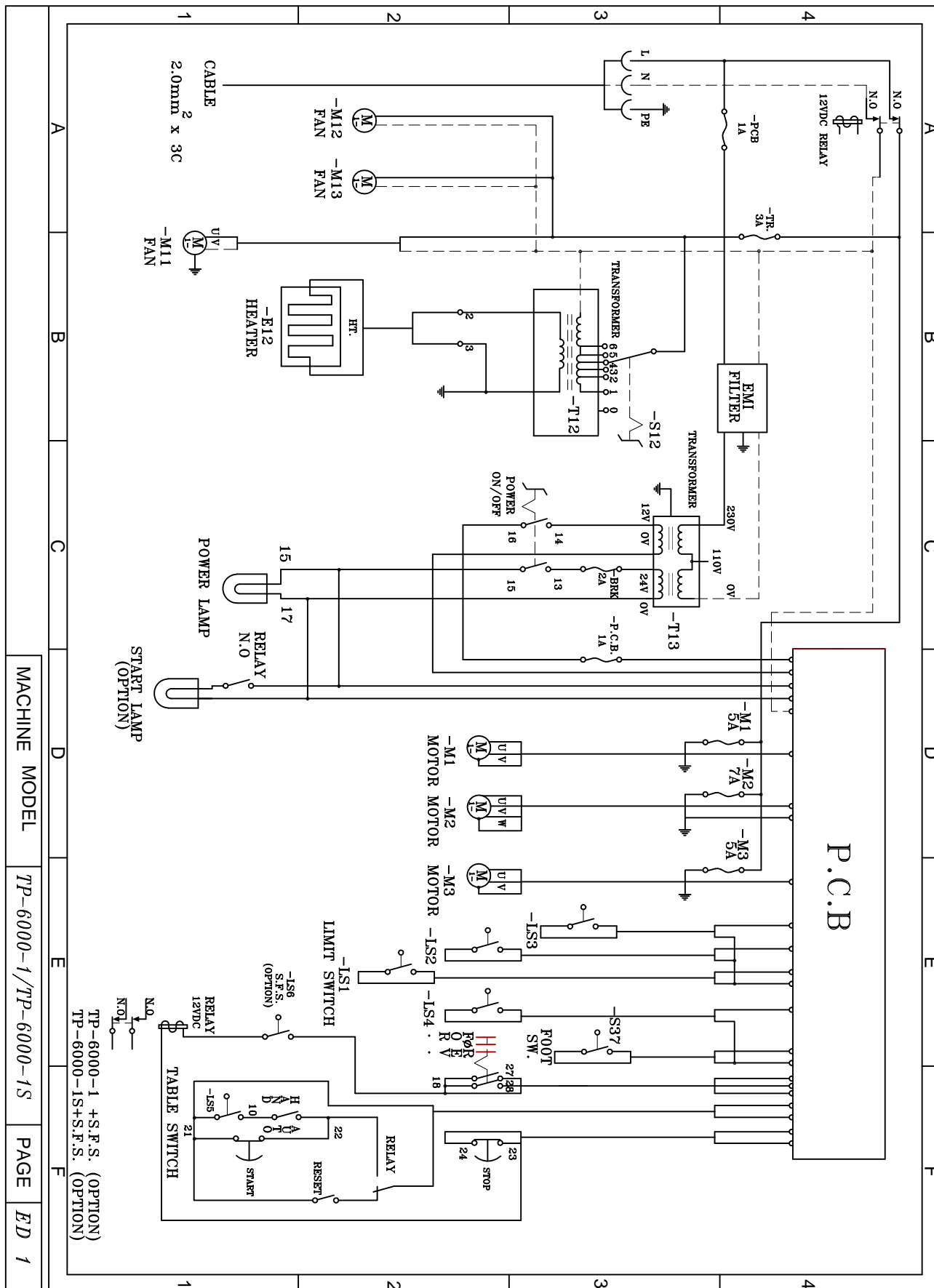
- (1) Take the upper table ①, ⑮ off.
- (2) Take the LH bandway ② off.

⑥ TMS, M5x8	1PC	⑧ TMS, M6x8	2PC
⑪ HBS, M8x15	4PC	⑫ SW, M8	4PC
⑱ PW, M8 (A)	4PC		
- (3) Slide the the arch unit ③ into the fixing brackets ④ and fix both sides of the arch frame with ⑪ ⑫ ⑱ .
 - * Please note that it is imperative to open the flaps of RH bandway ⑤ to protect them when installing the arch unit in. (open the flaps, before inserting the arch unit in)
- (4) Set the LH bandway ②, with ⑥ and ⑧.
 - a. Please note that the arch bandway (refer Fig. A) should be positioned between LH bandway and its fixing bracket.
 - b. Please set the LH bandway ② closely to ⑰ corner guide (PART NO. T6-2-21260).
 - c. Push the ⑯ Band guide Spring Bracket backward to check if B will be automatically turned open. If so, the installation is OK.
- (5) Position the upper table ① ⑮ onto the machine body.

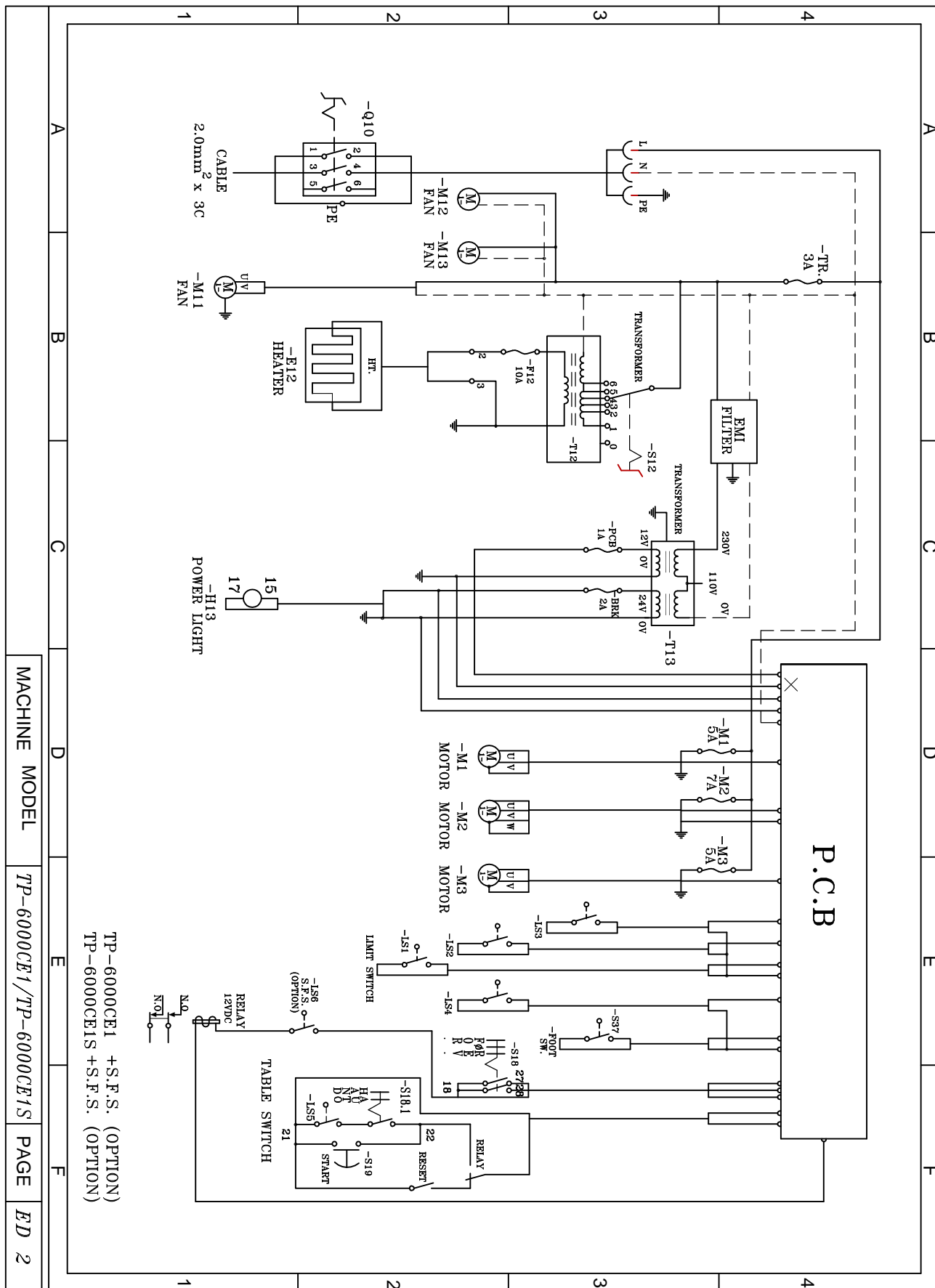


11. Wiring Diagram

a. TP-6000-1/TP-6000-1S



b. TP-6000CE1/TP-6000CE1S



MACHINE MODEL

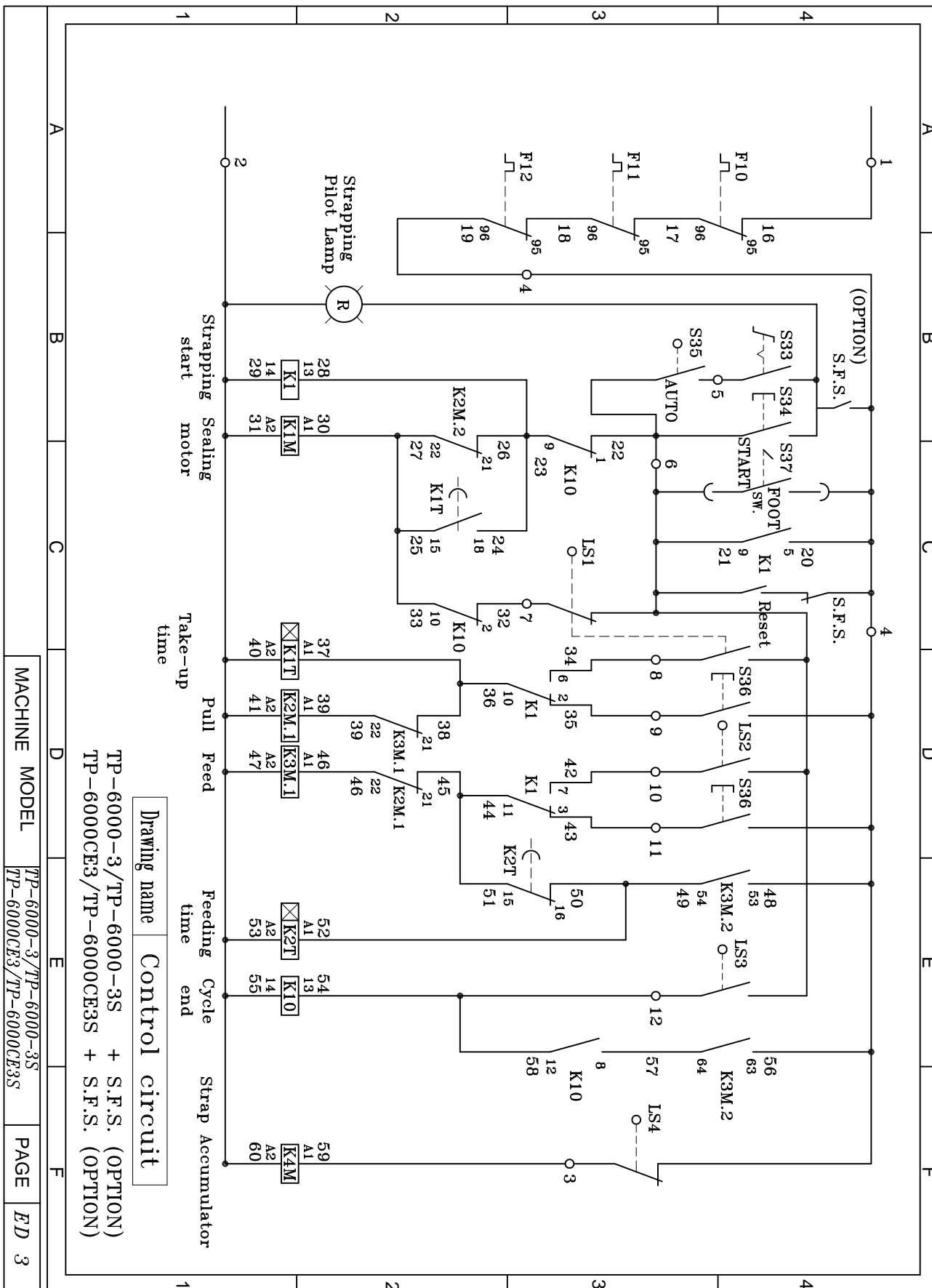
TP-6000CE1/TP-6000CE1S

PAGE

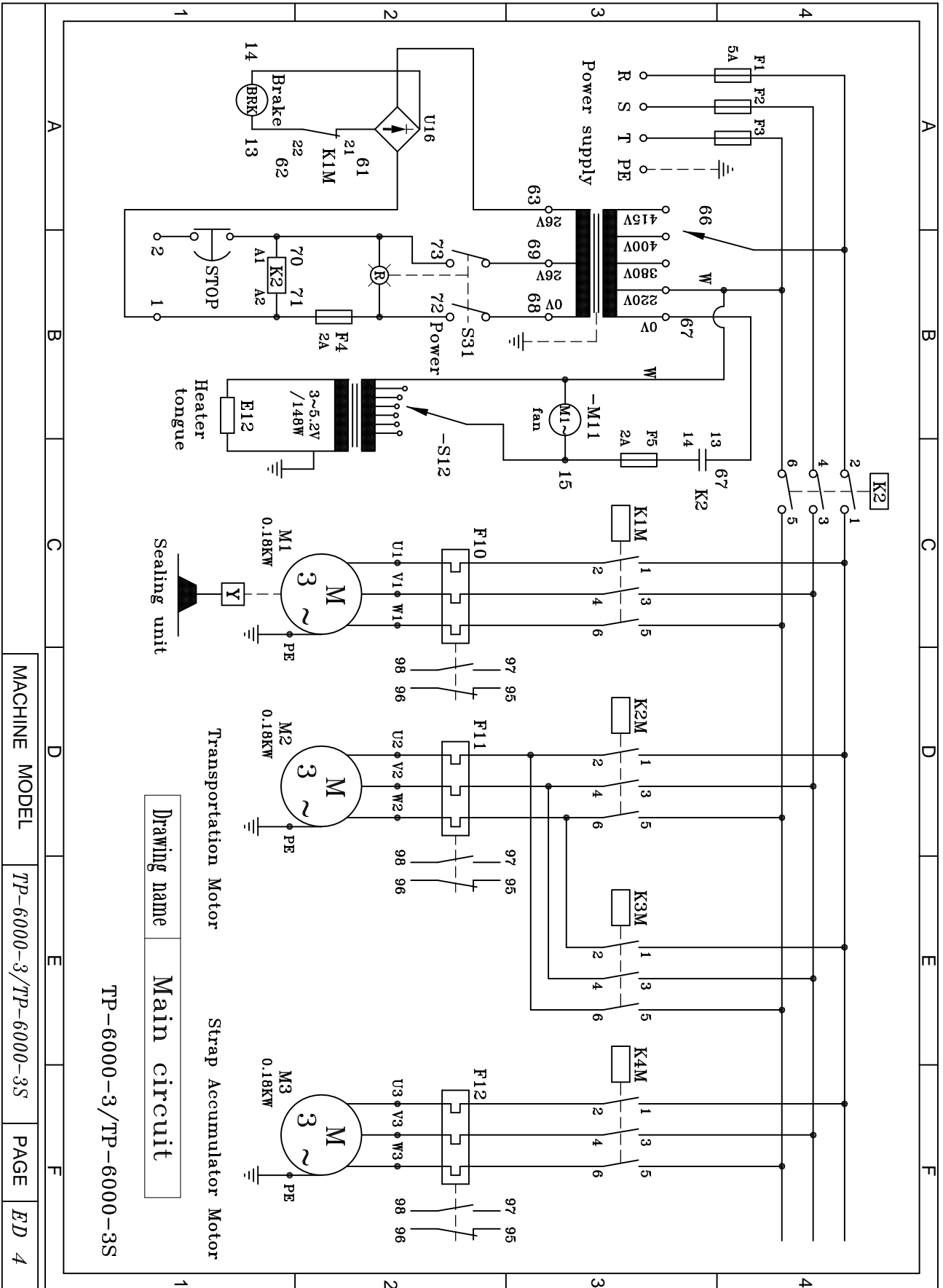
ED 2

TP-6000CE1 +S.F.S. (OPTION)
 TP-6000CE1S +S.F.S. (OPTION)

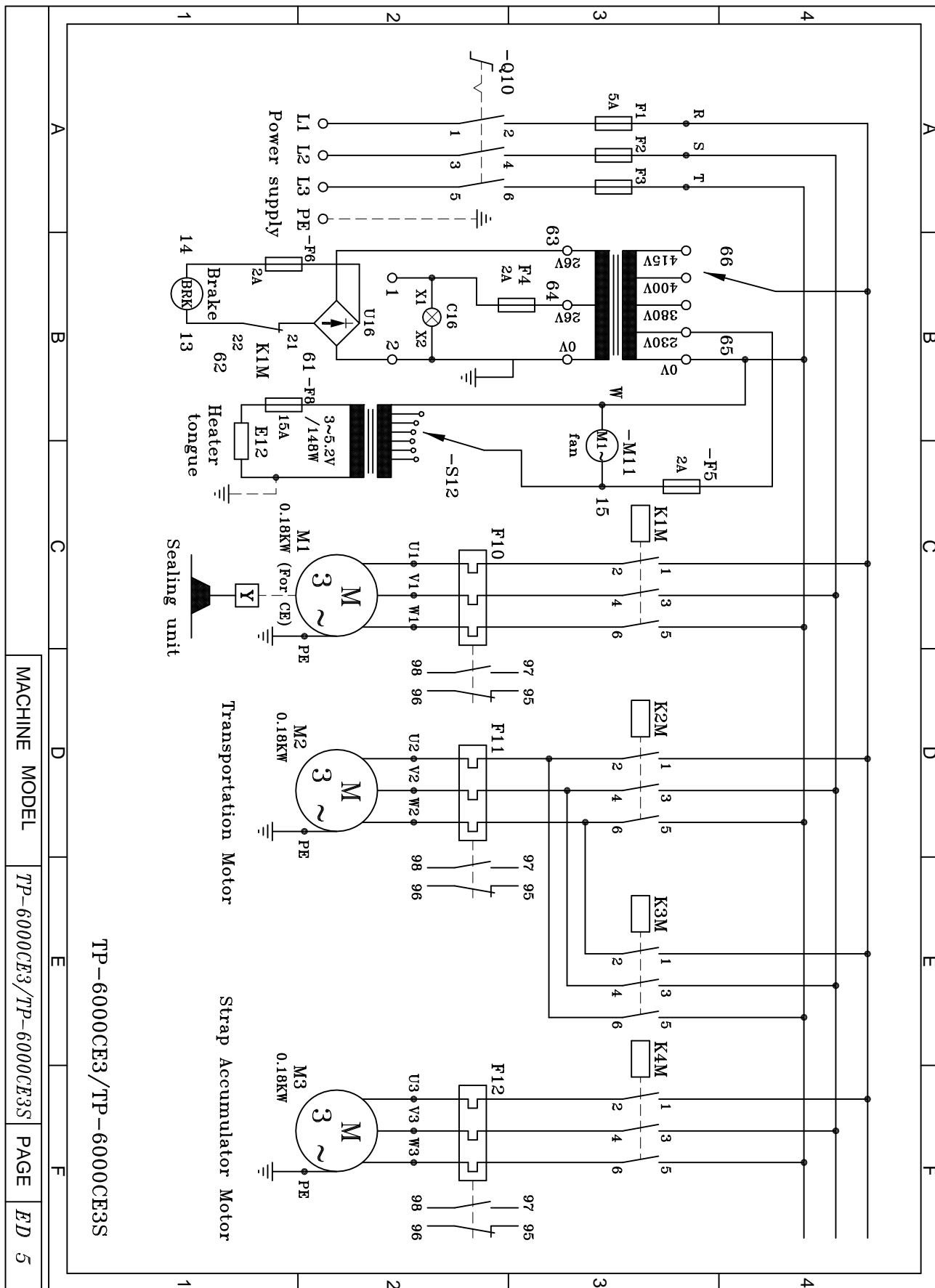
c. TP-6000-3/TP-6000-3S/TP-6000CE3/TP-6000CE3S



d. TP-6000-3/TP-6000-3S



e. TP-6000CE3/TP-6000CE3S



MACHINE MODEL



































TP-6000CE3/TP-6000CE3S

PAGE

ED 5

12. Troubleshooting

Problems		Probable Causes	Remedy
Machine does not work	Pilot Lamp does "NOT LIGHT UP"	<ol style="list-style-type: none"> 1. No electrical supply 2. Fuse is blown or dislodged 3. Wire broken or disconnected 4. Stop switch remains locked 5. Poor contact or break down of Start Switch or Stop Switch 6. One of 3 wires broken or disconnected 7. Belt of Motors is loose or is broken 8. Incorrect strap threading direction on reel holder 9. Incorrect loading of strap 10. Strap gets in between strap coil and Reel Flange 11. Insufficient or excessive strap 12. Dust and strap residues in Feed Unit 13. Strap end is split 14. Loose strap at Reel Unit 15. Strap jumps out of arch track 16. Poor quality of strap 17. Improper positioning of package on Table Top 18. Tension Jaw does not return to its original position 19. Value set for Timer T2 is too small 20. Wire inside or outside of Heater of Heater is broken, loose or out of connect 21. Improper setting of temperature 22. Strap does not reach the sealing point completely 23. Value set at Tension knob is too high 	<ol style="list-style-type: none"> 1. Check electrical power source 2. Check electrical unit 3. Check wire 5. Change switch 6. Check wire or connector 7. Check and adjust or change belt 8. Reload strap correctly (see P5) 9. Check if strap is twisted in loading section (see P5) 10. Reload strap 11. Adjust amount of strap accumulated (see P10) 12. Check and clean unit 13. Adjust Cutter Tension Spring or change cutter 14. Adjust or change Brake Tension Arm Spring 15. Adjust F/R mechanism (see P8) 16. Cut off the damaged part of strap or change the roll 17. Replace the package in the center of the Sealing Head 18. Change or reset Tension Jaw Spring 19. Adjust Timer T2 (see P3 or P4) 20. Check wire or change Heater 21. Adjust Heater Temperature (see P7) 22. Adjust Limit Switch LS-3 (see P9) 23. Adjust Tension knob (see P7) or increase weld cooling time
	Pilot Lamp is "ON"	<ol style="list-style-type: none"> 24. Tension Adjusting Arm Spring broken or worn 25. Tension Jaw Spring is worn-out or dislodged 26. Value set for Timer T1 is too short 	<ol style="list-style-type: none"> 24. Change Tension Adjusting Arm Spring 25. Change or reset Tension Jaw Spring 26. Adjust Timer T1 (see P3 or P4)
Machine works	Incorrect strap feed and take-up	<ol style="list-style-type: none"> 18. Tension Jaw does not return to its original position 19. Value set for Timer T2 is too small 20. Wire inside or outside of Heater of Heater is broken, loose or out of connect 21. Improper setting of temperature 22. Strap does not reach the sealing point completely 23. Value set at Tension knob is too high 	<ol style="list-style-type: none"> 18. Change or reset Tension Jaw Spring 19. Adjust Timer T2 (see P3 or P4) 20. Check wire or change Heater 21. Adjust Heater Temperature (see P7) 22. Adjust Limit Switch LS-3 (see P9) 23. Adjust Tension knob (see P7) or increase weld cooling time
	Improper strap tensioning	<ol style="list-style-type: none"> 24. Tension Adjusting Arm Spring broken or worn 25. Tension Jaw Spring is worn-out or dislodged 26. Value set for Timer T1 is too short 	<ol style="list-style-type: none"> 24. Change Tension Adjusting Arm Spring 25. Change or reset Tension Jaw Spring 26. Adjust Timer T1 (see P3 or P4)

shape	classification	shape	classification
	HBS		ER
	TMS		RR
	PMS		SR
	FMS		SP
	HB		BR
	THS		MB
	HSS		KYA
	CAP		KYB
	HN		KYC
	WN		HBW
	FLG		PWA ϕ 8x ϕ 12~ ϕ 16x0.4~0.8t ϕ 6x ϕ 13~ ϕ 14x0.8~1.5t
	NTE		PWB ϕ 8x ϕ 14~ ϕ 16x1.3~1.5t ϕ 6x ϕ 15~ ϕ 16x1.0~1.5t
	PN		PWC ϕ 8x ϕ 20~ ϕ 23x2.0t ϕ 6x ϕ 16~ ϕ 19x2.0t
	PW		PWD
	SW		DS
	TW		TTP
	BWW		FTP

This bill of material, with the aid of illustrations, all the parts used in the TP-6000. When ordering, kindly submit a list using the descriptions, part no.s, and quantities as indicated.

EXPLANATION OF BILL OF MATERIAL

The following instructions are designed to assist you when ordering parts.

1. The parts are illustrated, with indication of their part no.s.
2. As far as the contents or the book are concerned, only the assembly parts are described, e.g. unit, group, set ,etc.
- 3
 - A. If you want to order the control unit on page 1, please indicate the no. at the top of the page. (T6-1-90000)
 - B. If you would like to order the tension group (in the **strapping head** unit), indicate the no. on page 1 corresponding to tension group. (T6-1-60000) For further details on the tension group see page 21.
 - C. If you would like to order the whole tension arm assembly, then indicate no. (T6-1-61000) on top of page 22.
 - D. If you would like to order a tension jaw spring only, then indicate the no. corresponding to the spring on page 22. (T6-1-61140)
4. Part no.s are to be understood as follows (parts exclusively used for TP-6000 machine.)

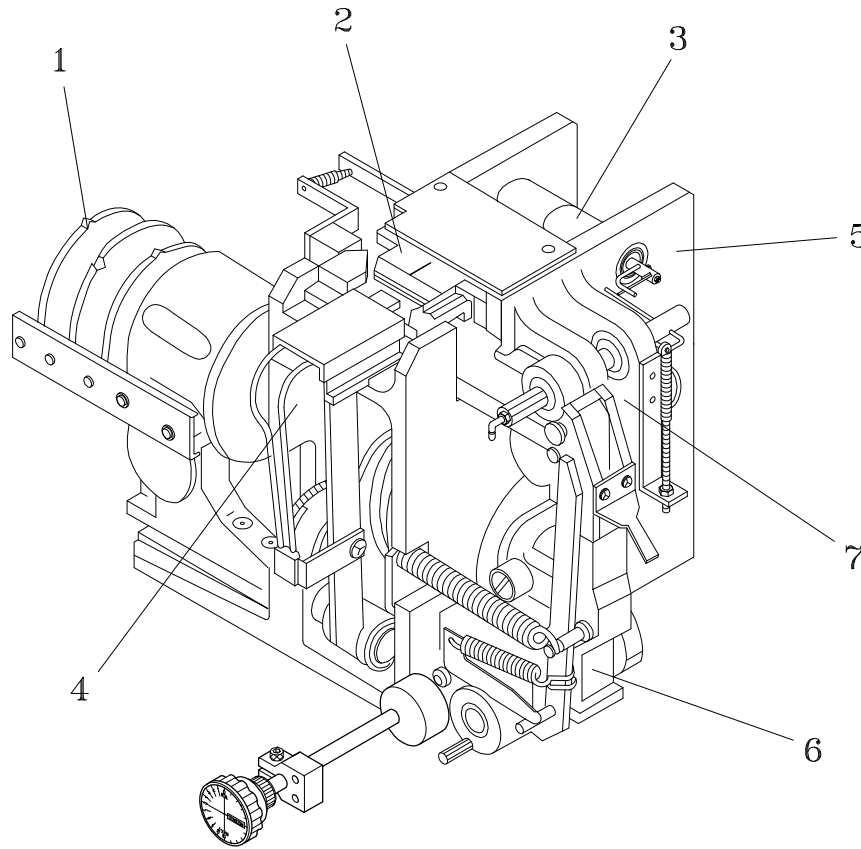
Please find T6-1-10110 as an example below:

T6.....MODEL NO. (TP-6000)
 1.....UNIT NO. (**STRAPPING HEAD UNIT**)
 10110.....PART NO. (TENSION CAM)

PART II

CONTENTS

1. **Strapping Head Unit** 1~30
2. Bandway Unit 31~37-4
3. Accumulator Unit 38~44
4. Reel Unit 45~51
5. **Body Frame Unit** 52~61-2
6. Electric Control Unit..... 62~69-1

1**STRAPPING HEAD UNIT****T6-1-90000****T6-1-90012****T6-1-90013**

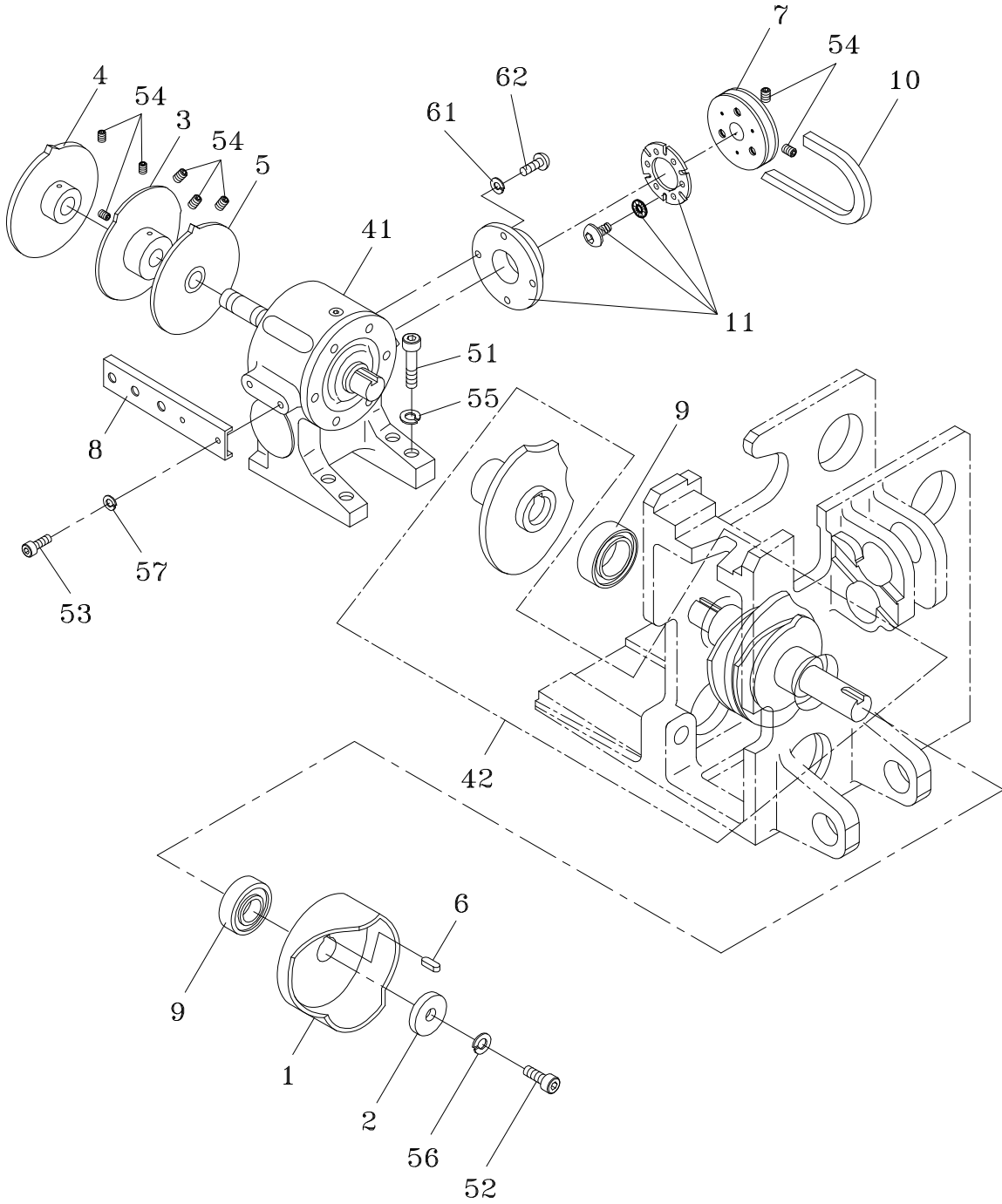
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-1-90000	Strapping Head Unit (For 12mm)	1	
	T6-1-90012	Strapping Head Unit (For 9mm)	1	
	T6-1-90013	Strapping Head Unit (For 15.5mm)	1	
1	T6-1-10006	Cam Group (For 1PH)	1	SEE PAGE 2
	T6-1-10007	Cam Group (For 3PH)	1	
2	T6-1-20005	Slide Table Group (For 12mm)	1	SEE PAGE 5
	T6-1-20006	Slide Table Group (For 9mm)	1	
	T6-1-20007	Slide Table Group (For 15.5mm)	1	
3	T6-1-30000	Press Group	1	SEE PAGE 9
4	T6-1-40000	Heater Group	1	SEE PAGE 14
5	T6-1-50000	Strapping Head Group	1	SEE PAGE 18
6	T6-1-60000	Tension Group	1	SEE PAGE 20
7	T6-1-70010	Feed Group (For 12mm)	1	SEE PAGE 27
	T6-1-70011	Feed Group (For 9mm)	1	
	T6-1-70012	Feed Group (For 15.5mm)	1	

1-1

CAM GROUP

T6-1-10006

T6-1-10007



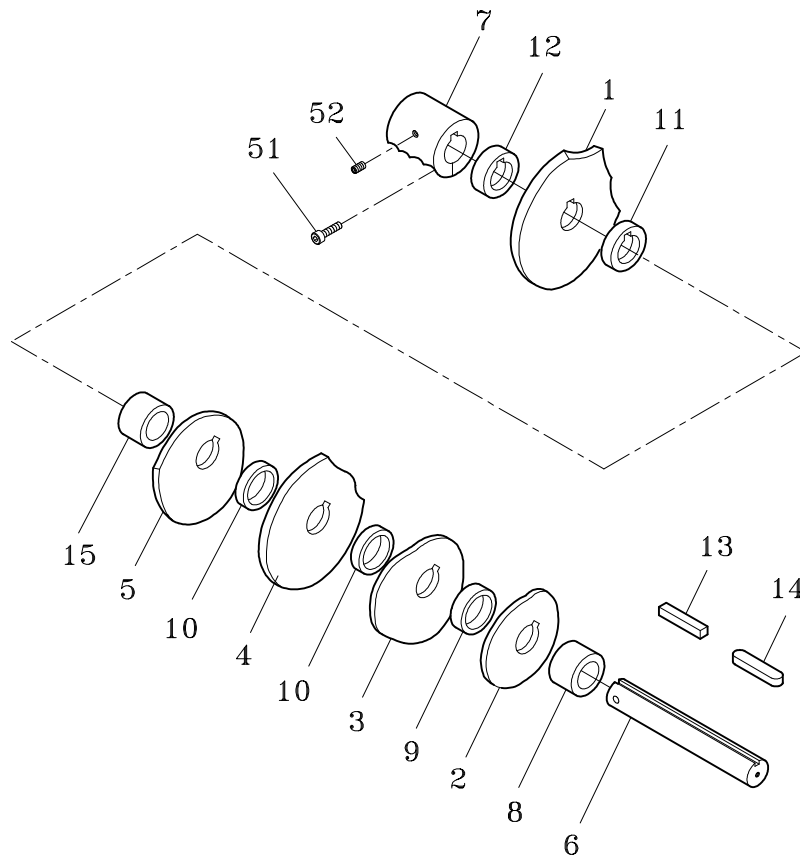
1-1**CAM GROUP****T6-1-10006****T6-1-10007**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-1-10006	Cam Group (For 1PH)	1	
	T6-1-10007	Cam Group (For 3PH)	1	
1	T6-1-10110	Tension Cam	1	
2	T6-1-10120	Cam Shaft End Plate	1	
3	T6-1-10130	Limit Cam (LS1)	1	
4	T6-1-10140	Limit Switch Contactor A (LS3)	1	
5	T6-1-10150	Limit Switch Contactor B (LS2)	1	
6	KYA070720	Key, 7x7x20	2	
7	T6-6-30004	Gear Box Pulley	1	
8	T6-1-10180	Limit Switch Bracket	1	
9	BR6205ZZ	Bearing, 6205ZZ	2	
10	T6-1-10200	V-Belt (A26) (For 1PH)	1	
	T6-1-10201	V-Belt (A25) (For 3PH)	1	
11	T6-6-10180	Magnet Brake	1	
41	T6-1-11000	Gear Box	1	
42	T6-1-12000	Cam Ass'y	1	SEE PAGE 4
51	HBS0845H	HBS, M8x45 (H)	4	
52	HBS0825	HBS, M8x25	1	
53	HBS0615	HBS, M6x15	2	
54	HSS0610	HSS, M6x10	8	
55	PW08B	PW, M8 (B)	4	
56	SW08	SW, M8	1	
57	SW06	SW, M6	2	
61	SW04	SW, M4	4	
62	PMS0408	PMS, M4x8	4	

1-1-1

CAM ASS'Y

T6-1-12000

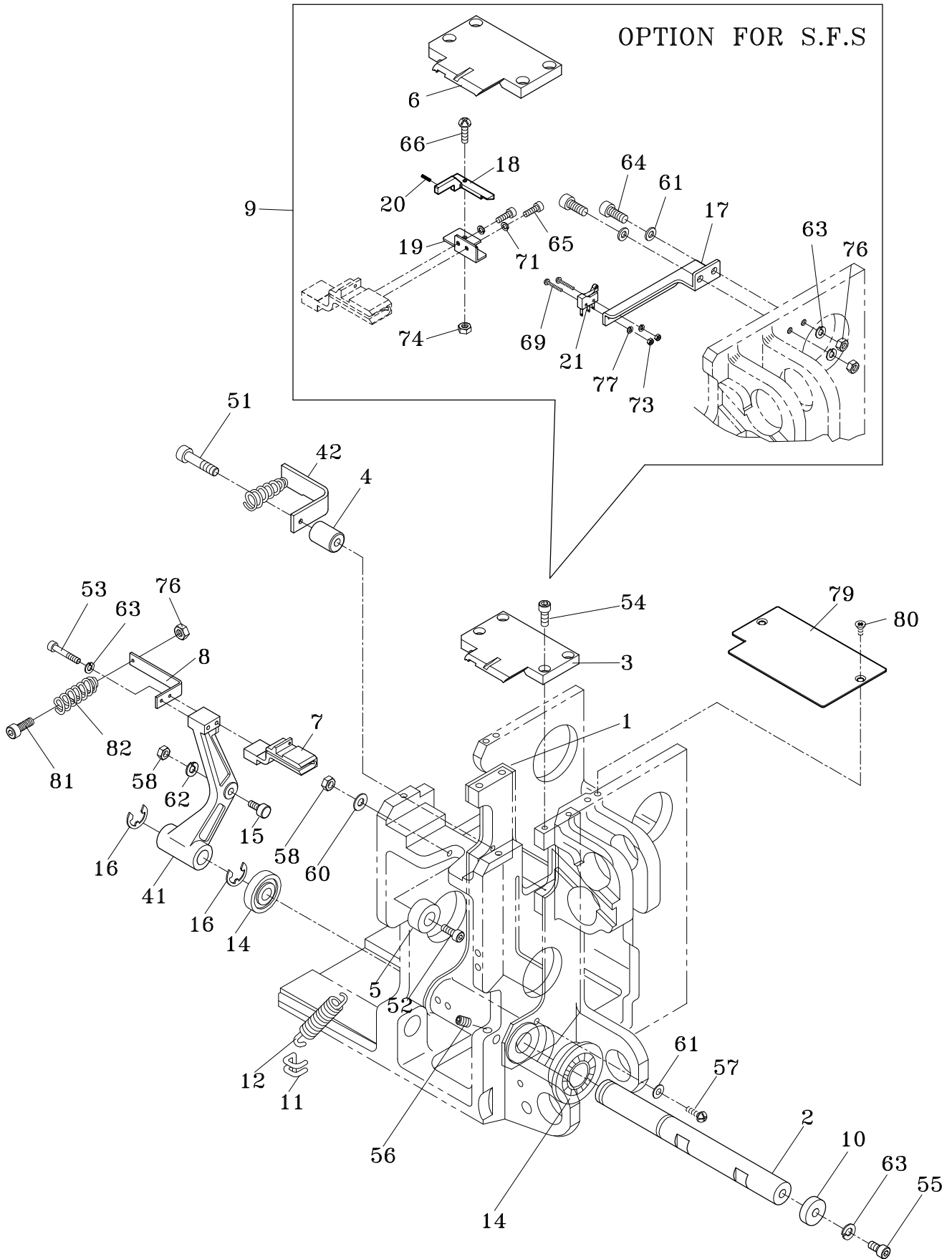


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-12110	Slide Table Cam	1	
2	T6-1-12120	RH Press Cam	1	
3	T6-1-12130	Center Press Cam	1	
4	T6-1-12140	Heater Cam	1	
5	T6-1-12150	LH Press Cam	1	
6	T6-1-12160	Cam Shaft	1	
7	T6-1-12170	Cam Shaft Coupling	1	
8	T6-1-12180	Collar, 29.2x34x28.3	1	
9	T6-1-12190	Collar, 29.2x34x20	1	
10	T6-1-12210	Collar, 29.2x34x8	2	
11	T6-1-12220	Collar, 29.2x34x5.5	1	
12	T6-1-12230	Collar, 29.2x34x14	1	
13	KYB070748	Key, 7x7x48	1	
14	KYA070790	Key, 7x7x90	1	
15	T6-1-12350	Collar, 29.2x34x27.8	1	
51	HBS0620	HBS, M6x20	4	
52	HSS0810	HSS, M8x10	1	

1-2

SLIDE TABLE GROUP

T6-1-20005



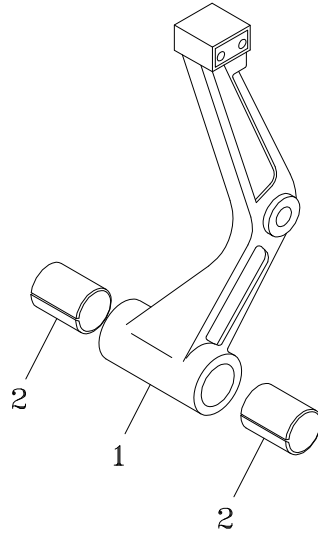
1-2**SLIDE TABLE GROUP****T6-1-20005**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-1-20005	Slide Table Group (For 12mm)	1	
	T6-1-20006	Slide Table Group (For 9mm)	1	
	T6-1-20007	Slide Table Group (For 15.5mm)	1	
1	T6-1-20110	Slide Table Frame	1	
2	T6-1-20120	Slide Table Frame Shaft	1	
3	T6-1-20130	Slide Table (For 12mm)	1	
	T6-1-20130S	Slide Table (For 12mm)(Stainless Steel Model)	1	
	T6-1-20133	Slide Table (For 9mm)	1	
	T6-1-20133S	Slide Table (For 9mm)(Stainless Steel Model)	1	
	T6-1-20132	Slide Table (For 15.5mm)	1	
	T6-1-20132S	Slide Table (For 15.5mm) (Stainless Steel Model)	1	
4	T6-1-20140	Slide Table Back Adjusting	1	
5	T6-1-20150	Slide Table Stopper	1	
6	T6-1-20160	Slide Table (For S.F.S, 12mm)	1	
	T6-1-20160S	Slide Table (For S.F.S, 12mm) (Stainless Steel Model)	1	
	T6-1-20161	Slide Table (For S.F.S, 9mm)	1	
	T6-1-20161S	Slide Table (For S.F.S, 9mm) (Stainless Steel Model)	1	
	T6-1-20162	Slide Table (For S.F.S, 15.5mm)	1	
	T6-1-20162S	Slide Table (For S.F.S, 15.5mm) (Stainless Steel Model)	1	
7	T6-1-20170	Strap Guide (For 12mm/9mm)	1	
	T6-1-20172	Strap Guide (For 15.5mm)	1	
8	T6-1-20180	Flap Connecting Spring Bracket	1	
9	T6-1-20194	S.F.S Ass'y (For 12mm)	1	
	T6-1-20191	S.F.S Ass'y (For 9mm)	1	
	T6-1-20192	S.F.S Ass'y (For 15.5mm)	1	
10	T6-1-20210	End Plate	1	
11	T6-1-20220	Slide Table Spring Hook	1	
12	T6-1-20230	Slide Table Tension Spring	1	
14	BR6304ZZ	Bearing, 6304ZZ	2	
15	T6-1-20250	Cam Follower, KR22xLL	1	
16	ER15	Snap Ring, E-15	2	
17	T6-1-20310	Support	1	
18	T6-1-20320	Lever	1	

1-2**SLIDE TABLE GROUP****T6-1-20005**

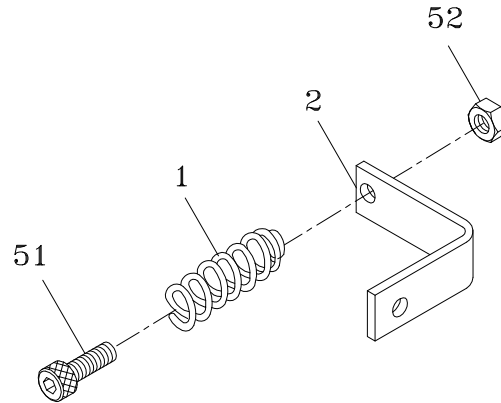
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
19	T6-1-20340	Bracket	1	
20	T6-1-20351	Spring	1	
21	T6-1-20360	Limit Switch	1	
41	T6-1-21000	Strap Guide Arm Ass'y	1	SEE PAGE 7
42	T6-1-22000	Strap Guide Spring Ass'y	1	SEE PAGE 8
51	HBS1050H	HBS, M10x50 (H)	1	
52	HBS0830	HBS, M8x30	1	
53	HBS0650H	HBS, M6x50 (H)	1	
54	HBS0620N	HBS, M6x20 (N)	4	
	HBS0620S	HBS, M6x20 (Stainless Steel Model)	4	
55	HBS0620	HBS, M6x20	1	
56	HSS0810	HSS, M8x10	4	
57	TMS0610	TMS, M6x10	2	
58	HN10	HN, M10	1	
60	PW08A	PW, M8 (A)	1	
61	PW06A	PW, M6 (A)	4	
62	SW10	SW, M10	1	
63	SW06	SW, M6	4	
64	HBS0620	HBS, M6x20	2	
65	HBS0408	HBS, M4x8	2	
66	TMS0412	TMS, M4x12	1	
69	PMS0212	PMS, M2x12	2	
71	SW04	SW, M4	2	
73	HN02	HN, M2	2	
74	NTE04	NTE, M4	1	
76	HN06	HN, M6	3	
77	SW02	SW, M2	2	
79	T6-1-20890	Cover	1	
	T6-1-20890S	Cover(Stainless Steel Model)	1	
80	FMS0510	FMS, M5x10	2	
	FMS0510S	FMS, M5x10 (Stainless Steel Model)	2	
81	HBS0615	HBS, M6x15	1	
82	T6-2-10130	LH Bandway Stop Spring	1	

1-2-1

STRAP GUIDE ARM ASS'Y**T6-1-21000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-21110	Strap Guide Arm	1	
2	MB2025	Metal Bush, 2025	2	

1-2-2 STRAP GUIDE SPRING ASS'Y T6-1-22000

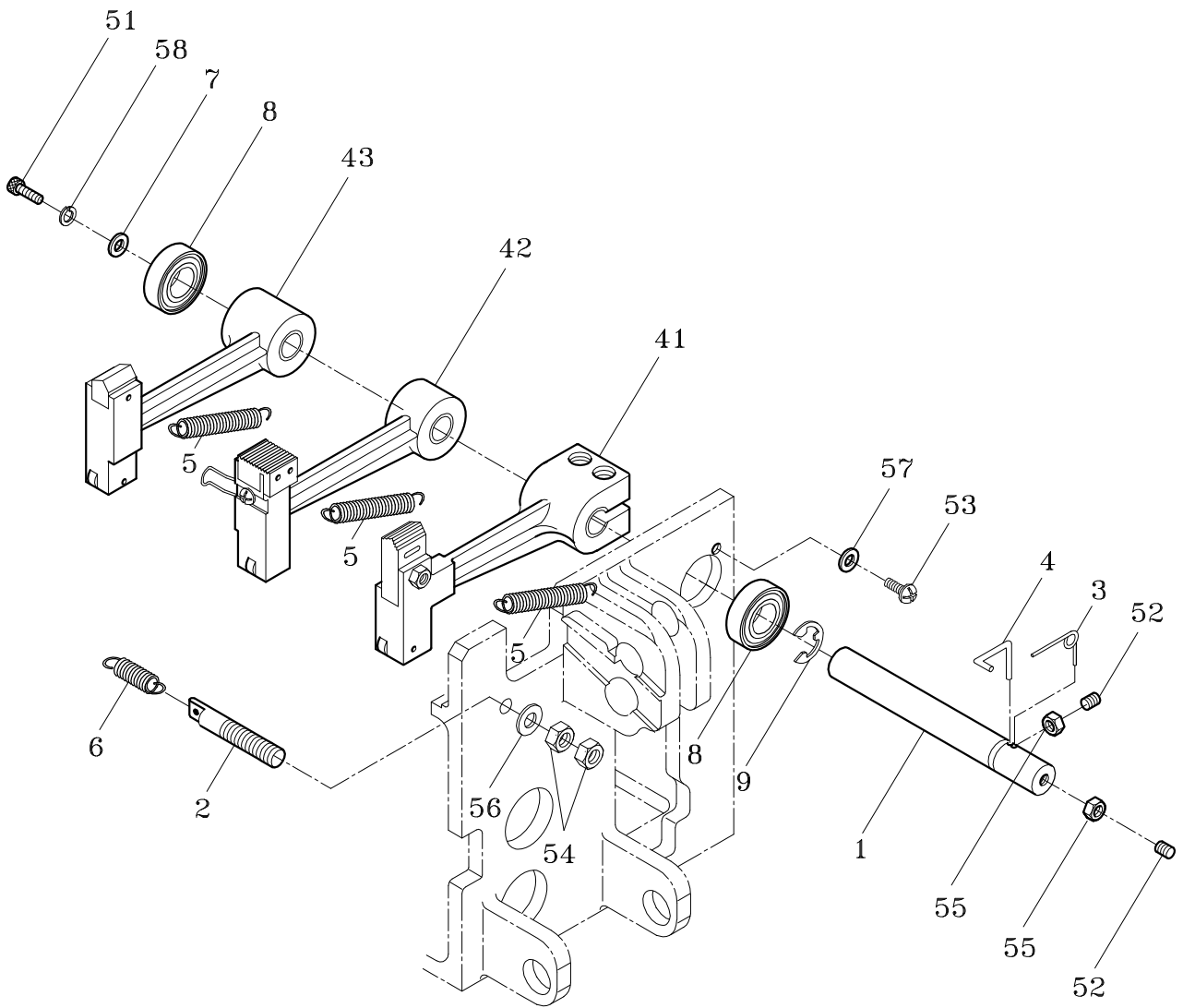


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-22110	Strap Guide Spring	1	
2	T6-1-22120	Strap Guide Spring Bracket	1	
51	HBS0615	HBS, M6x15	1	
52	HN06	HN, M6	1	

1-3

PRESS GROUP

T6-1-30000



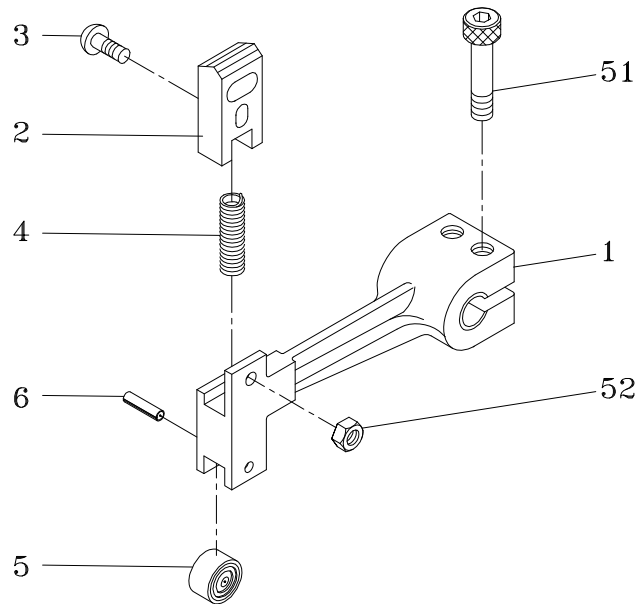
1-3**PRESS GROUP****T6-1-30000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-30110	Press Arm Shaft	1	
2	T6-1-30120	Cutter Tension Spring Hook	1	
3	T6-1-30130	Upper Roller Spring	1	
4	T6-1-30140	Upper Shaft Spring Adjuster	1	
5	T6-1-30150	Press Tension Spring	3	
6	T6-1-30160	Cutter Tension Spring	1	
7	T6-1-30170	Press Arm End Plate	1	
8	BR6304ZZ	Bearing, 6304ZZ	2	
9	ER15	Snap Ring, E-15	1	
41	T6-1-31000	RH, Block Arm Ass'y	1	SEE PAGE 11
42	T6-1-32000	Center Block Arm Ass'y	1	SEE PAGE 12
43	T6-1-33000	LH, Block Arm Ass'y	1	SEE PAGE 13
51	HBS0620	HBS, M6x20	1	
52	HSS0615	HSS, M6x15	2	
53	TMS0610	TMS, M6x10	2	
54	HN08	HN, M8	2	
55	HN06	HN, M6	2	
56	PW08A	PW, M8 (A)	1	
57	PW06B	PW, M6 (B)	2	
58	SW06	SW, M6	1	

1-3-1

RH, BLOCK ARM ASS'Y

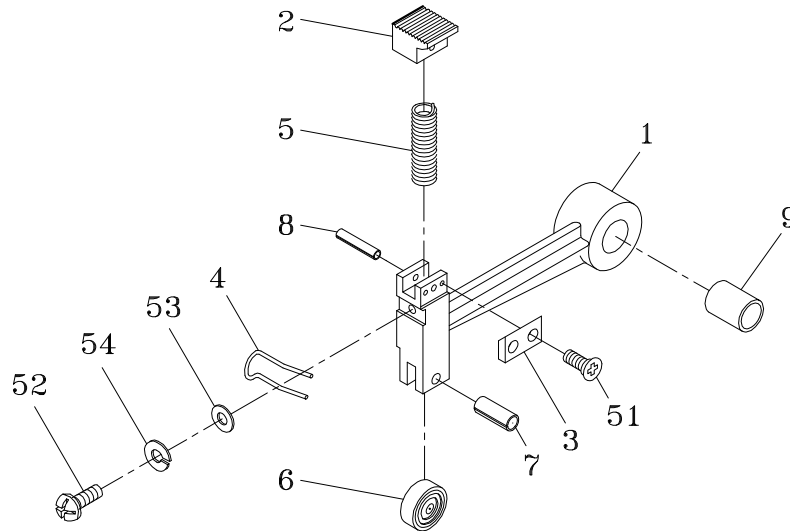
T6-1-31000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-31110	RH, Block Arm	1	
2	T6-1-31120	Upper Cutter	1	
	T6-1-31120S	Upper Cutter (Stainless Steel Model)	1	
3	T6-1-31130	Upper Cutter Pin	1	
4	T6-1-31140	RH, Block Spring	1	
5	BR628ZZ	Bearing, 628ZZ	1	
6	SP0824	Spring Pin, 8x24	1	
51	HBS0835H	HBS, M8x35 (H)	2	
52	HN10	HN, M10	1	

1-3-2

CENTER BLOCK ARM ASS'Y T6-1-32000

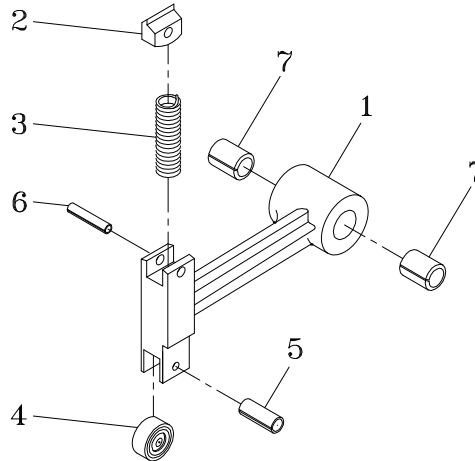


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-32110	Center Block Arm	1	
2	T6-1-32120	Universal Press	1	
	T6-1-32120S	Universal Press (Stainless Steel Model)	1	
3	T6-1-32130	Lower Cutter	1	
	T6-1-32130S	Lower Cutter (Stainless Steel Model)	1	
4	T6-1-32140	Cutter Spring Hook	1	
5	T6-1-32150	LH & Center Block Spring	1	
6	BR628ZZ	Bearing, 628ZZ	1	
7	SP0820	Spring Pin, 8x20	1	
8	SP0622	Spring Pin, 6x22	1	
9	MB2025	Metal Bush, 2025	1	
51	FMS0510S	FMS, M5x10 (SUS)	2	
52	PMS0610	PMS, M6x10	1	
53	PW06A	PW, M6 (A)	1	
54	SW06	SW, M6	1	

1-3-3

LH, BLOCK ARM ASS'Y

T6-1-33000

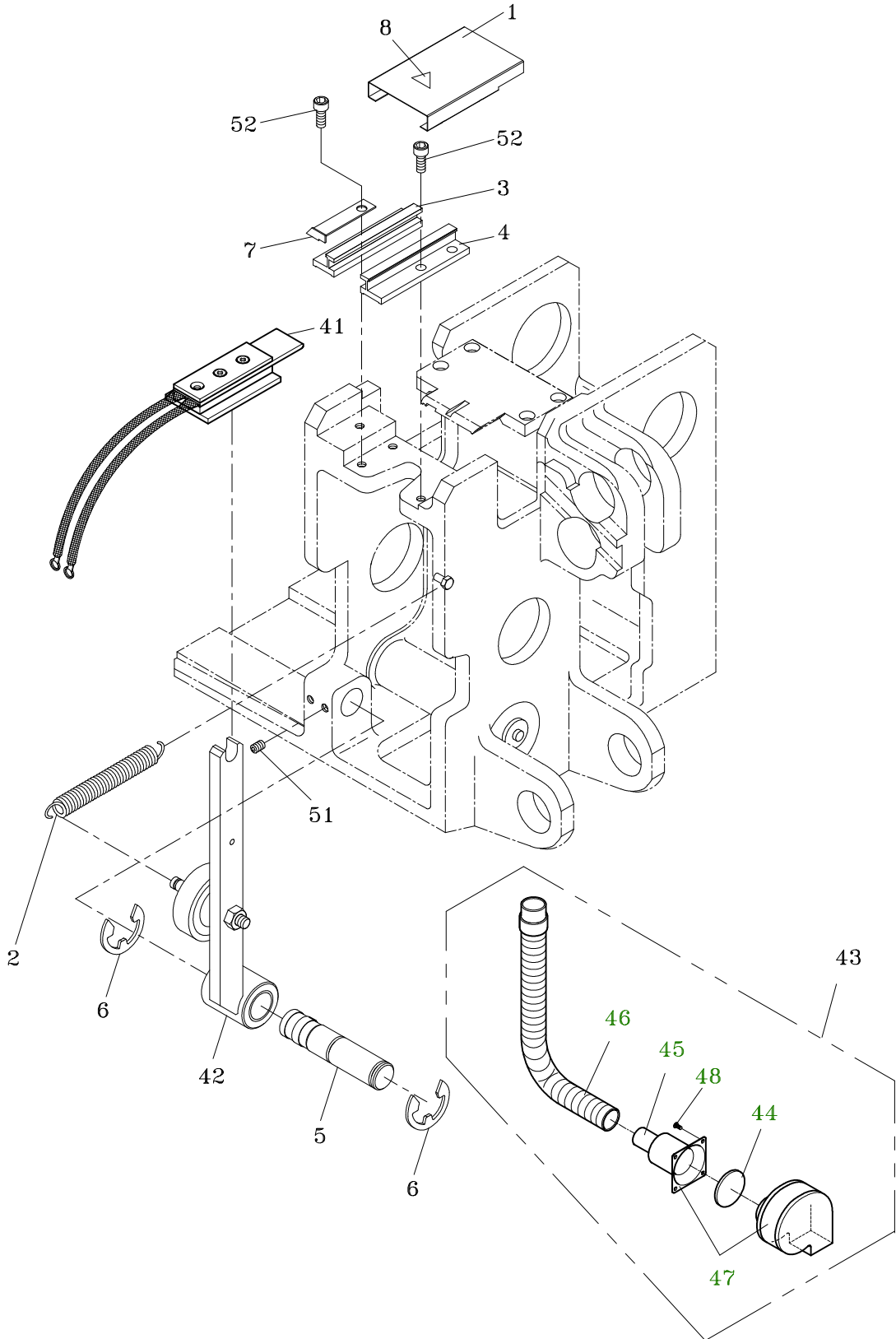


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-33110	LH, Block Arm	1	
2	T6-1-33120	Jaw Left	1	
3	T6-1-32150	LH & Center Block Spring	1	
4	BR628ZZ	Bearing, 628ZZ	1	
5	SP0820	Spring Pin, 8x20	1	
6	SP0622	Spring Pin, 6x22	1	
7	MB2020	Metal Bush, 2020	2	

1-4

HEATER GROUP

T6-1-40000

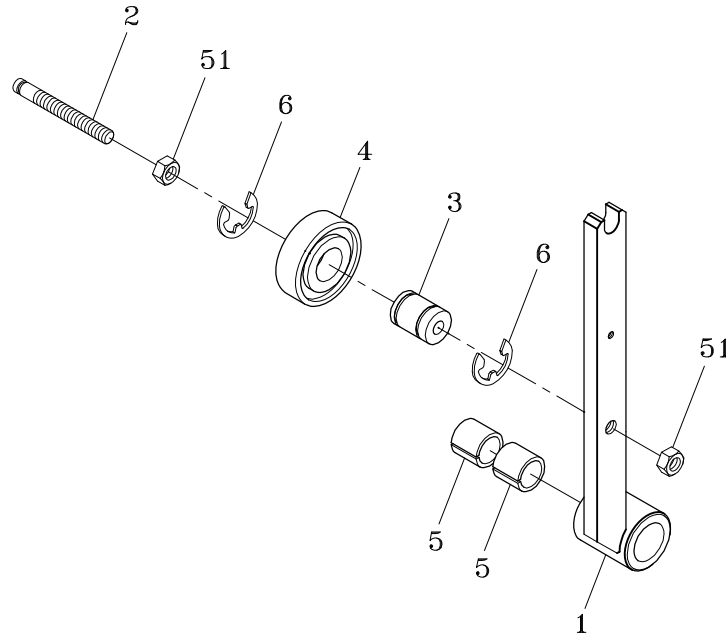


1-4**HEATER GROUP****T6-1-40000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-40110	Heater Cover	1	
2	T6-1-40120	Heater Crank Spring	1	
3	T6-1-40130	Heater Slider Guide (L)	1	
4	T6-1-40140	Heater Slider Guide (R)	1	
5	T6-1-40150	Heater Crank Shaft	1	
6	ER15	Snap Ring, E-15	2	
7	T6-1-40170	Heater Stopper	1	
8	LA-40002	Label	1	
41	T6-1-41000	Heater Ass'y	1	
42	T6-1-42000	Heater Crank Ass'y	1	SEE PAGE 17
43	T6-1-43000	Smoke-exhaustion system, with active carbon filter. (Option)	1	
	T6-1-43001	Smoke-exhaustion system, without active carbon filter. (Option)	1	
44	T6-6-10920	Active Carbon Filter (Option)	1	
45	T6-6-10930	Nipple (Option)	1	
46	T6-6-10940	Smoke-Exhaustion Pipe (Option)	1	
47	T6-6-10970	Fan (For Smoke)(Option)	1	
48	TMS0408	TMS, M4x8	4	
51	HSS0610	HSS, M6x10	2	
52	HBS0615	HBS, M6x15	4	



1-4-2

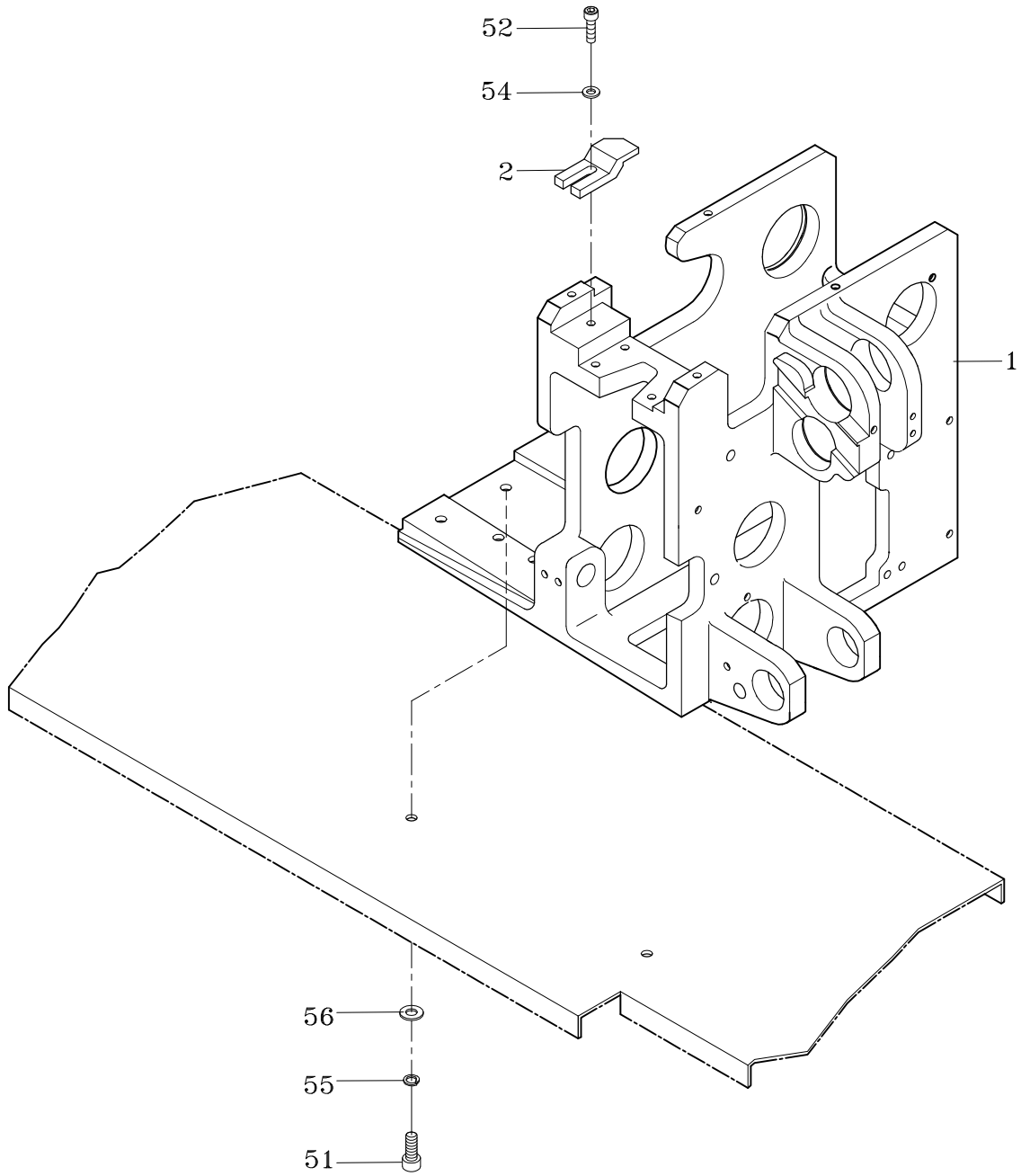
HEATER CRANK ASS'Y**T6-1-42000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-42110	Heater Crank	1	
2	T6-1-42120	Heater Bearing Shaft	1	
3	T6-1-42130	Heater Crank Collar	1	
4	BR6304ZZ	Bearing, 6304ZZ	1	
5	MB2015	Metal Bush, 2015	2	
6	ER15	Snap Ring, E-15	2	
51	HN08	HN, M8	2	

1-5

STRAPPING HEAD GROUP

T6-1-50000



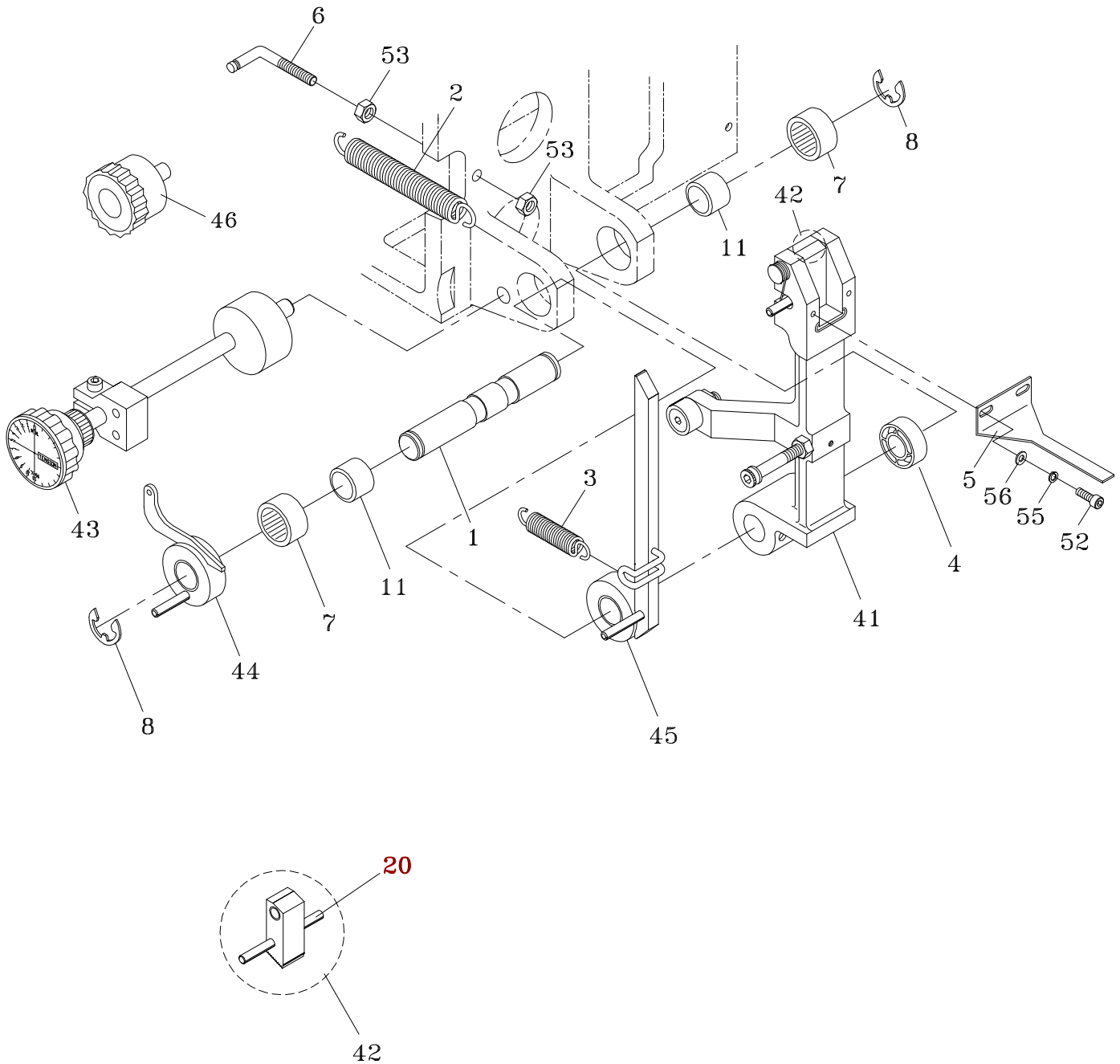
1-5**STRAPPING HEAD GROUP****T6-1-50000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-50100	Strapping Head Frame	1	
2	T6-1-50111	Band Width Block	1	
51	HBS0820	HBS, M8x20	4	
52	HBS0620	HBS, M6x20	1	
54	PW06B	PW, M6 (B)	1	
55	SW08	SW, M8	4	
56	PW08C	PW, M8 (C)	4	

1-6

TENSION GROUP

T6-1-60000



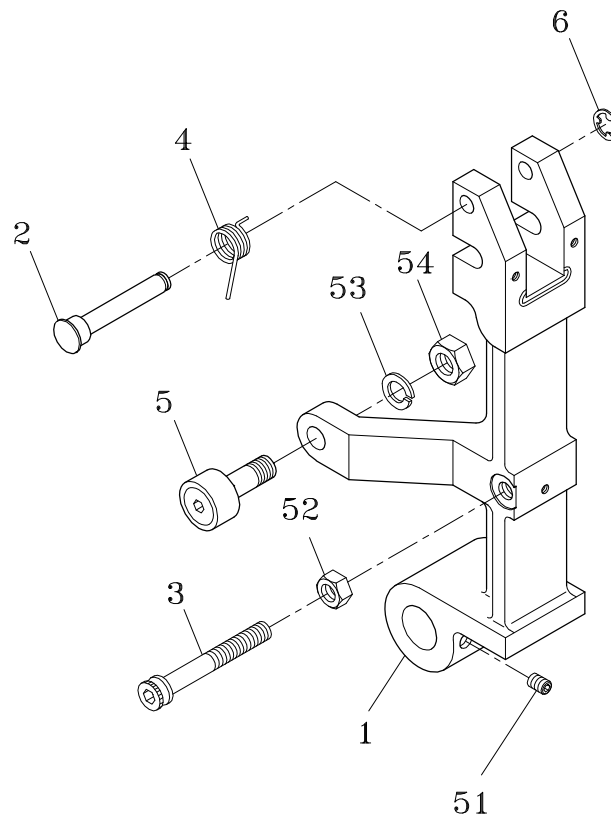
1-6**TENSION GROUP****T6-1-60000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-60110	Tension Arm Shaft	1	
2	T6-1-60120	Tension Arm Spring	1	
3	T6-1-60130	Tension Adjusting Arm Spring	1	
4	T6-1-60140	Tension Arm Spacer	1	
5	T6-1-60150	Strap Cover	1	
6	T6-1-60160	Tension Arm Spring Hook L-Type	1	
7	BRHK2516	Bearing, HK2516	2	
8	ER15	Snap Ring, E-15	2	
11	BRIR202517	Bearing, IR202517	2	
20	SP0680	Spring Pin, 6x80	1	
41	T6-1-61000	Tension Arm Ass'y	1	SEE PAGE 22
42	T6-1-62000	Tension Jaw Ass'y	1	
	T6-1-62000S	Tension Jaw Ass'y (Stainless Steel Model)	1	
43	T6-1-63001	Tension Adjusting Cam Ass'y	1	SEE PAGE 24
44	T6-1-64000	Tension Adjusting Ass'y	1	SEE PAGE 25
45	T6-1-65000	Tension Adjusting Arm Ass'y	1	SEE PAGE 26
46	T6-1-63000	Tension Adjusting Cam Ass'y (Option)	1	SEE PAGE 23
52	HBS0512	HBS, M5x12	2	
53	HN08	HN, M8	2	
55	SW05	SW, M5	2	
56	PW05	PW, M5	2	

1-6-1

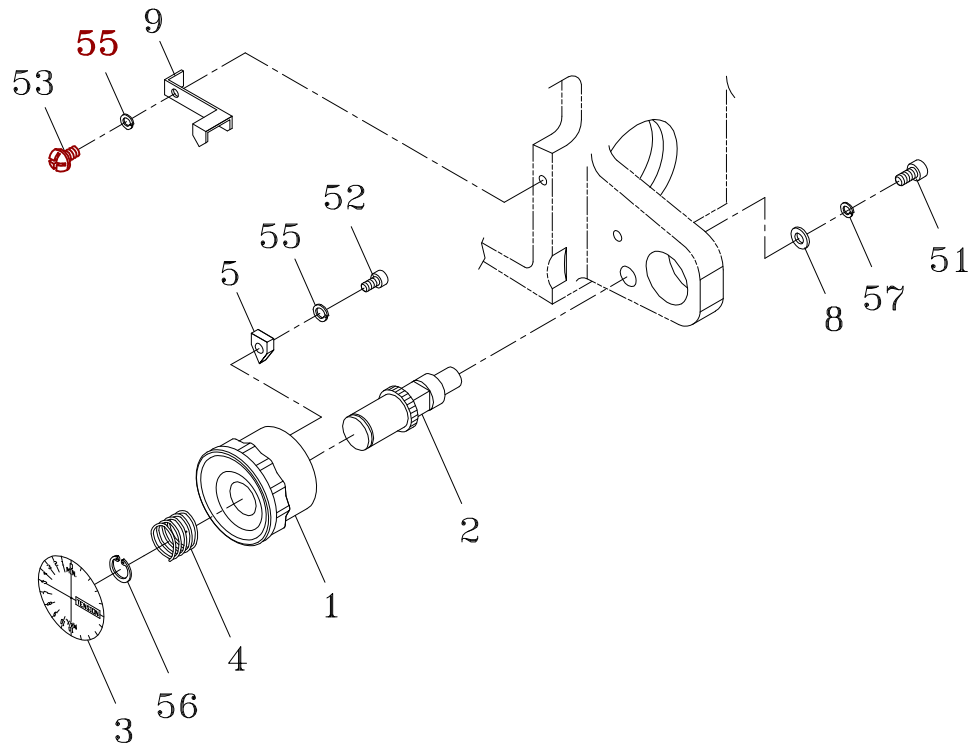
TENSION ARM ASS'Y

T6-1-61000



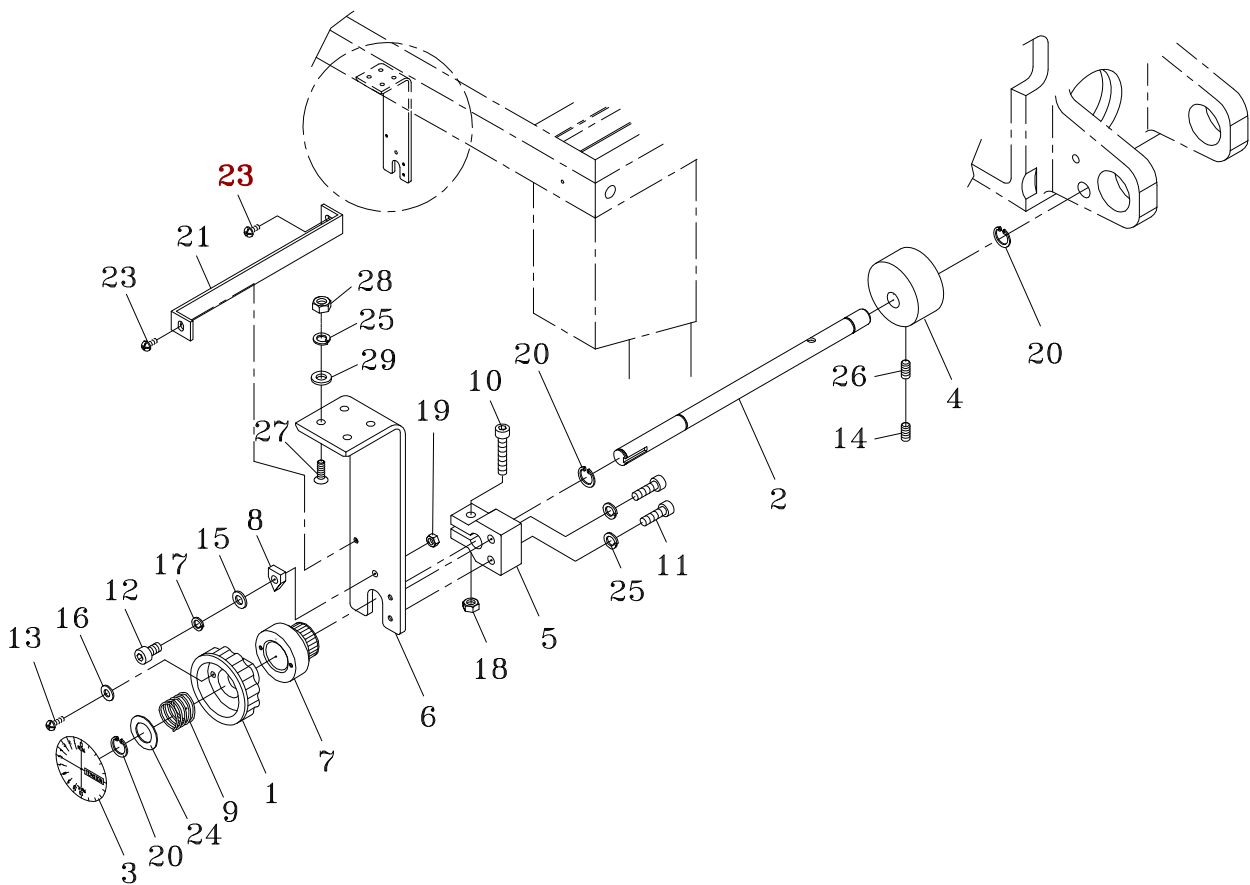
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-61110	Tension Arm	1	
2	T6-1-61120	Tension Jaw Shaft	1	
3	T6-1-61130	Tension Arm Spring Hook I-Type	1	
4	T6-1-61140	Tension Jaw Spring	1	
5	T6-1-20250	Cam Follower, KR22xLL	1	
6	ER06	Snap Ring, E-6	1	
51	HSS0810	HSS, M8x10	2	
52	HN08	HN, M8	1	
53	SW10	SW, M10	1	
54	HN10	HN, M10	1	

1-6-3

TENSION ADJUSTING CAM ASS'Y T6-1-63000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-63110	Tension Adjusting Cam	1	
2	T6-1-63120	Tension Adjusting Shaft	1	
3	T6-1-63130	Plate (Tension Selector Knob)	1	
4	T6-1-63140	Tension Adjusting Cam Spring	1	
5	T6-1-63018	Tension Adjusting Cam Lock	1	
8	T6-1-63170	Tension ADJ Bolt Spacer	1	
9	T6-1-63180	Tension Indicated Arm	1	
51	HBS0620	HBS, M6x20	1	
52	HBS0515	HBS, M5x15	1	
53	PMS0508	PMS, M5x8	1	
55	SW05	SW, M5	2	
56	SR20	Stop Ring, S-20	1	
57	SW06	SW, M6	1	

1-6-3 TENSION ADJUSTING CAM ASS'Y T6-1-63001

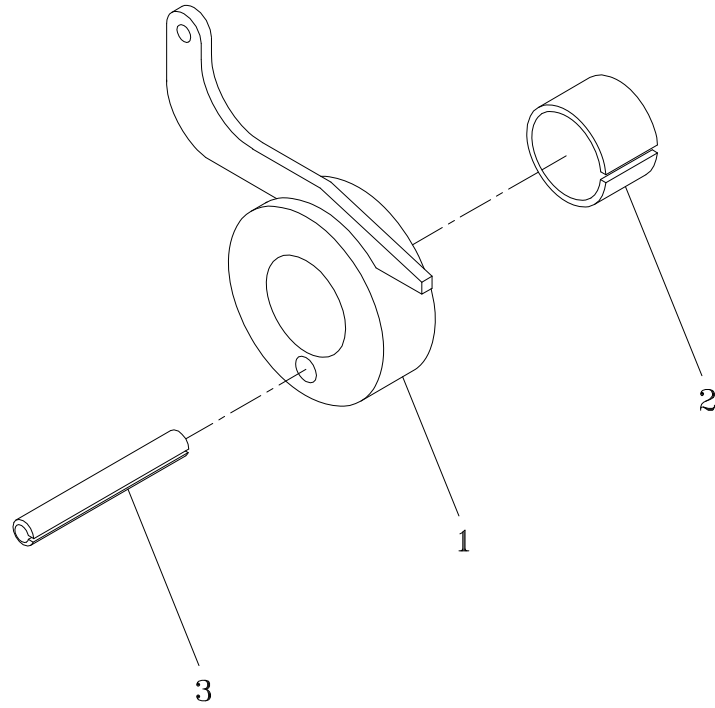


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-63011	Tension Adjusting Handle	1	
2	T6-1-63012	Tension Adjusting Shaft	1	
3	T6-1-63130	Plate (Tension Selector Knob)	1	
4	T6-1-63014	Tension Adjusting Cam	1	
5	T6-1-63015	Bush	1	
6	T6-1-63016	Support	1	
	T6-1-63016S	Support (Stainless Steel Model)	1	
7	T6-1-63017	Stopper	1	
8	T6-1-63018	Tension Adjusting Cam Lock	1	
9	T6-1-63019	Spring	1	
10	HBS0625	HBS, M6x25	1	
11	HBS0620	HBS, M6x20	2	
12	HBS0516	HBS, M5x16	1	
13	PMS0412	PMS, M4x12	2	
14	HSS0608	HSS, M6x8	1	
15	PW05	PW, M5	1	
16	PW04	PW, M4	2	
17	SW05	SW, M5	1	

1-6-3 TENSION ADJUSTING CAM ASS'Y T6-1-63001

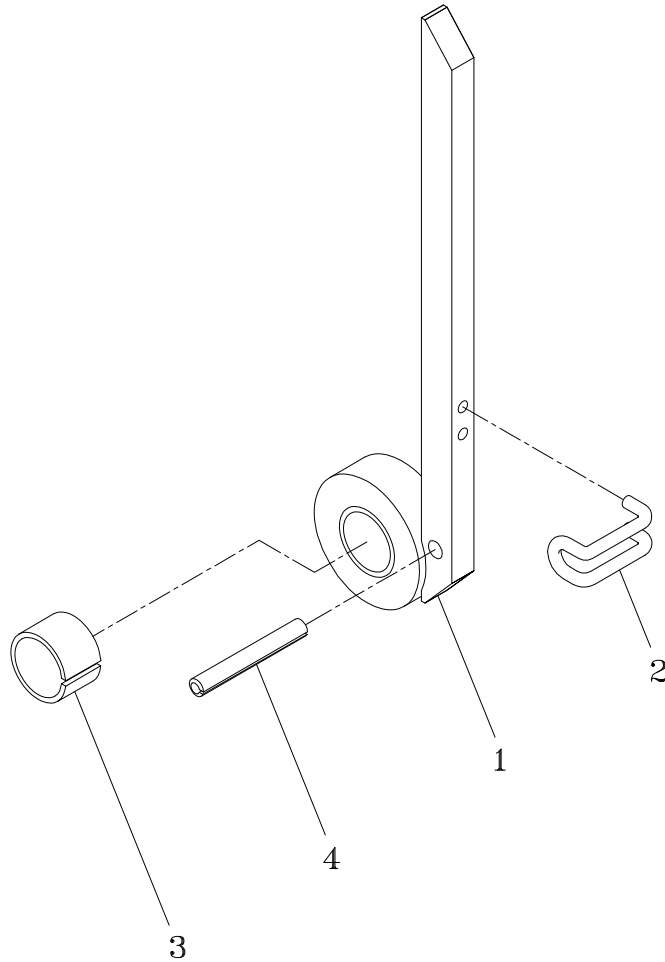
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
18	NTE06	NTE, M6	1	
19	HN05	HN, M5	1	
20	SR12	Stop Ring, S-12	3	
21	T6-1-63031	Bracket	1	
	T6-1-63031S	Bracket (Stainless Steel Model)	1	
23	TMS0508	TMS, M5x8	2	
24	T6-1-63034	Washer	1	
25	SW06	SW, M6	6	
26	HBS0610	HBS, M6x10	1	
27	FMS0620S	FMS, M6x20 (SUS)	4	
28	HN06	HN, M6	4	
29	PW06A	PW, M6 (A)	4	

1-6-4

TENSION ADJUSTING ASS'Y T6-1-64000

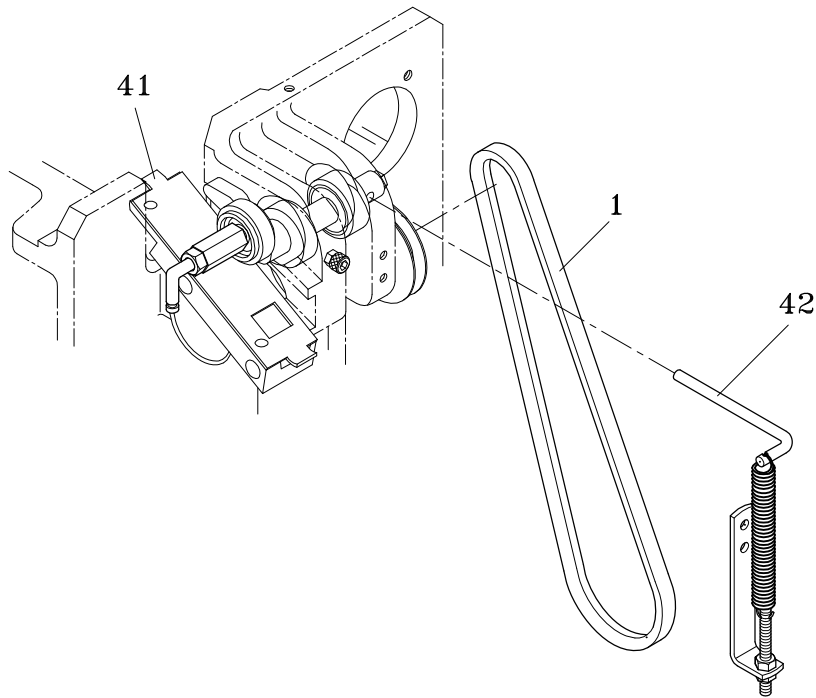
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-64110	Tension Adjusting	1	
2	MB2015	Metal Bush, 2015	1	
3	SP0645	Spring Pin, 6x45	1	

1-6-5 TENSION ADJUSTING ARM ASS'Y T6-1-65000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-65110	Tension Adjusting Arm	1	
2	T6-1-65120	Tension Adjusting Arm Spring Hook	1	
3	MB2015	Metal Bush, 2015	1	
4	SP0645	Spring Pin, 6x45	1	

1-7

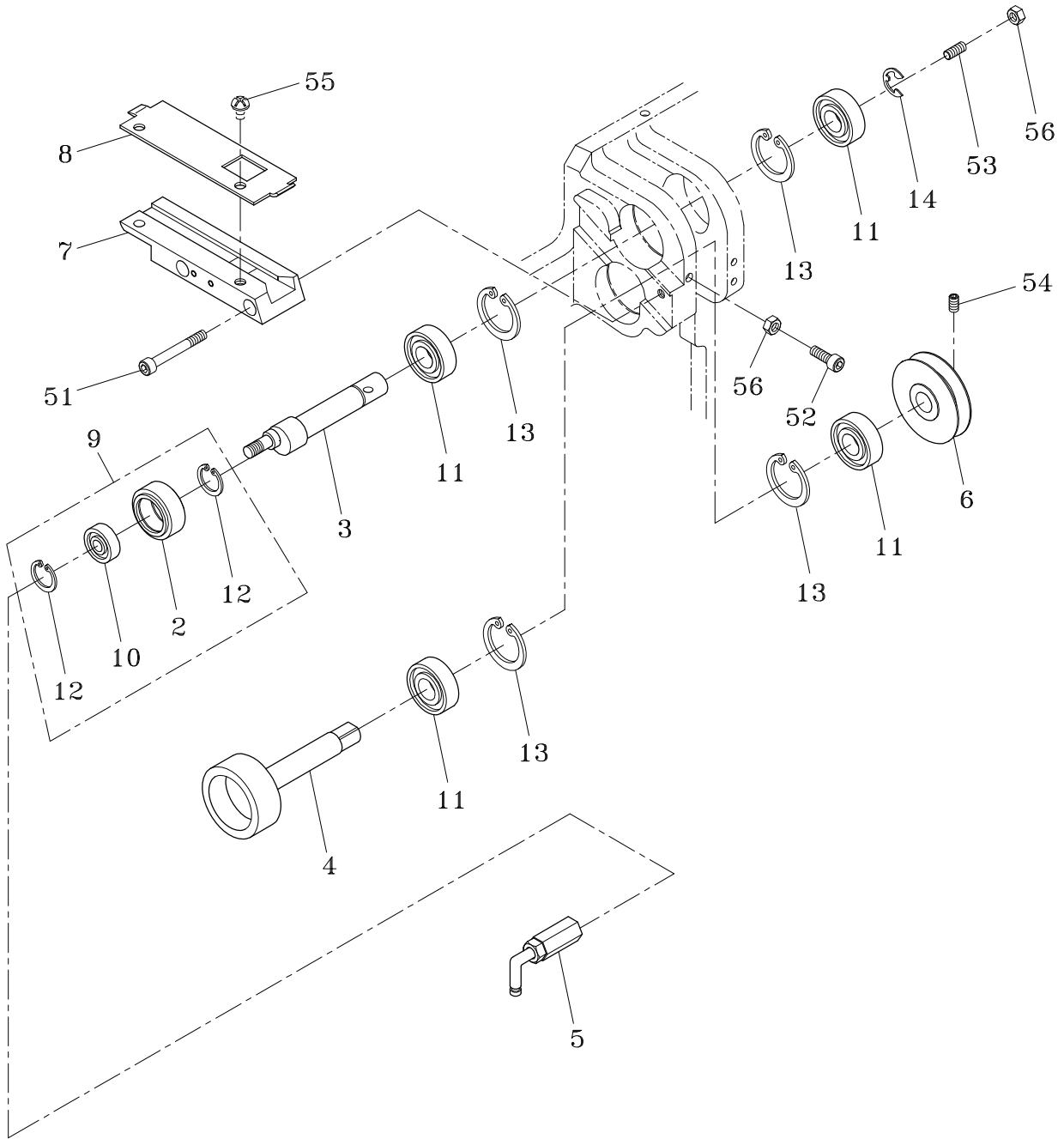
FEED GROUP**T6-1-70010****T6-1-70011****T6-1-70012**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-70010	Feed Group (For 12mm)	1	
	T6-1-70011	Feed Group (For 9mm)	1	
	T6-1-70012	Feed Group (For 15.5mm)	1	
	T6-1-70110	V-Belt M-21	1	
41	T6-1-71000	Feed Ass'y (For 12mm)	1	SEE PAGE 28
	T6-1-71004	Feed Ass'y (For 9mm)	1	
	T6-1-71005	Feed Ass'y (For 15.5mm)	1	
42	T6-1-72000	Upper Adjusting Weight Ass'y	1	SEE PAGE 30

1-7-1

FEED ASS'Y

T6-1-71000



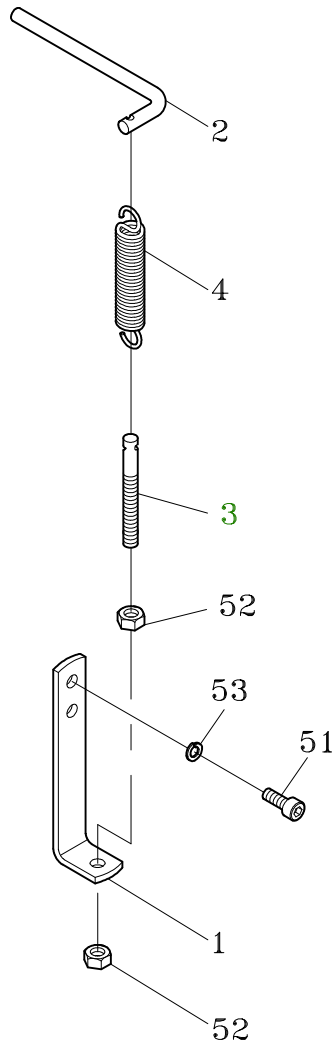
1-7-1**FEED ASS'Y****T6-1-71000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS	
2	T6-1-71000	Feed Ass'y (For 12mm)	1		
	T6-1-71004	Feed Ass'y (For 9mm)	1		
	T6-1-71005	Feed Ass'y (For 15.5mm)	1		
	T6-1-71120	Upper Feed Roller (For 12mm)	1		
	T6-1-71120S	Upper Feed Roller (For 12mm) (Stainless Steel Model)	1		
	T6-1-71121	Upper Feed Roller (For 9mm)	1		
	T6-1-71121S	Upper Feed Roller (For 9mm) (Stainless Steel Model)	1		
	T6-1-71122	Upper Feed Roller (For 15.5mm)	1		
	T6-1-71122S	Upper Feed Roller (For 15.5mm) (Stainless Steel Model)	1		
	3	T6-1-71130	Upper Feed Roller Shaft	1	
4	T6-1-71140	Feed Roller	1		
	T6-1-71140S	Feed Roller (Stainless Steel Model)	1		
5	T6-1-71150	Lever Holder	1		
6	T6-1-71160	Feed Roller Pulley	1		
7	T6-1-71170	Feed Shooter (For 12mm)	1		
	T6-1-71170S	Feed Shooter (For 12mm) (Stainless Steel Model)	1		
	T6-1-71171	Feed Shooter (For 9mm)	1		
	T6-1-71171S	Feed Shooter (For 9mm) (Stainless Steel Model)	1		
	T6-1-71172	Feed Shooter (For 15.5mm)	1		
	T6-1-71172S	Feed Shooter (For 15.5mm) (Stainless Steel Model)	1		
	8	T6-1-71180	Feed Shooter Cover	1	
		T6-1-71180S	Feed Shooter Cover (Stainless Steel Model)	1	
	9	T6-1-71190	Upper Feed Roller Set (For 12mm)	1	
		T6-1-71190S	Upper Feed Roller Set (For 12mm) (Stainless Steel Model)	1	
T6-1-71191		Upper Feed Roller Set (For 9mm)	1		
T6-1-71191S		Upper Feed Roller Set (For 9mm) (Stainless Steel Model)	1		
T6-1-71192		Upper Feed Roller Set (For 15.5mm)	1		
T6-1-71192S		Upper Feed Roller Set (For 15.5mm) (Stainless Steel Model)	1		

1-7-1**FEED ASS'Y****T6-1-71000**

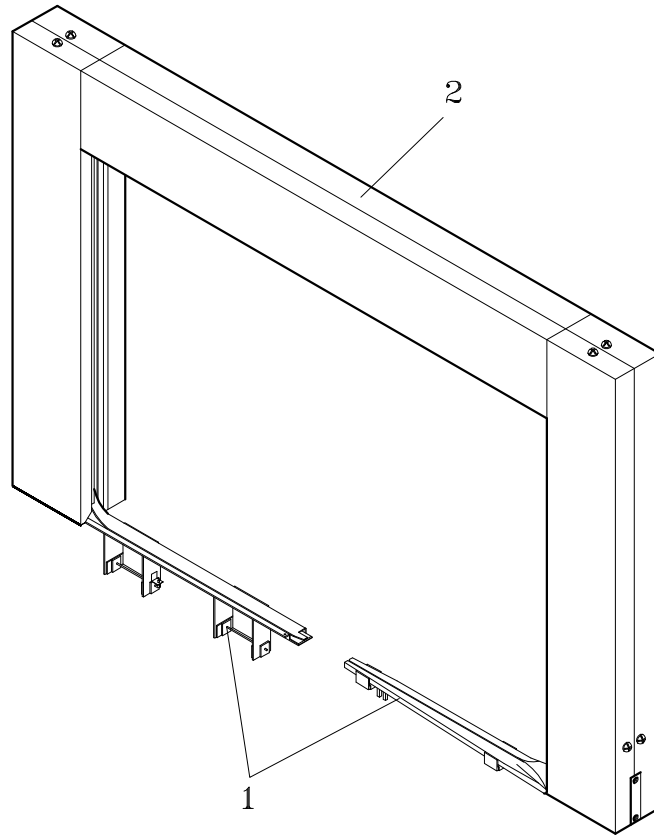
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
10	BR628ZZ	Bearing, 628ZZ	1	
11	BR6202ZZ	Bearing, 6202ZZ	4	
12	RR24	Snap Ring, H-24	2	
13	RR35	Snap Ring, H-35	4	
14	ER12	Snap Ring, E-12	1	
51	HBS0645H	HBS, M6x45 (H)	2	
	HBS0645HS	HBS, M6x45 (H)(Stainless Steel Model)	2	
52	HBS0615	HBS, M6x15	1	
53	HSS0615	HSS, M6x15	1	
54	HSS0610	HSS, M6x10	2	
55	PMS0610	PMS, M6x10	2	
	PMS0610S	PMS, M6x10 (Stainless Steel Model)	2	
56	HN06	HN, M6	2	

1-7-2 UPPER ADJUSTING WEIGHT ASS'Y T6-1-72000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-72110	Upper Adjusting Base	1	
2	T6-1-72120	Upper Adjusting Spring Hook	1	
3	T6-1-72130	Upper Adjusting Spring Rod	1	
4	T6-1-72140	Spring	1	
51	HBS0512	HBS, M5x12	2	
52	HN06	HN, M6	2	
53	SW05	SW, M5	2	

2

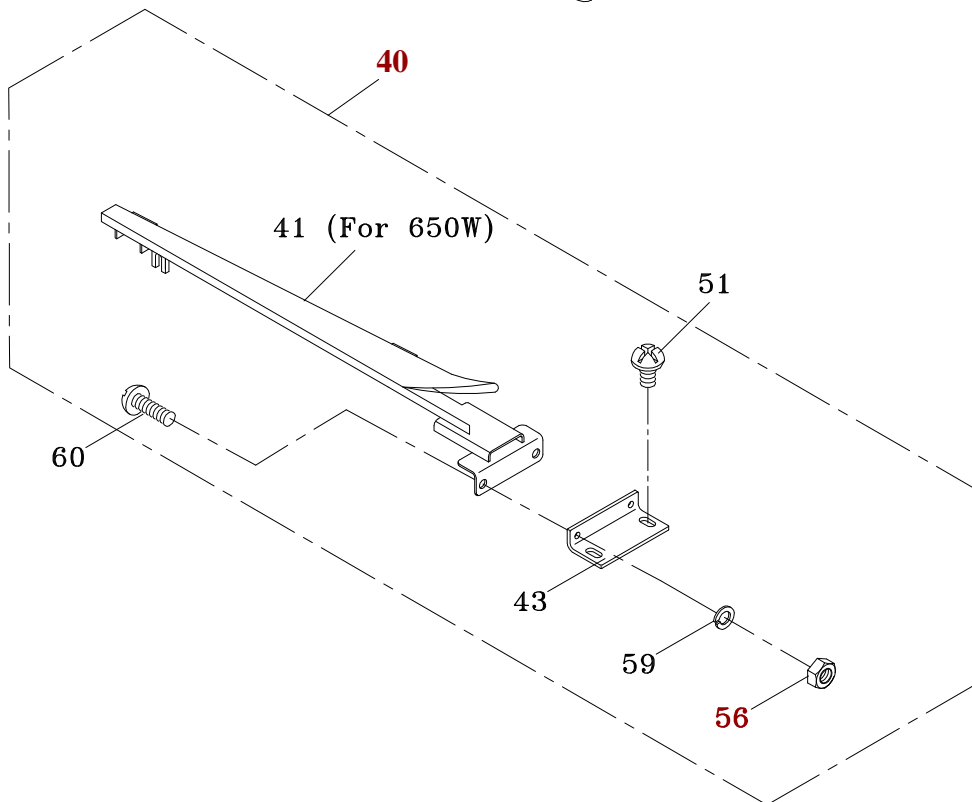
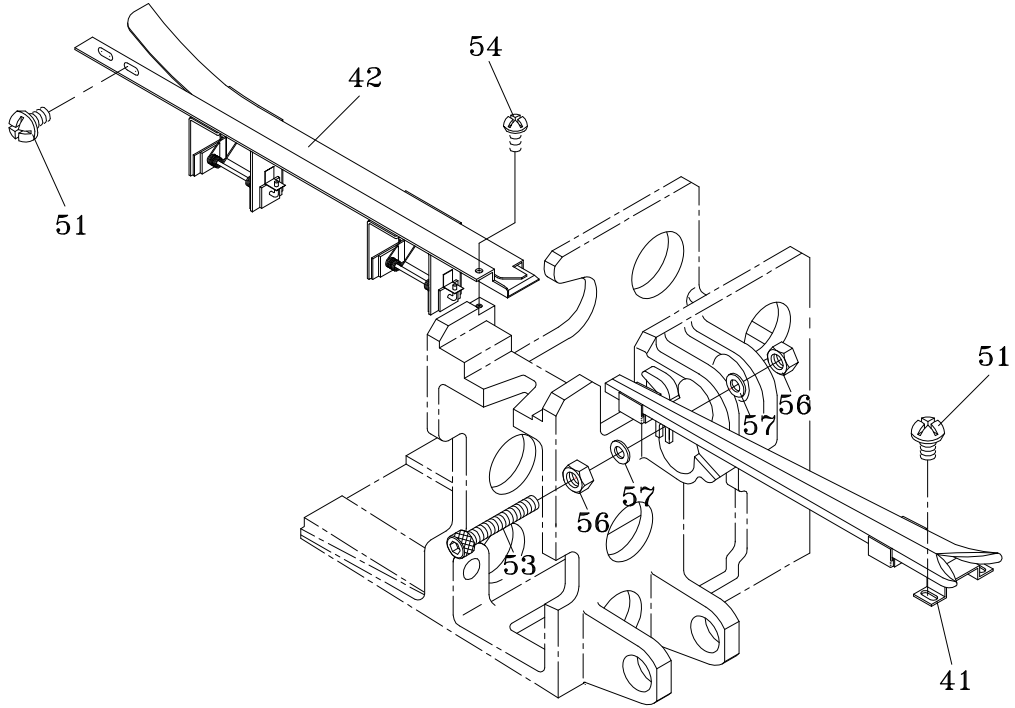
BANDWAY UNIT**T6-2-90008**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-2-10000	Bandway Group (For 12mm)	1	SEE PAGE 32
	T6-2-10004	Bandway Group (For 9mm)	1	
	T6-2-10010	Bandway Group (For 15.5mm)	1	
2	T6-2-20000	Chute Arch Group	1	SEE PAGE 35

2-1

BANDWAY GROUP

T6-2-10000



2-1**BANDWAY GROUP****T6-2-10000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-2-10000	Bandway Group (For 12mm)	1	
	T6-2-10004	Bandway Group (For 9mm)	1	
	T6-2-10010	Bandway Group (For 15.5mm)		
40	T6-2-10100	RH Bandway Ass'y (Only 650W, 12mm)	1	
	T6-2-10101	RH Bandway Ass'y (Only 650W, 9mm)	1	
	T6-2-10102	RH Bandway Ass'y (Only 650W, 15.5mm)	1	
41	T6-2-11000	RH Bandway Ass'y (For 12mm)	1	SEE PAGE 33
	T6-2-11001	RH Bandway Ass'y (For 9mm)	1	
	T6-2-11002	RH Bandway Ass'y (For 15.5mm)	1	
	T6-2-11010	RH Bandway Ass'y (Only 650W, 12mm)	1	
	T6-2-11011	RH Bandway Ass'y (Only 650W, 9mm)	1	
	T6-2-11012	RH Bandway Ass'y (Only 650W, 15.5mm)	1	
42	T6-2-12000	LH Bandway Ass'y (For 850W, 12mm /15.5mm)	1	SEE PAGE 34
	T6-2-12001	LH Bandway Ass'y (For 850W, 9mm)	1	
	T6-2-12010	LH Bandway Ass'y (For 650W, 12mm /15.5mm)	1	
	T6-2-12011	LH Bandway Ass'y (For 650W, 9mm)	1	
	T6-2-12020	LH Bandway Ass'y (For 1050W, 12mm /15.5mm)	1	
	T6-2-12021	LH Bandway Ass'y (For 1050W, 9mm)	1	
	T6-2-12030	LH Bandway Ass'y (For 1250W, 12mm /15.5mm)	1	
	T6-2-12031	LH Bandway Ass'y (For 1250W, 9mm)	1	
	T6-2-12040	LH Bandway Ass'y (For 1450W, 12mm /15.5mm)	1	
	T6-2-12041	LH Bandway Ass'y (For 1450W, 9mm)	1	
	T6-2-12050	LH Bandway Ass'y (For 1650W, 12mm /15.5mm)	1	
	T6-2-12051	LH Bandway Ass'y (For 1650W, 9mm)	1	
	T6-2-12060	LH Bandway Ass'y (For 1850W, 12mm /15.5mm)	1	
	T6-2-12061	LH Bandway Ass'y (For 1850W, 9mm)	1	
	T6-2-12070	LH Bandway Ass'y (For 2050W, 12mm /15.5mm)	1	
	T6-2-12071	LH Bandway Ass'y (For 2050W, 9mm)	1	

2-1

BANDWAY GROUP

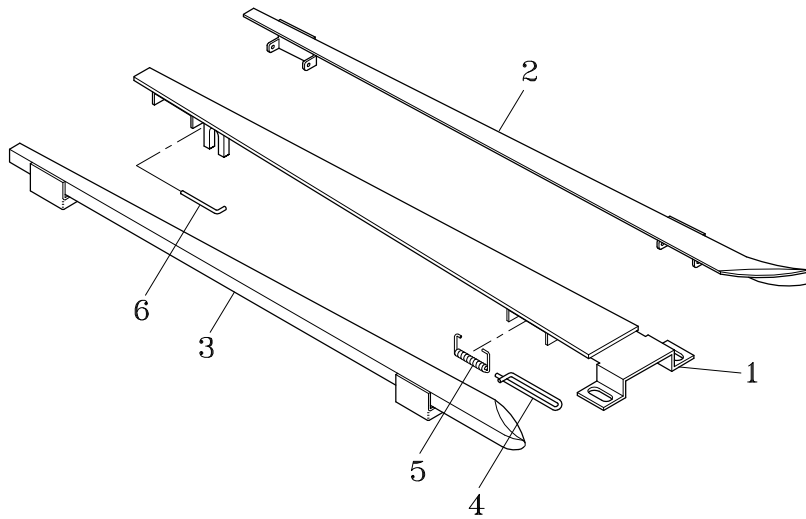
T6-2-10000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-2-12080	LH Bandway Ass'y (For 2250W, 12mm /15.5mm)	1	
	T6-2-12081	LH Bandway Ass'y (For 2250W, 9mm)	1	
43	T6-2-10670	Bracket (For 650W)	1	
51	TMS0608	TMS, M6x8	4	
53	HBS0650	HBS, M6x50	1	
54	TMS0508	TMS, M5x8	1	
56	HN06	HN, M6	2	
		HN, M6 (Only 650W)	4	
57	PW06A	PW, M6(A)	2	
59	SW06	SW, M6 (For 650W)	2	
	SW06S	SW, M6 (Stainless Steel Model) (For 650W)	2	
60	TMS0612	TMS, M6x12 (For 650W)	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model) (For 650W)	2	

2-1-1

RH RANDWAY ASS'Y

T6-2-11000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-2-11000	RH Bandway Ass'y (For 12mm)	1	
	T6-2-11001	RH Bandway Ass'y (For 9mm)	1	
	T6-2-11002	RH Bandway Ass'y (For 15.5mm)	1	
	T6-2-11010	RH Bandway Ass'y (Only 650W, 12mm)	1	
	T6-2-11011	RH Bandway Ass'y (Only 650W, 9mm)	1	
	T6-2-11012	RH Bandway Ass'y (Only 650W, 15.5mm)	1	
1	T6-2-11110	RH Bandway (For 12mm)	1	
	T6-2-11111	RH Bandway (For 9mm)	1	
	T6-2-11114	RH Bandway (For 15.5mm)	1	
	T6-2-11112	RH Bandway (For 650W, 12mm)	1	
	T6-2-11113	RH Bandway (For 650W, 9mm)	1	
	T6-2-11115	RH Bandway (For 650W, 15.5mm)	1	
2	T6-2-11120	RH Bandway Rear Flap (For 12mm)	1	
	T6-2-11121	RH Bandway Rear Flap (For 9mm)	1	
	T6-2-11124	RH Bandway Rear Flap (For 15.5mm)	1	
	T6-2-11122	RH Bandway Rear Flap (Only 650W, 12mm)	1	
	T6-2-11123	RH Bandway Rear Flap (Only 650W, 9mm)	1	
	T6-2-11125	RH Bandway Rear Flap (Only 650W, 15.5mm)	1	
3	T6-2-11130	RH Bandway Front Flap (For 12mm)	1	
	T6-2-11131	RH Bandway Front Flap (For 9mm)	1	
	T6-2-11134	RH Bandway Front Flap (For 15.5mm)	1	
	T6-2-11132	RH Bandway Front Flap (Only 650W, 12mm)	1	
	T6-2-11135	RH Bandway Front Flap (Only 650W, 15.5mm)	1	

2-1-1**RH BANDWAY ASS'Y****T6-2-11000**

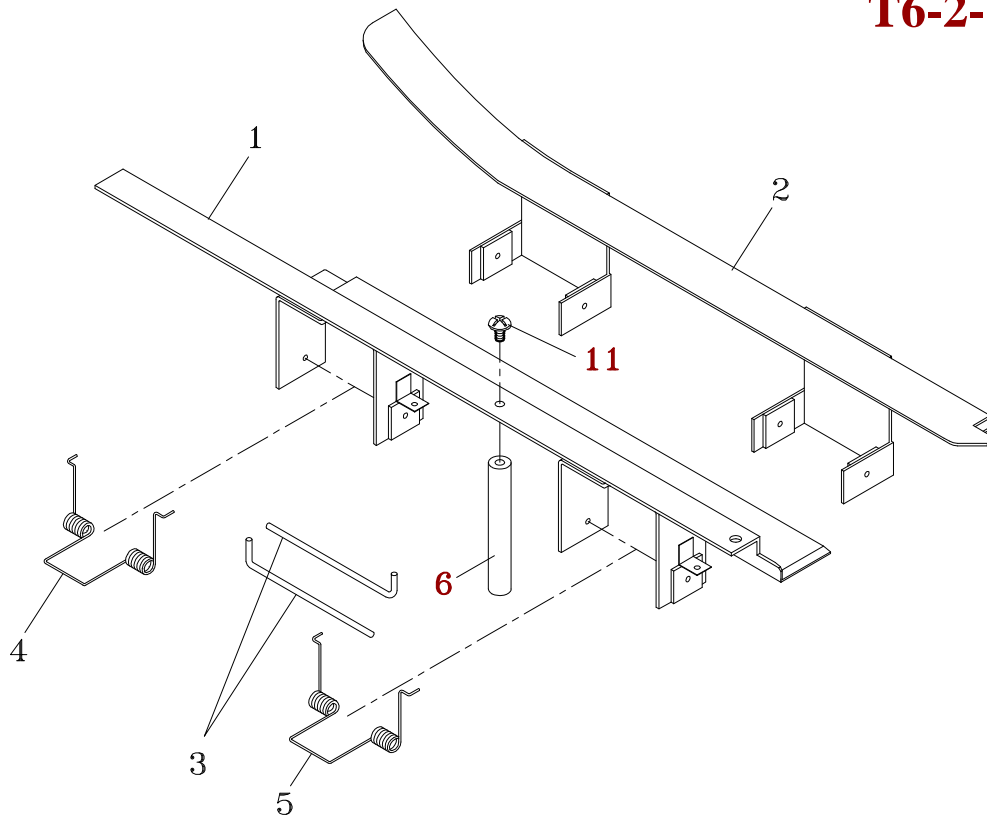
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4	T6-2-11140	RH Bandway Flap Pin (Rear)	2	
		RH Bandway Flap Pin (Rear) (Only 650W, 9mm)	1	
5	T6-2-11150	RH Bandway Flap Spring	2	
		RH Bandway Flap Spring (Only 650W, 9mm)	1	
6	T6-2-11160	RH Bandway Flap Pin (Front)	2	
		RH Bandway Flap Pin (Front) (Only 650W, 9mm)	1	

2-1-2

LH BANDWAY ASS'Y

T6-2-12000

T6-2-12001



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-2-12000	LH Bandway Ass'y (12mm/15.5mm)		
	T6-2-12001	LH Bandway Ass'y (9mm)		
	T6-2-12110	LH Bandway (For 850W, 12mm/15.5mm)	1	
	T6-2-12200	LH Bandway (For 850W, 9mm)	1	
	T6-2-12111	LH Bandway (For 650W, 12mm/15.5mm)	1	
	T6-2-12201	LH Bandway (For 650W, 9mm)	1	
	T6-2-12112	LH Bandway (For 1050W, 12mm/15.5mm)	1	
	T6-2-12202	LH Bandway (For 1050W, 9mm)	1	
	T6-2-12113	LH Bandway (For 1250W, 12mm/15.5mm)	1	
	T6-2-12203	LH Bandway (For 1250W, 9mm)	1	
	T6-2-12114	LH Bandway (For 1450W, 12mm/15.5mm)	1	
	T6-2-12204	LH Bandway (For 1450W, 9mm)	1	
	T6-2-12115	LH Bandway (For 1650W, 12mm/15.5mm)	1	
	T6-2-12205	LH Bandway (For 1650W, 9mm)	1	
	T6-2-12116	LH Bandway (For 1850W, 12mm/15.5mm)	1	
	T6-2-12206	LH Bandway (For 1850W, 9mm)	1	
	T6-2-12117	LH Bandway (For 2050W, 12mm/15.5mm)	1	
	T6-2-12207	LH Bandway (For 2050W, 9mm)	1	
	T6-2-12118	LH Bandway (For 2250W, 12mm/15.5mm)	1	
	T6-2-12208	LH Bandway (For 2250W, 9mm)	1	

2-1-2

LH BANDWAY ASS'Y

T6-2-12000

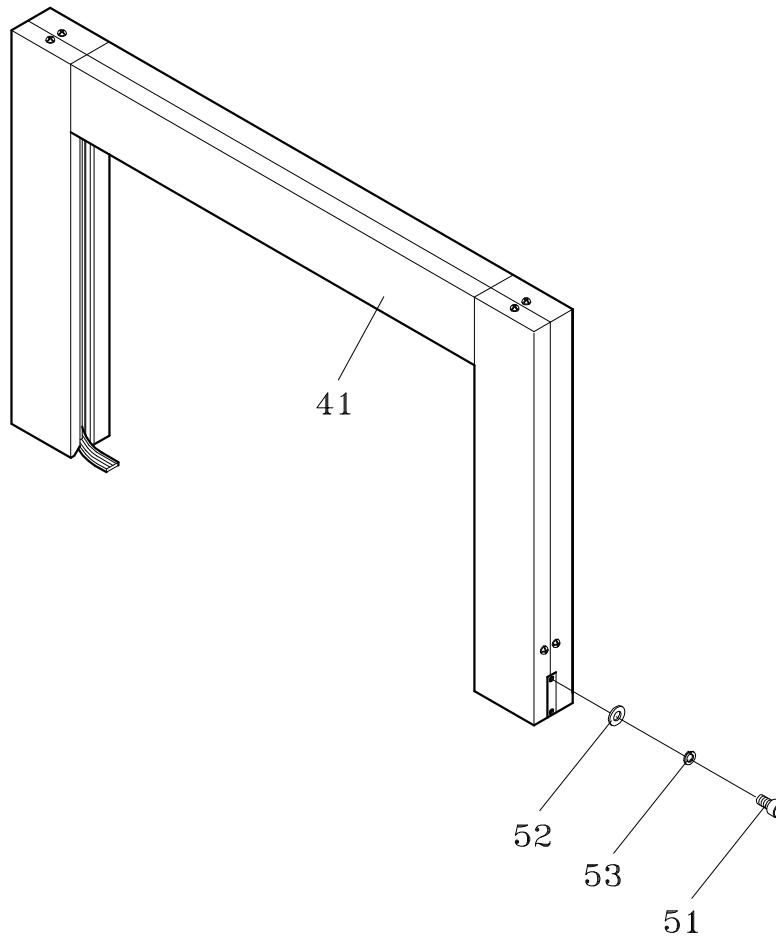
T6-2-12001

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
2	T6-2-12120	LH Bandway Flap (For 850W, 12mm/15.5mm)	1	
	T6-2-12210	LH Bandway Flap (For 850W, 9mm)	1	
	T6-2-12121	LH Bandway Flap (For 650W, 12mm/15.5mm)	1	
	T6-2-12211	LH Bandway Flap (For 650W, 9mm)	1	
	T6-2-12122	LH Bandway Flap (For 1050W, 12mm/15.5mm)	1	
	T6-2-12212	LH Bandway Flap (For 1050W, 9mm)	1	
	T6-2-12123	LH Bandway Flap (For 1250W, 12mm/15.5mm)	1	
	T6-2-12213	LH Bandway Flap (For 1250W, 9mm)	1	
	T6-2-12124	LH Bandway Flap (For 1450W, 12mm/15.5mm)	1	
	T6-2-12214	LH Bandway Flap (For 1450W, 9mm)	1	
	T6-2-12125	LH Bandway Flap (For 1650W, 12mm/15.5mm)	1	
	T6-2-12215	LH Bandway Flap (For 1650W, 9mm)	1	
	T6-2-12126	LH Bandway Flap (For 1850W, 12mm/15.5mm)	1	
	T6-2-12216	LH Bandway Flap (For 1850W, 9mm)	1	
	T6-2-12127	LH Bandway Flap (For 2050W, 12mm/15.5mm)	1	
	T6-2-12217	LH Bandway Flap (For 2050W, 9mm)	1	
	T6-2-12128	LH Bandway Flap (For 2250W, 12mm/15.5mm)	1	
	T6-2-12218	LH Bandway Flap (For 2250W, 9mm)	1	
3	T6-2-12130	LH Bandway Flap Pin (For 650W~1050W)	2	
		LH Bandway Flap Pin (For 1250W~1450W)	3	
		LH Bandway Flap Pin (For 1650W~2250W)	4	
4	T6-2-12140	LH Bandway Flap Spring (For 650~1050W)	1	
		LH Bandway Flap Spring (For 1250~1450W)	2	
		LH Bandway Flap Spring (For 1650~2250W)	3	
5	T6-2-12150	LH Bandway Flap Spring	1	
6	T6-2-12180	Pillar (For 1450W~1850W)	1	
		Pillar (For 2050W~2250W)	2	
11	TMS0508	TMS, M5x8 (For 1450W~1850W)	1	
		TMS, M5x8 (For 2050W~2250W)	2	

2-2

CHUTE ARCH GROUP

T6-2-20000

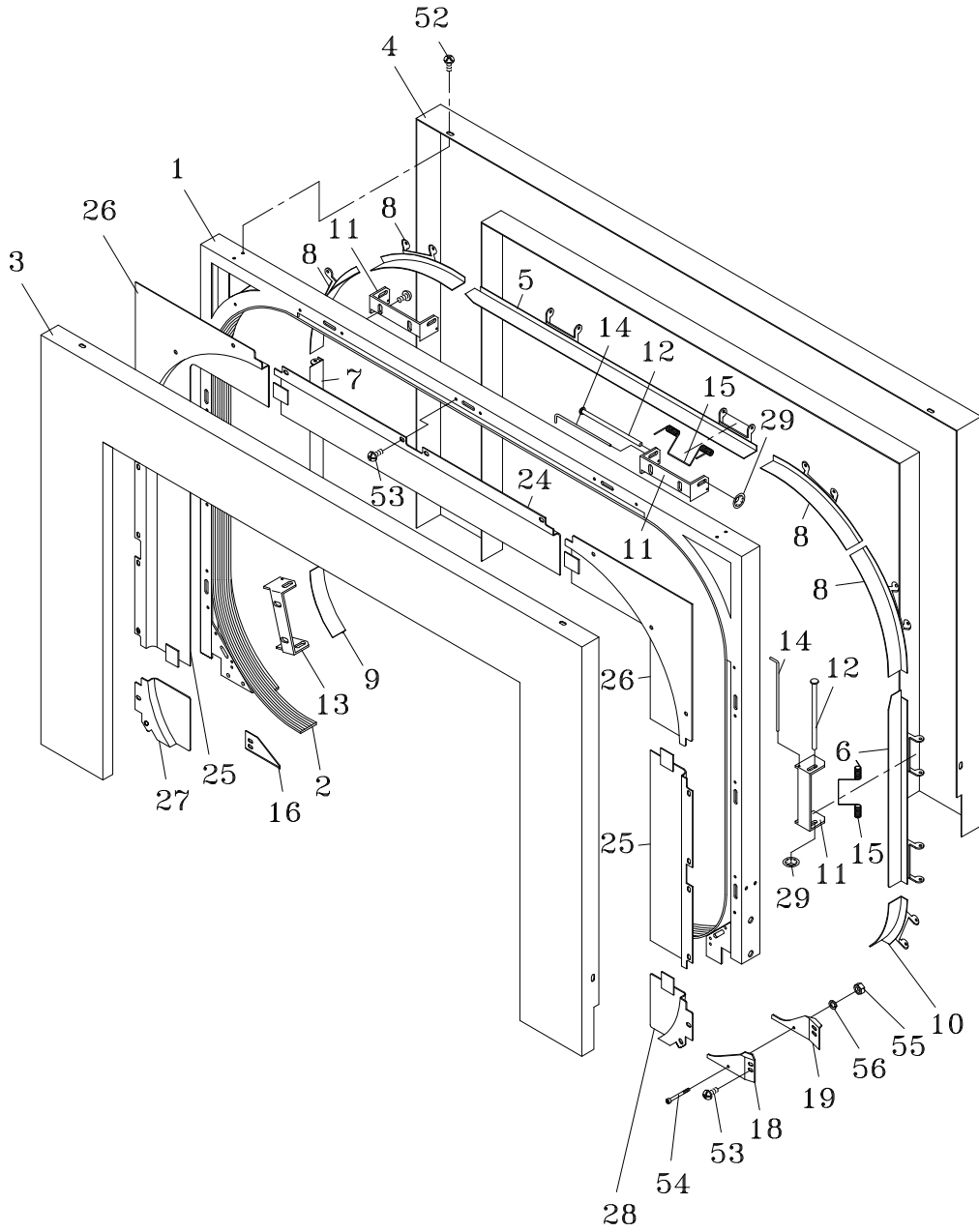


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
41	T6-2-21000	Arch Ass'y	1	SEE PAGE 36
51	HBS0816	HBS, M8x16	4	
	HBS0816S	HBS, M8x16 (Stainless Steel Model)	4	
52	PW08A	PW, M8 (A)	4	
	PW08AS	PW, M8 (A) (Stainless Steel Model)	4	
53	SW08	SW, M8	4	
	SW08S	SW, M8 (Stainless Steel Model)	4	

2-2-1

ARCH ASS'Y

T6-2-21000



2-2-1**ARCH ASS'Y****T6-2-21000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-2-20110	Arch Frame (For 850W x 600H)	1	
	T6-2-20110S	Arch Frame (Stainless Steel Model) (For 850W x 600H)	1	
2	T6-2-20120	Arch Bandway (For 850W x 600H)	1	
3	T6-2-20130	Arch Cover, Front (For 850W x 600H)	1	
	T6-2-20130S	Arch Cover, Front (Stainless Steel Model) (For 850W x 600H)	1	
4	T6-2-20140	Arch Cover, Rear (For 850W x 600H)	1	
	T6-2-20140S	Arch Cover, Rear (Stainless Steel Model) (For 850W x 600H)	1	
5	T6-2-20150	Upper Guide Rail (For 850W)	1	
	T6-2-20150S	Upper Guide Rail (Stainless Steel Model) (For 850W)	1	
	T6-2-20151	Upper Guide Rail (For 1050W)	1	
	T6-2-20151S	Upper Guide Rail (Stainless Steel Model) (For 1050W)	1	
	T6-2-20152	Upper Guide Rail (For 1250W)	1	
	T6-2-20152S	Upper Guide Rail (Stainless Steel Model) (For 1250W)	1	
	T6-2-20153	Upper Guide Rail (For 1450W)	1	
	T6-2-20153S	Upper Guide Rail (Stainless Steel Model) (For 1450W)	1	
	T6-2-20154	Upper Guide Rail (For 1650W)	1	
	T6-2-20154S	Upper Guide Rail (Stainless Steel Model) (For 1650W)	1	
	T6-2-20155	Upper Guide Rail (For 1850W)	1	
	T6-2-20155S	Upper Guide Rail (Stainless Steel Model)(For 1850W)	1	
	T6-2-20156	Upper Guide Rail (For 2050W)	1	
	T6-2-20156S	Upper Guide Rail (Stainless Steel Model)(For 2050W)	1	
	T6-2-20157	Upper Guide Rail (For 2250W)	1	
	T6-2-20157S	Upper Guide Rail (Stainless Steel Model)(For 2250W)	1	
	T6-2-20159	Upper Guide Rail (For 650W)	1	
	T6-2-20159S	Upper Guide Rail (Stainless Steel Model)(For 650W)	1	

2-2-1**ARCH ASS'Y****T6-2-21000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS	
6	T6-2-20160	RH Side Guide Rail (For 600H)	1		
	T6-2-20160S	RH Side Guide Rail (Stainless Steel Model)(For 600H)	1		
	T6-2-20161	RH Side Guide Rail (For 800H)	1		
	T6-2-20161S	RH Side Guide Rail (Stainless Steel Model)(For 800H)	1		
	T6-2-20162	RH Side Guide Rail (For 1000H)	1		
	T6-2-20162S	RH Side Guide Rail (Stainless Steel Model)(For 1000H)	1		
	T6-2-20163	RH Side Guide Rail (For 1200H)	1		
	T6-2-20163S	RH Side Guide Rail (Stainless Steel Model)(For 1200H)	1		
	T6-2-20164	RH Side Guide Rail (For 1400H)	1		
	T6-2-20164S	RH Side Guide Rail (Stainless Steel Model)(For 1400H)	1		
	T6-2-20169	RH Side Guide Rail (For 400H)	1		
	T6-2-20169S	RH Side Guide Rail (Stainless Steel Model)(For 400H)	1		
	7	T6-2-20170	LH Side Guide Rail (For 600H)	1	
		T6-2-20170S	LH Side Guide Rail (Stainless Steel Model)(For 600H)	1	
T6-2-20171		LH Side Guide Rail (For 800H)	1		
T6-2-20171S		LH Side Guide Rail (Stainless Steel Model)(For 800H)	1		
T6-2-20172		LH Side Guide Rail (For 1000H)	1		
T6-2-20172S		LH Side Guide Rail (Stainless Steel Model)(For 1000H)	1		
T6-2-20173		LH Side Guide Rail (For 1200H)	1		
T6-2-20173S		LH Side Guide Rail (Stainless Steel Model)(For 1200H)	1		
T6-2-20179		LH Side Guide Rail (For 400H)	1		
T6-2-20179S		LH Side Guide Rail (Stainless Steel Model)(For 400H)	1		

2-2-1

ARCH ASS'Y

T6-2-21000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
8	T6-2-20180	Corner Guide Rail, Upper	4	
	T6-2-20180S	Corner Guide Rail, Upper (Stainless Steel Model)	4	
9	T6-2-20190	Corner Guide Rail, Lower (LH)	1	
	T6-2-20190S	Corner Guide Rail, Lower (LH) (Stainless Steel Model)	1	
10	T6-2-20200	Corner Guide Rail, Lower (RH)	1	
	T6-2-20200S	Corner Guide Rail, Lower (RH) (Stainless Steel Model)	1	
11	T6-2-20210	Guide Rail Hinge (1) (For 850Wx600H)	11	
12	T6-2-20220	K-Type Guide Rail Hinge Shaft (For 850Wx600H)	12	
13	T6-2-20230	Guide Rail Hinge (2)	1	
14	T6-2-20240	Guide Rail Hinge Shaft (For 850Wx600H)	11	
15	T6-2-21250	Arch Guide Rail Spring (For 850Wx600H)	11	
16	T6-2-21260	Guiding Angle, LH Front	1	
	T6-2-21260S	Guiding Angle, LH Front (Stainless Steel Model)	1	
18	T6-2-21280	Guiding Angle, RH Front	1	
	T6-2-21280S	Guiding Angle, RH Front (Stainless Steel Model)	1	
19	T6-2-21290	Guiding Angle, RH Rear	1	
	T6-2-21290S	Guiding Angle, RH Rear (Stainless Steel Model)	1	
24	T6-2-20340	Back Guide Plate, Upper (For 850W)	1	
	T6-2-20340S	Back Guide Plate, Upper (Stainless Steel Model)(For 850W)	1	
	T6-2-20341	Back Guide Plate, Upper (For 1050W)	1	
	T6-2-20341S	Back Guide Plate, Upper (Stainless Steel Model)(For 1050W)	1	
	T6-2-20342	Back Guide Plate, Upper (For 1250W)	1	
	T6-2-20342S	Back Guide Plate, Upper (Stainless Steel Model)(For 1250W)	1	
	T6-2-20343	Back Guide Plate, Upper (For 1450W)	1	
	T6-2-20343S	Back Guide Plate, Upper (Stainless Steel Model)(For 1450W)	1	

2-2-1**ARCH ASS'Y****T6-2-21000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-2-20344	Back Guide Plate, Upper (For 1650W)	1	
	T6-2-20344S	Back Guide Plate, Upper (Stainless Steel Model)(For 1650W)	1	
	T6-2-20345	Back Guide Plate, Upper (For 1850W)	1	
	T6-2-20345S	Back Guide Plate, Upper (Stainless Steel Model)(For 1850W)	1	
	T6-2-20346	Back Guide Plate, Upper (For 2050W)	1	
	T6-2-20346S	Back Guide Plate, Upper (Stainless Steel Model)(For 2050W)	1	
	T6-2-20347	Back Guide Plate, Upper (For 2250W)	1	
	T6-2-20347S	Back Guide Plate, Upper (Stainless Steel Model)(For 2250W)	1	
	T6-2-20349	Back Guide Plate, Upper (For 650W)	1	
	T6-2-20349S	Back Guide Plate, Upper (Stainless Steel Model)(For 650W)	1	
25	T6-2-21350	Back Guide Plate, Side (For 600H)	2	
	T6-2-21350S	Back Guide Plate, Side (Stainless Steel Model)(For 600H)	2	
	T6-2-21351	Back Guide Plate, Side (For 800H)	2	
	T6-2-21351S	Back Guide Plate, Side (Stainless Steel Model)(For 800H)	2	
	T6-2-21352	Back Guide Plate, Side (For 1000H)	2	
	T6-2-21352S	Back Guide Plate, Side (Stainless Steel Model)(For 1000H)	2	
	T6-2-21353	Back Guide Plate, Side (For 1200H)	2	
	T6-2-21353S	Back Guide Plate, Side (Stainless Steel Model)(For 1200H)	2	
	T6-2-21354	Back Guide Plate, Side (For 1400H)	2	
	T6-2-21354S	Back Guide Plate, Side (Stainless Steel Model)(For 1400H)	2	
	T6-2-21359	Back Guide Plate, Side (For 400H)	2	
	T6-2-21359S	Back Guide Plate, Side (Stainless Steel Model)(For 400H)	2	
26	T6-2-21360	Back Guide Plate, Corner Upper	2	
	T6-2-21360S	Back Guide Plate, Corner Upper (Stainless Steel Model)	2	

2-2-1

ARCH ASS'Y

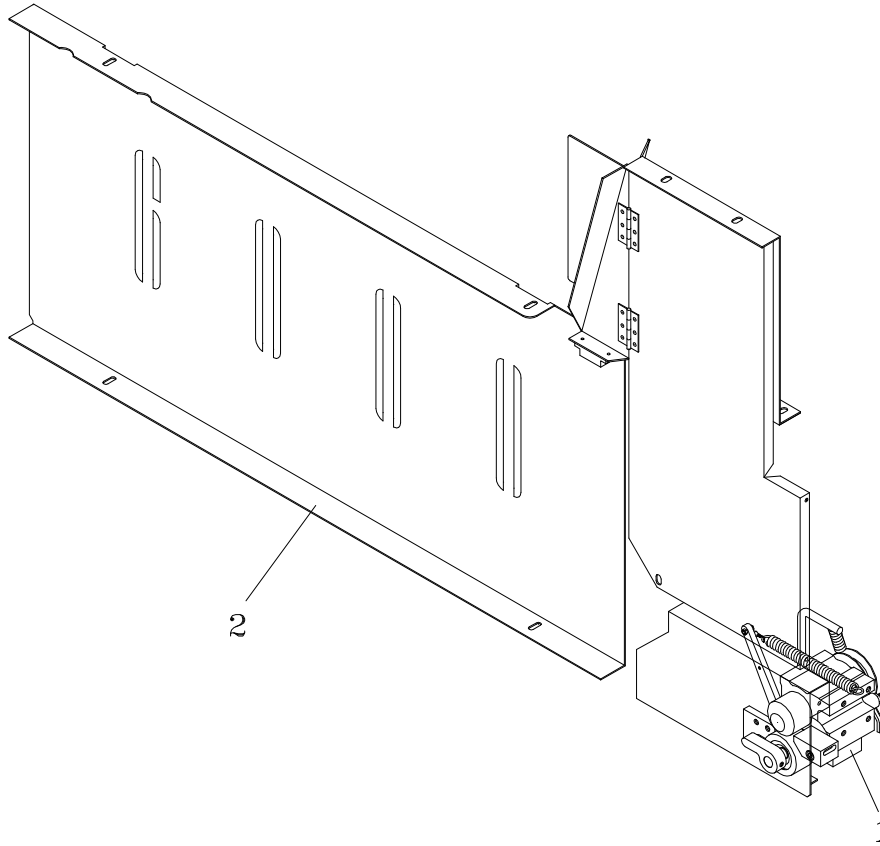
T6-2-21000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	T6-2-21370	Back Guide Plate, LH Lower	1	
	T6-2-21370S	Back Guide Plate, LH Lower (Stainless Steel Model)	1	
28	T6-2-21380	Back Guide Plate, RH Lower	1	
	T6-2-21380S	Back Guide Plate, RH Lower (Stainless Steel Model)	1	
29	PN04	PN, ϕ 4 (For 850Wx600H)	12	
	PN04S	PN, ϕ 4 (Stainless Steel Model) (For 850Wx600H)	12	
		PN, ϕ 4 (SUS)(Option)(For 850Wx600H)	12	
52	TMS0508S	TMS, M5x8 (SUS)	8	
53	TMS0408	TMS, M4x8 (For 850Wx600H)	72	
	TMS0408S	TMS, M4x8 (Stainless Steel Model) (For 850Wx600H)	72	
54	HBS0440H	HBS, M4x40 (H)	1	
	HBS0440HS	HBS, M4x40 (H)(Stainless Steel Model)	1	
55	HN04	HN, M4	1	
	HN04S	HN, M4 (Stainless Steel Model)	1	
56	SW04	SW, M4	1	
	SW04S	SW, M4 (Stainless Steel Model)	1	

3

ACCUMULATOR UNIT

T6-3-90004

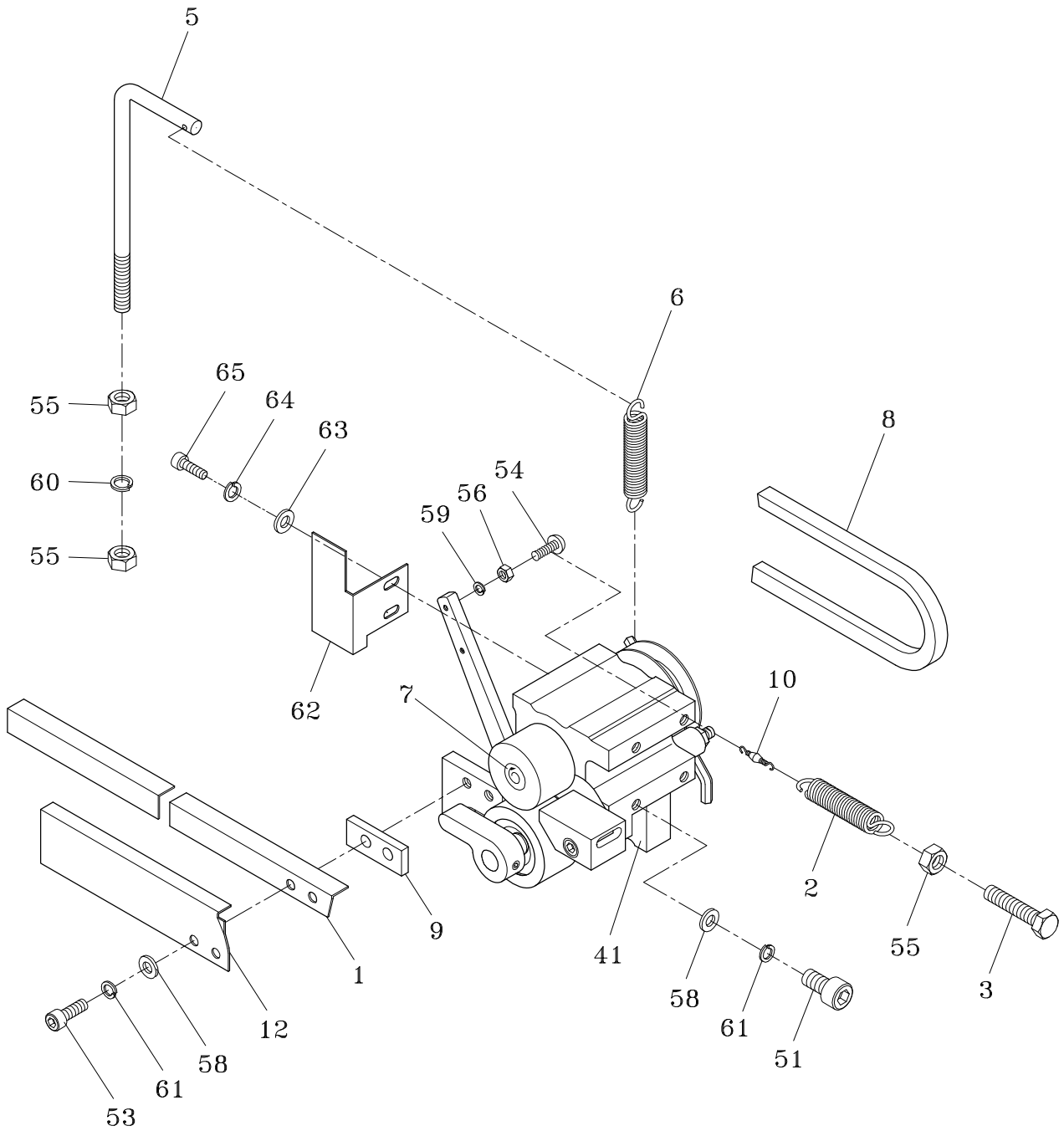


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-3-90004	Accumulator Unit (For 12mm)	1	SEE PAGE 39
	T6-3-90005	Accumulator Unit (For 15.5mm)	1	
	T6-3-90008	Accumulator Unit (For 9mm)	1	
	T6-3-10000	Accumulator Group (For 12mm)	1	
	T6-3-10003	Accumulator Group (For 9mm)	1	
	T6-3-10004	Accumulator Group (For 15.5mm)	1	
2	T6-3-20000	Accumulator Box Group (For 12mm)	1	SEE PAGE 43
	T6-3-20003	Accumulator Box Group (For 9mm)	1	
	T6-3-20004	Accumulator Box Group (For 15.5mm)	1	

3-1

ACCUMULATOR GROUP

T6-3-10000



3-1**ACCUMULATOR GROUP****T6-3-10000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-3-10000	Accumulator Group (For 12mm)	1	
	T6-3-10003	Accumulator Group (For 9mm)	1	
	T6-3-10004	Accumulator Group (For 15.5mm)	1	
1	T6-3-10110	Balance Bar (For 12mm)	1	
	T6-3-10111	Balance Bar (For 9mm)	1	
	T6-3-10112	Balance Bar (For 15.5mm)	1	
2	T6-3-10120	Accumulator Balance Spring	1	
3	T6-3-10130	Accumulator Adjusting Bolt	1	
	T6-3-10130S	Accumulator Adjusting Bolt (Stainless Steel Model)	1	
5	T6-3-10150	Accumulator Spring Adjusting	1	
6	T6-1-72140	Spring	1	
7	T6-3-10170	Label (Direction)	1	
8	T6-3-10181	V-Belt, M-27	1	
9	T6-3-10190	Balance Bar Spacer (For 12mm/15.5mm)	1	
10	T6-3-10200	Twist Stopper	1	
12	T6-3-10220	Guide Cover (For 12mm)	1	
	T6-3-10221	Guide Cover (For 9mm)	1	
	T6-3-10222	Guide Cover (For 15.5mm)	1	
41	T6-3-11000	Accumulator Ass'y (For 12mm)	1	SEE PAGE 41
	T6-3-11001	Accumulator Ass'y (For 9mm)	1	
	T6-3-11002	Accumulator Ass'y (For 15.5mm)	1	
51	HBS0620	HBS, M6x20	4	
	HBS0620S	HBS, M6x20 (Stainless Steel Model)	4	
53	HBS0612	HBS, M6x12 (For 9mm)	2	
	HBS0616	HBS, M6x16 (For 12mm)	2	
	HBS0620	HBS, M6x20 (For 15.5mm)	2	
54	PMS0315	PMS, M3x15	1	
55	HN08	HN, M8	3	
	HN08S	HN, M8 (Stainless Steel Model)	3	
56	HN03	HN, M3	1	
58	PW06A	PW, M6 (A)	4	
	PW06AS	PW, M6 (A)(Stainless Steel Model)	4	
59	SW03	SW, M3	1	

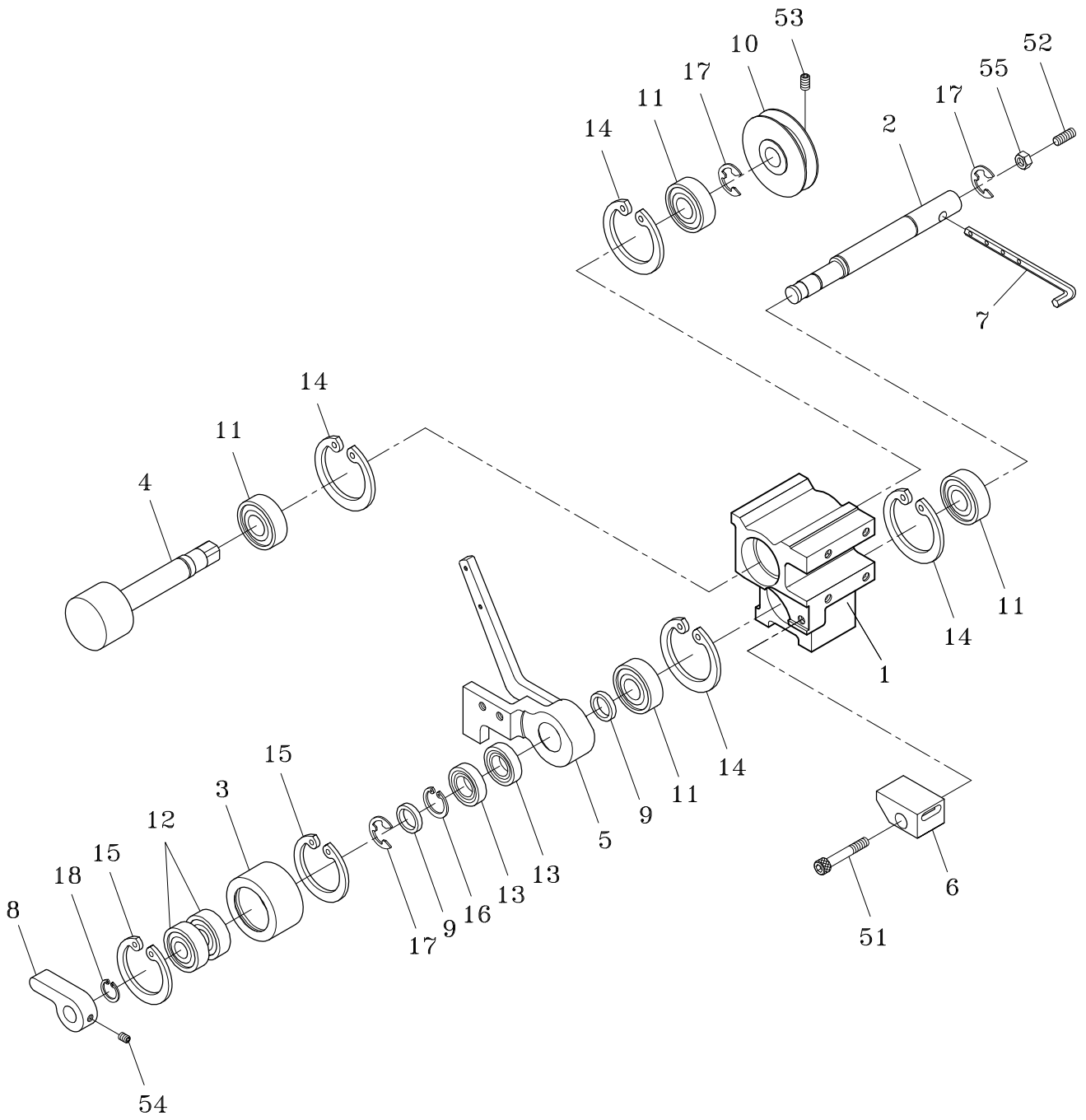
3-1**ACCUMULATOR GROUP****T6-3-10000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
60	SW08	SW, M8	1	
61	SW06	SW, M6	4	
	SW06S	SW, M6 (Stainless Steel Model)	4	
62	T6-3-10321	Cover	1	
63	PW05	PW, M5	2	
64	SW05	SW, M5	2	
65	HBS0510	HBS, M5x10	2	

3-1-1

ACCUMULATOR ASS'Y

T6-3-11000



3-1-1

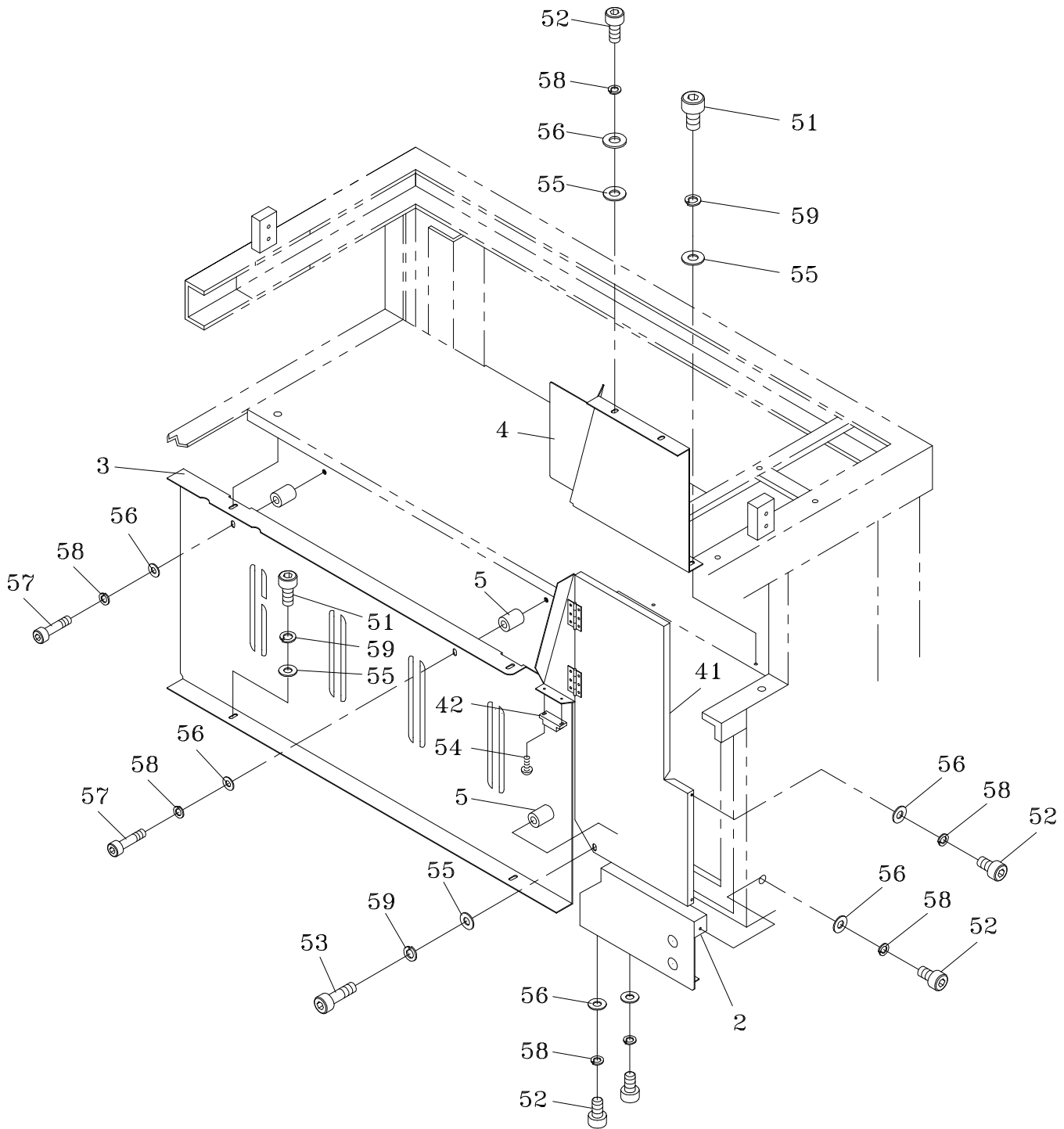
ACCUMULATOR ASS'Y

T6-3-11000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-3-11000	Accumulator Ass'y (For 12mm)	1	
	T6-3-11001	Accumulator Ass'y (For 9mm)	1	
	T6-3-11002	Accumulator Ass'y (For 15.5mm)	1	
1	T6-3-11110	Accumulator Bearing Case	1	
2	T6-3-11120	Accumulator Lower Shaft	1	
3	T6-3-11130	Accumulator Lower Roller	1	
4	T6-3-11140	Accumulator Main Roller & Shaft	1	
5	T6-3-11150	Accumulator Balance Bar Holder	1	
6	T6-3-11160	Accumulator Feed Shooter (For 12mm)	1	
	T6-3-11161	Accumulator Feed Shooter (For 9mm)	1	
	T6-3-11162	Accumulator Feed Shooter (For 15.5mm)	1	
7	T6-3-11170	Accumulator Lower Shaft Spring Hook	1	
8	T6-3-11180	Knob	1	
9	T6-3-11190	Bearing Collar	2	
10	T6-1-71160	Feed Roller Pulley	1	
11	BR6202ZZ	Bearing, 6202ZZ	4	
12	BR6201ZZ	Bearing, 6201ZZ	2	
13	BR6902ZZ	Bearing, 6902ZZ	2	
14	RR35	Snap Ring, H-35	4	
15	RR32	Snap Ring, H-32	2	
16	RR28	Snap Ring, H-28	1	
17	ER12	Snap Ring, E-12	3	
18	SR12	Stop Ring, S-12	1	
51	HBS0635H	HBS, M6x35 (H)	1	
52	HSS0615	HSS, M6x15	1	
53	HSS0610	HSS, M6x10	2	
54	HSS0506	HSS, M5x6	1	
55	HN06	HN, M6	1	

3-2

ACCUMULATOR BOX GROUP T6-3-20000



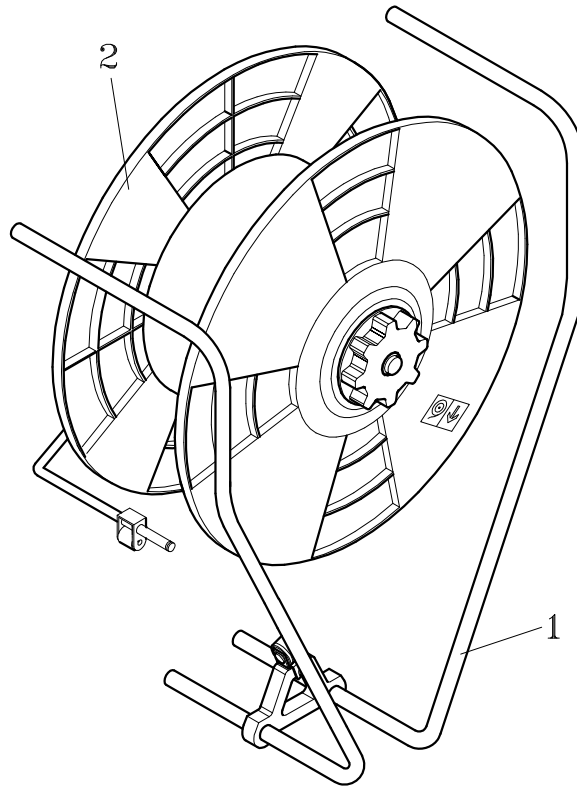
3-2 ACCUMULATOR BOX GROUP T6-3-20000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-3-20000	Accumulator Box Group (For 12mm)	1	
	T6-3-20003	Accumulator Box Group (For 9mm)	1	
	T6-3-20004	Accumulator Box Group (For 15.5mm)	1	
2	T6-3-20120	Accumulator Box Front, RH	1	
	T6-3-20120S	Accumulator Box Front, RH (Stainless Steel Model)	1	
3	T6-3-20130	Accumulator Box Front, LH	1	
	T6-3-20130S	Accumulator Box Front, LH (Stainless Steel Model)	1	
4	T6-3-20140	Accumulator Box Rear	1	
	T6-3-20140S	Accumulator Box Rear (Stainless Steel Model)	1	
5	T6-3-20150	Spacer 9 mm	3	
	T6-3-20160	Spacer 12 mm	3	
	T6-3-20170	Spacer 15.5 mm	3	
41	T6-3-20510	Accumulator Box Front, RH Upper (With Door)	1	
	T6-3-20510S	Accumulator Box Front, RH Upper (With Door)(Stainless Steel Model)	1	
42	T6-3-20520	Magnet Catch	1	
51	HBS0510	HBS, M5x10	4	
	HBS0510S	HBS, M5x10 (Stainless Steel Model)	4	
52	HBS0408	HBS, M4x8	7	
	HBS0408S	HBS, M4x8 (Stainless Steel Model)	7	
53	HBS0525H	HBS, M5x25 (H) (For 9mm/12mm)	1	
	HBS0525HS	HBS, M5x25 (H)(Stainless Steel Model) (For 9mm/12mm)	1	
	HBS0530H	HBS, M5x30 (H) (For 15.5mm)	1	
	HBS0530HS	HBS, M5x30 (H)(Stainless Steel Model) (For 15.5mm)	1	
54	TMS0308	TMS, M3x8	2	
55	PW05	PW, M5	7	
	PW05S	PW, M5 (Stainless Steel Model)	7	
56	PW04	PW, M4	9	
	PW04S	PW, M4 (Stainless Steel Model)	9	
57	HBS0430H	HBS, M4x30 (H)	2	
	HBS0430HS	HBS, M4x30 (H)(Stainless Steel Model)	2	

3-2**ACCUMULATOR BOX GROUP T6-3-20000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
58	SW04	SW, M4	7	
	SW04S	SW, M4 (Stainless Steel Model)	7	
59	SW05	SW, M5	4	
	SW05S	SW, M5 (Stainless Steel Model)	4	

4

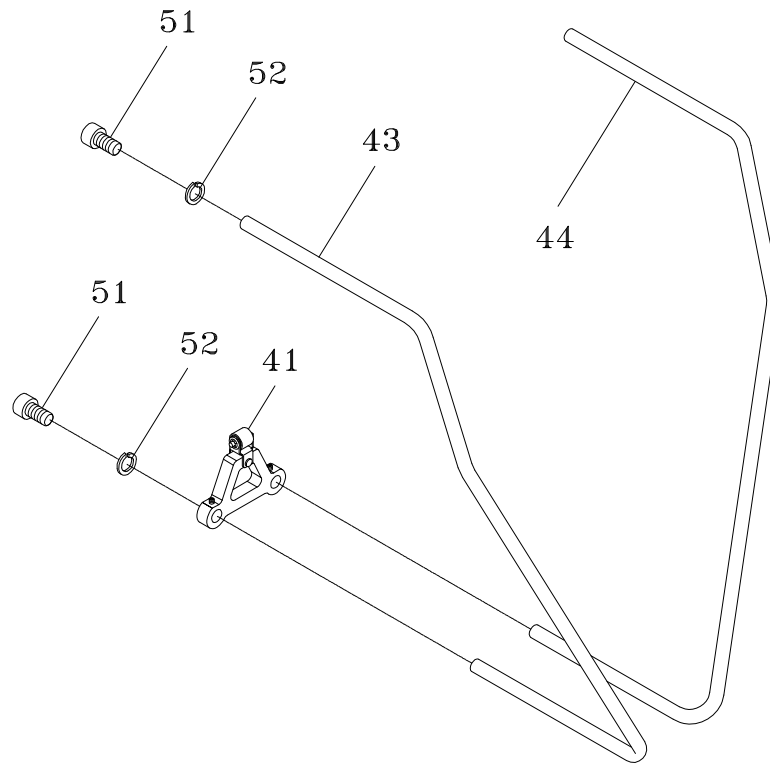
REEL UNIT**T6-4-90000**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-10000	Reel Guard Group	1	SEE PAGE 46
2	T6-4-20000	Reel Control Group	1	SEE PAGE 48
	T6-4-20000S	Reel Control Group (Stainless Steel Model)	1	SEE PAGE 48

4-1

REEL GUARD GROUP

T6-4-10000

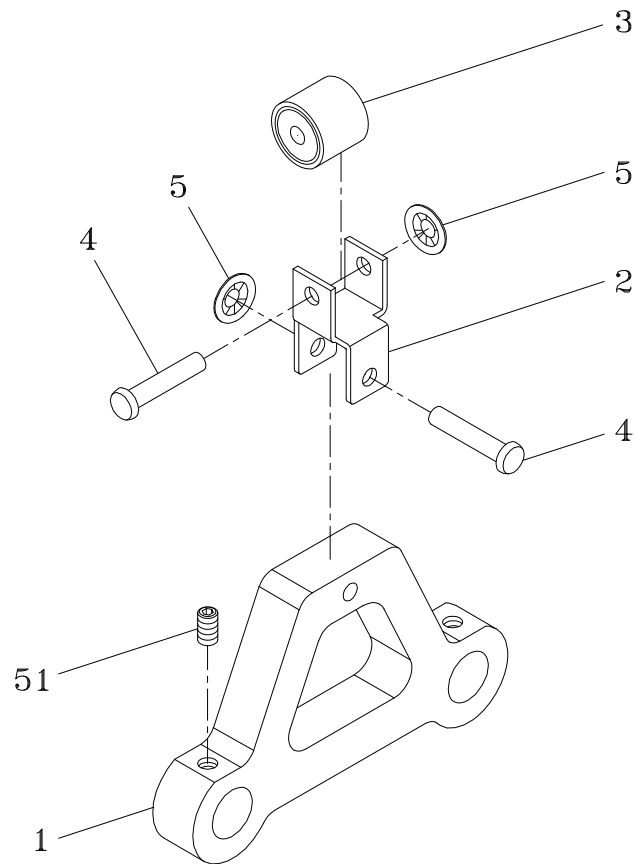


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
41	T6-4-11000	Free Angle Bracket Holder Ass'y	1	SEE PAGE 47
43	T6-4-10530	Reel Guard (Front)	1	
	T6-4-10530S	Reel Guard (Front) (Stainless Steel Model)	1	
44	T6-4-10540	Reel Guard (Rear)	1	
	T6-4-10540S	Reel Guard (Rear) (Stainless Steel Model)	1	
51	HBS1020	HBS, M10x20	4	
	HBS1020S	HBS, M10x20 (Stainless Steel Model)	4	
52	SW10	SW, M10	4	
	SW10S	SW, M10 (Stainless Steel Model)	4	

4-1-1

FREE ANGLE BRACKET HOLDER ASS'Y

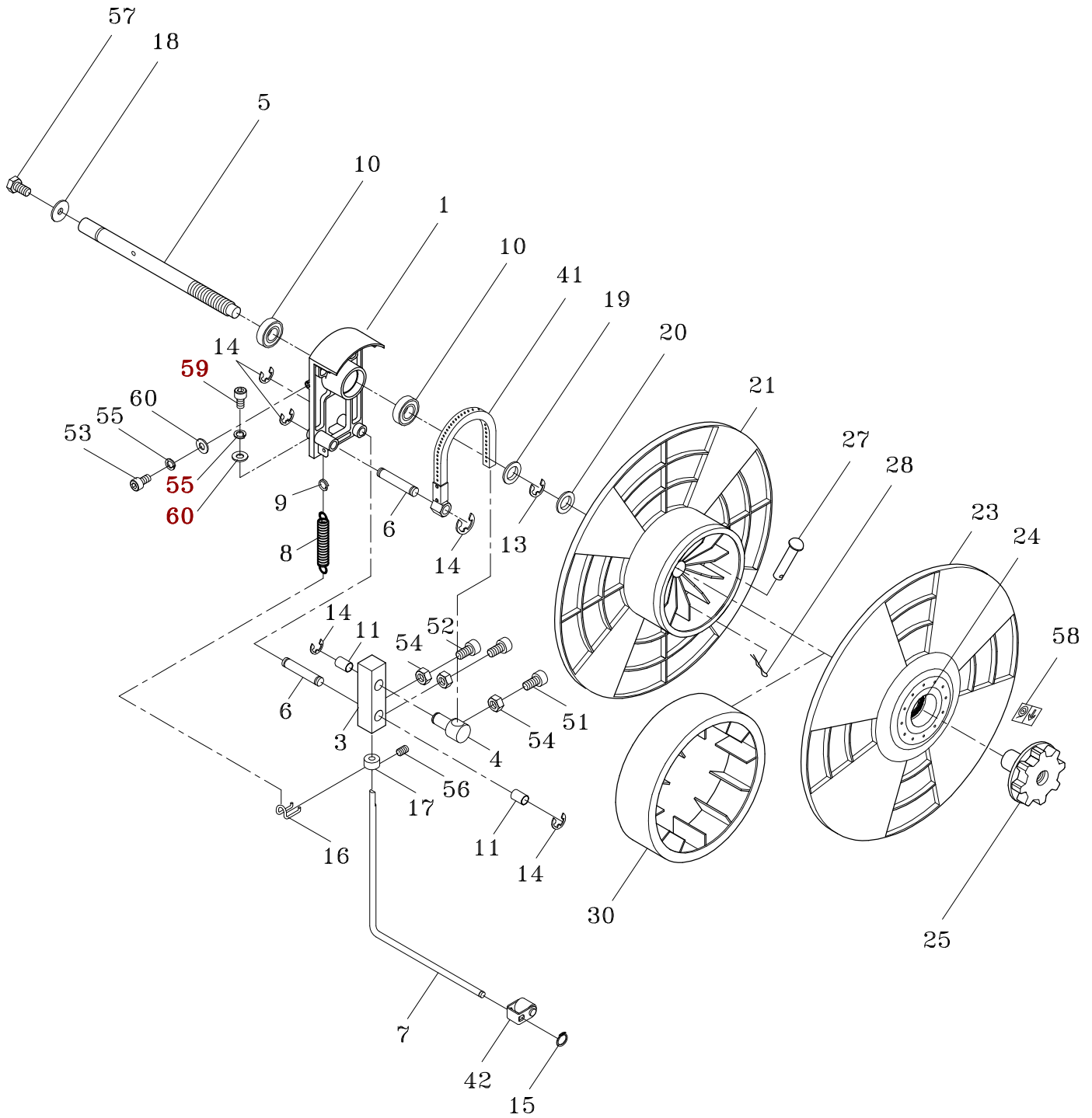
T6-4-11000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-11110	Free Angle Bracket Holder	1	
2	T6-4-11120	Free Angle Roller Bracket	1	
3	T6-4-11130	Strap Guide Roller	1	
4	T6-4-11140	Rivet, $\$ 6 \times 30$	2	
5	PN06	PN, $\$ 6$	2	
51	HSS0610	HSS, M6x10	2	
	HSS0610S	HSS, M6x10 (Stainless Steel Model)	2	

4-2

REEL CONTROL GROUP

T6-4-20000
T6-4-20000S

4-2**REEL CONTROL GROUP****T6-4-20000****T6-4-20000S**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-4-20000	Reel Control Group	1	
	T6-4-20000S	Reel Control Group (Stainless Steel Model)	1	
1	T6-4-20110	Reel Unit Base	1	
3	T6-4-20130	Brake Tension Holder	1	
4	T6-4-20140	Brake Belt Tightener	1	
	T6-4-20140S	Brake Belt Tightener (Stainless Steel Model)	1	
5	T6-4-20150	Reel Shaft	1	
	T6-4-20150S	Reel Shaft (Stainless Steel Model)	1	
6	T6-4-20160	Holder Shaft	2	
	T6-4-20160S	Holder Shaft (Stainless Steel Model)	2	
7	T6-4-20170	Reel Brake Arm	1	
	T6-4-20170S	Reel Brake Arm (Stainless Steel Model)	1	
8	T6-4-20180	Brake Tension Arm Spring	1	
	T6-4-20180S	Brake Tension Arm Spring (Stainless Steel Model)	1	
9	T6-4-20190	Brake Tension Spring Ring	1	
10	BR6205ZZ	Bearing, 6205ZZ	2	
11	MB1525	Metal Bush, 1525	2	
13	ER19	Snap Ring, E-19	1	
	ER19S	Snap Ring, E-19 (Stainless Steel Model)	1	
14	ER12	Snap Ring, E-12	5	
	ER12S	Snap Ring, E-12 (Stainless Steel Model)	5	
15	SR08	Stop Ring, S-8	1	
	SR08S	Stop Ring, S-8 (Stainless Steel Model)	1	
16	T6-4-20260	Spring Hook	1	
17	T6-4-20270	Set Block	1	
	T6-4-20270S	Set Block (Stainless Steel Model)	1	
18	T6-4-20280	Washer	1	
	T6-4-20280S	Washer (Stainless Steel Model)	1	
19	T6-4-20290	Collar	1	
20	T6-4-20300	Collar	1	
21	TC-013	Inner Flange	1	
23	TC-014	Outer Flange	1	
24	TC-015	Protector	1	
25	TC-016	Reel Nut Handle	1	
27	TC-020	Pin	1	

4-2

REEL CONTROL GROUP

T6-4-20000

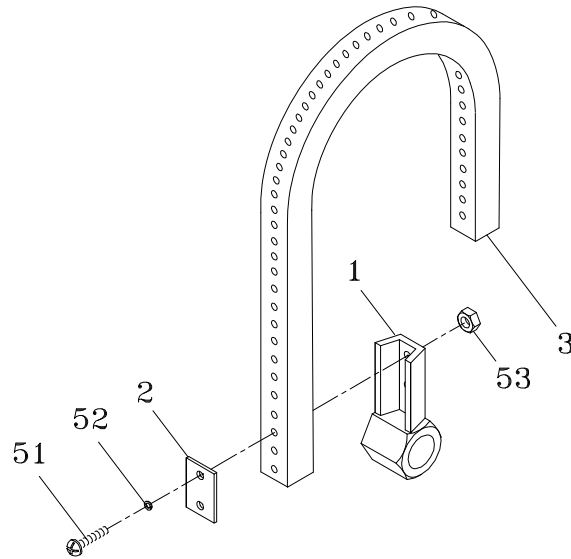
T6-4-20000S

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	TC-021	Split Pin	1	
30	TC-075	Center Drum 280mm (Option)	1	
41	T6-4-21000	Brake Belt Ass'y	1	SEE PAGE 50
42	T6-4-22000	Free Slide Roller Ass'y	1	SEE PAGE 51
51	HBS0625	HBS, M6x25	1	
	HBS0625S	HBS, M6x25 (Stainless Steel Model)	1	
52	HBS0620	HBS, M6x20	2	
	HBS0620S	HBS, M6x20 (Stainless Steel Model)	2	
53	HBS0616	HBS, M6x16	2	
	HBS0616S	HBS, M6x16 (Stainless Steel Model)	2	
54	HN06	HN, M6	2	
	HN06S	HN, M6 (Stainless Steel Model)	2	
55	SW06	SW, M6	3	
	SW06S	SW, M6 (Stainless Steel Model)	3	
56	HSS0606	HSS, M6x6	1	
57	HB0816	HB, M8x16	1	
	HB0816S	HB, M8x16 (Stainless Steel Model)	1	
58	LA-31010	Label	1	
59	HBS0620	HBS, M6x20	1	
60	PW06A	PW, M6 (A)	3	
	PW06AS	PW, M6 (A)(Stainless Steel Model)	3	

4-2-1

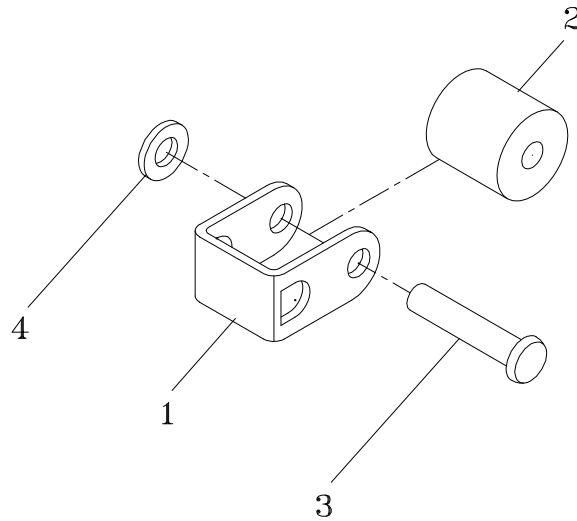
BRAKE BELT ASS'Y

T6-4-21000



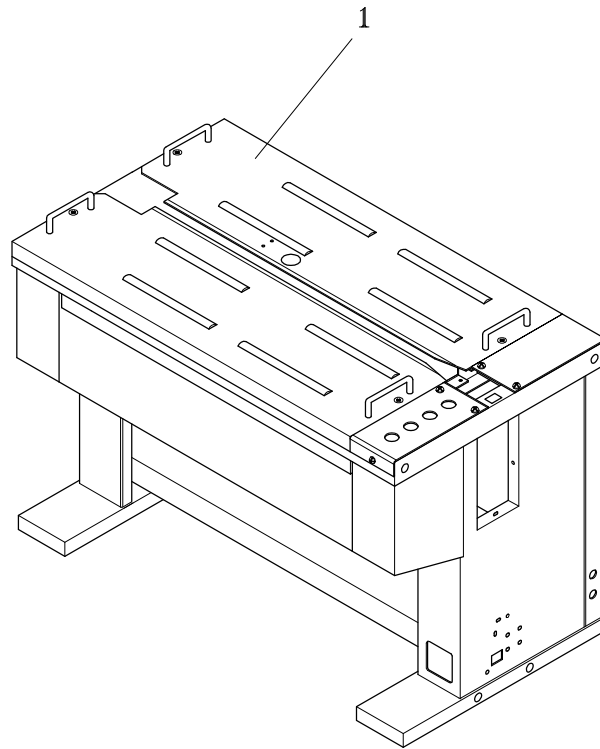
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-21110	Brake Belt Holder	1	
2	T6-4-21120	Brake Holder Plate	1	
3	T6-4-21130	Brake V-Belt	1	
51	PMS0420	PMS, M4x20	2	
52	SW04	SW, M4	4	
53	HN04	HN, M4	2	

4-2-2

FREE SLIDE ROLLER ASS'Y T6-4-22000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-22110	Free Slide Roller Bracket	1	
	T6-4-22110S	Free Slide Roller Bracket (Stainless Steel Model)	1	
2	TE-028	Roller	1	
3	T6-4-11140	Rivet, § 6x30	1	
	T6-4-11140S	Rivet, § 6x30 (Stainless Steel Model)	1	
4	PN06	PN, § 6	1	
	PN06S	PN, § 6 (Stainless Steel Model)	1	

5

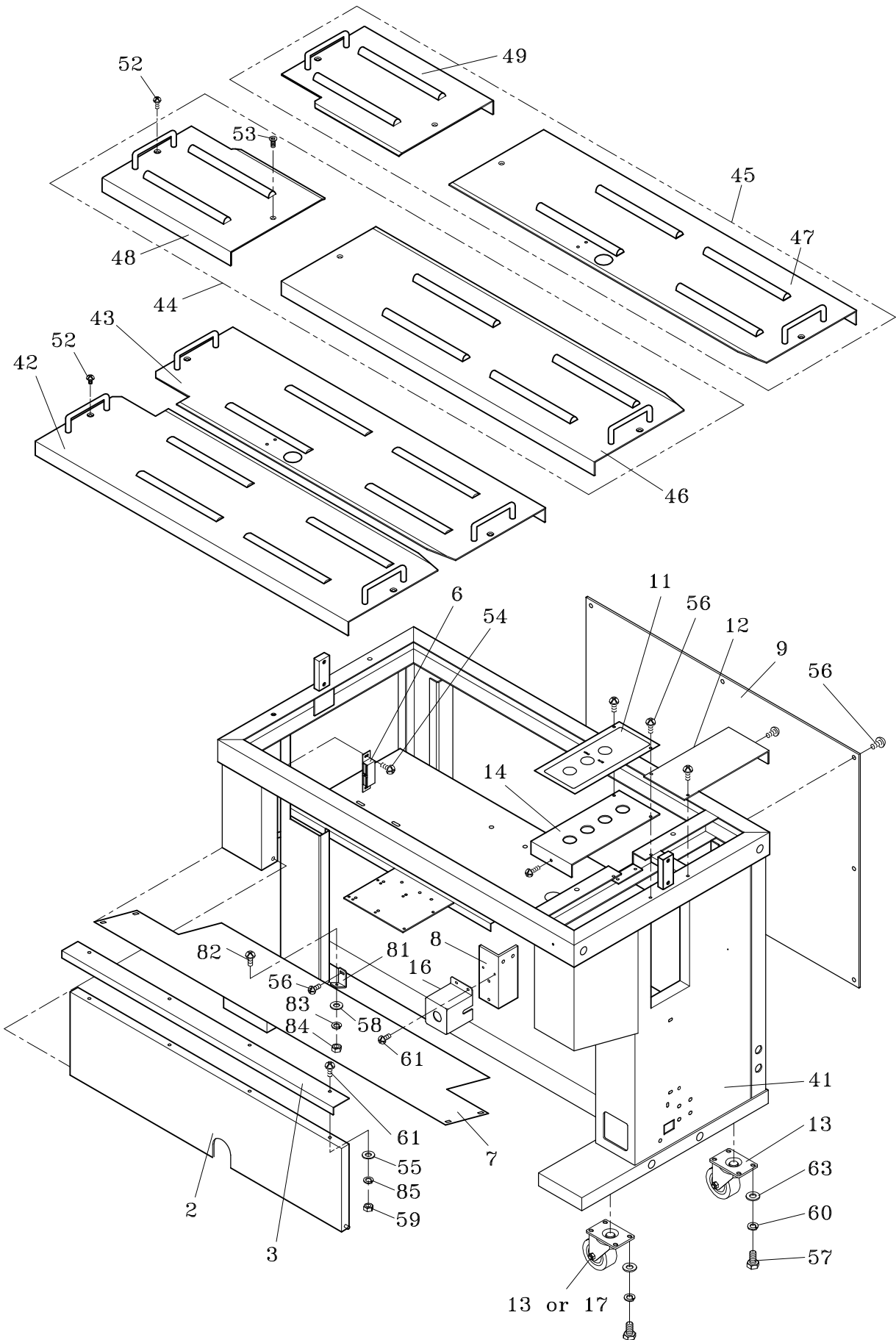
BODY FRAME UNIT**T6-5-90004**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-10014	Body Frame Group	1	SEE PAGE 53
	T6-5-10014S	Body Frame Group (Stainless Steel Model)	1	

5-1

BODY FRAME GROUP

T6-5-10014



5-1**BODY FRAME GROUP****T6-5-10014**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
2	T6-5-10047	Front Door (For Non CE Only)	1	
	T6-5-10047S	Front Door (Stainless Steel Model) (For Non CE Only)	1	
	T6-5-10127	Front Door (For Non CE Only, Outside Tension)	1	
	T6-5-10127S	Front Door (Stainless Steel Model) (For Non CE Only, Outside Tension)	1	
	T6-5-10122	Front Door (For CE)	1	
	T6-5-10122S	Front Door (Stainless Steel Model)(For CE)	1	
	T6-5-10128	Front Door (For CE, Outside Tension)	1	
	T6-5-10128S	Front Door (Stainless Steel Model) (For CE, Outside Tension)	1	
3	T6-5-10130	Front Door Handle	1	
	T6-5-10130S	Front Door Handle (Stainless Steel Model)	1	
6	T6-5-10160	Magnet Catch	2	
7	T6-5-40009	Enclosed Bottom Plate (For CE)	1	
	T6-5-40009S	Enclosed Bottom Plate (Stainless Steel Model) (For CE)	1	
8	T6-5-40020	Power Switch Bracket (For CE)	1	
9	T6-5-10190	Rear Plate	1	
	T6-5-10190S	Rear Plate (Stainless Steel Model)	1	
11	LA-10020	Control Label	1	
	LA-10021	Control Label (For CE)	1	
12	T6-5-10220	Rear Cover	1	
	T6-5-10220S	Rear Cover (Stainless Steel Model)	1	
13	T6-5-10230	Caster (Free)	4	
	T6-5-10231	Caster (Free)(Option)	2	
	T6-5-10232	Caster (Free)(Stainless Steel Model)	2	
14	T6-5-10244	Control Plate	1	
	T6-5-10244S	Control Plate (Stainless Steel Model)	1	
16	T6-5-10260	Cover	1	
17	T6-5-10270	Caster (Brake)(Option)	2	
	T6-5-10271	Caster (Brake)(Stainless Steel Model)	2	
41	T6-5-13000	Body Frame (For 850W)	1	
	T6-5-13000S	Body Frame (Stainless Steel Model) (For 850W)	1	

5-1

BODY FRAME GROUP

T6-5-10014

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
42	T6-5-11000	Upper Table, Front Set (For 850W)	1	SEE PAGE 56
	T6-5-11000S	Upper Table, Front Set (Stainless Steel Model)(For 850W)	1	SEE PAGE 56
	T6-5-11009	Upper Table, Front Set (For 650W)	1	
	T6-5-11009S	Upper Table, Front Set (Stainless Steel Model)(For 650W)	1	
43	T6-5-12000	Upper Table, Rear Set (For 850W)	1	SEE PAGE 57
	T6-5-12000S	Upper Table, Rear Set (Stainless Steel Model)(For 850W)	1	SEE PAGE 57
	T6-5-12009	Upper Table, Rear Set (For 650W)	1	
	T6-5-12009S	Upper Table, Rear Set (Stainless Steel Model)(For 650W)	1	
44	T6-5-11002	Upper Table, Front Set (For 1050W)	1	
	T6-5-11003	Upper Table, Front Set (For 1250W)	1	
	T6-5-11004	Upper Table, Front Set (For 1450W)	1	
	T6-5-11005	Upper Table, Front Set (For 1650W)	1	
	T6-5-11006	Upper Table, Front Set (For 1850W)	1	
	T6-5-11007	Upper Table, Front Set (For 2050W)	1	
	T6-5-11008	Upper Table, Front Set (For 2250W)	1	
45	T6-5-12006	Upper Table, Rear Set (For 1050W)	1	
	T6-5-12007	Upper Table, Rear Set (For 1250W)	1	
	T6-5-12008	Upper Table, Rear Set (For 1450W)	1	
	T6-5-12012	Upper Table, Rear Set (For 1650W)	1	
	T6-5-12013	Upper Table, Rear Set (For 1850W)	1	
	T6-5-12014	Upper Table, Rear Set (For 2050W)	1	
	T6-5-12015	Upper Table, Rear Set (For 2250W)	1	
46	T6-5-10540	Upper Right Table, Front Set (For 1050~2250W)	1	SEE PAGE 58
47	T6-5-10582	Upper Right Table, Rear Set (For 1050W~2250W)	1	SEE PAGE 59
48	T6-5-10550	Upper Left Table, Front Set (For 1050W)	1	SEE PAGE 60
	T6-5-10560	Upper Left Table, Front Set (For 1250W)	1	
	T6-5-10570	Upper Left Table, Front Set (For 1450W)	1	
	T6-5-10571	Upper Left Table, Front Set (For 1650W)	1	
	T6-5-10572	Upper Left Table, Front Set (For 1850W)	1	
	T6-5-10573	Upper Left Table, Front Set (For 2050W)	1	
	T6-5-10574	Upper Left Table, Front Set (For 2250W)	1	

5-1**BODY FRAME GROUP****T6-5-10014**

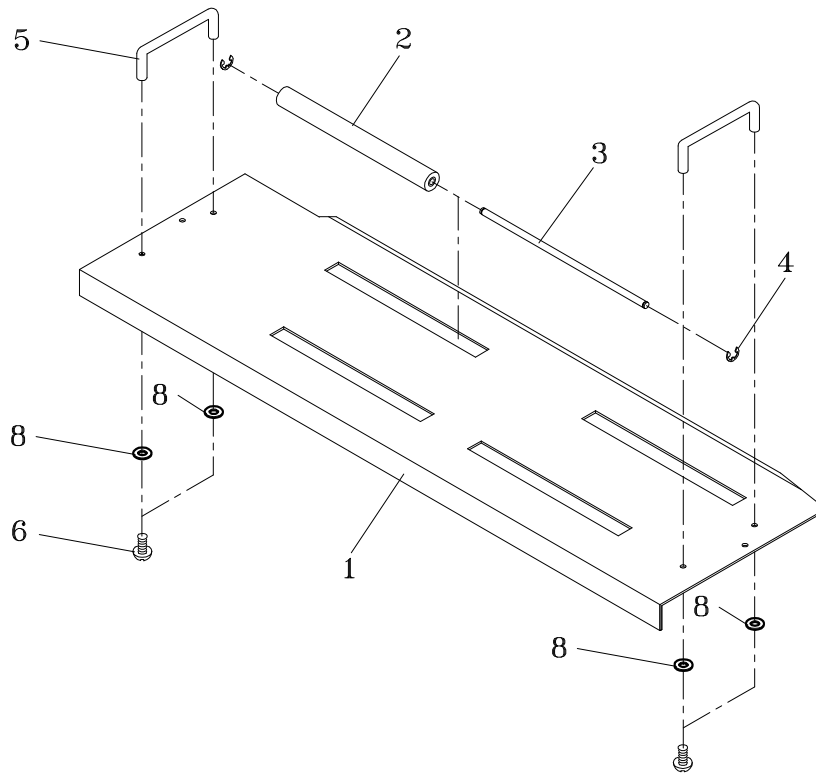
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
49	T6-5-10590	Upper Left Table, Rear Set (For 1050W)	1	SEE PAGE 61
	T6-5-10600	Upper Left Table, Rear Set (For 1250W)	1	
	T6-5-10850	Upper Left Table, Rear Set (For 1450W)	1	
	T6-5-10851	Upper Left Table, Rear Set (For 1650W)	1	
	T6-5-10852	Upper Left Table, Rear Set (For 1850W)	1	
	T6-5-10853	Upper Left Table, Rear Set (For 2050W)	1	
	T6-5-10854	Upper Left Table, Rear Set (For 2250W)	1	
52	TMS0615S	TMS, M6x15 (SUS)	4	
53	FMS0615S	FMS, M6x15 (SUS)(For 1050~2250W)	4	
54	TMS0308	TMS, M3x8	2	
55	PW04	PW, M4	4	
	PW04S	PW, M4 (Stainless Steel Model)	4	
56	TMS0508	TMS, M5x8	15	
	TMS0508S	TMS, M5x8 (Stainless Steel Model)	15	
57	HB0616	HB, M6x16	16	
	HB0616S	HB, M6x16 (Stainless Steel Model)	16	
58	PW05	PW, M5	1	
59	HN04	HN, M4	4	
	HN04S	HN, M4 (Stainless Steel Model)	4	
60	SW06	SW, M6	16	
	SW06S	SW, M6 (Stainless Steel Model)	16	
61	TMS0408	TMS, M4x8	6	
	TMS0408S	TMS, M4x8 (Stainless Steel Model)	6	
63	PW06C	PW, M6 (C)	16	
	PW06CS	PW, M6 (C)(Stainless Steel Model)	16	
81	T6-5-10910	Bracket (For CE)	1	
82	TMS0512	TMS, M5x12	1	
83	SW05	SW, M5	1	
84	HN05	HN, M5	1	
85	SW04	SW, M4	4	
	SW04S	SW, M4 (Stainless Steel Model)	4	

5-1-1

UPPER TABLE, FRONT SET

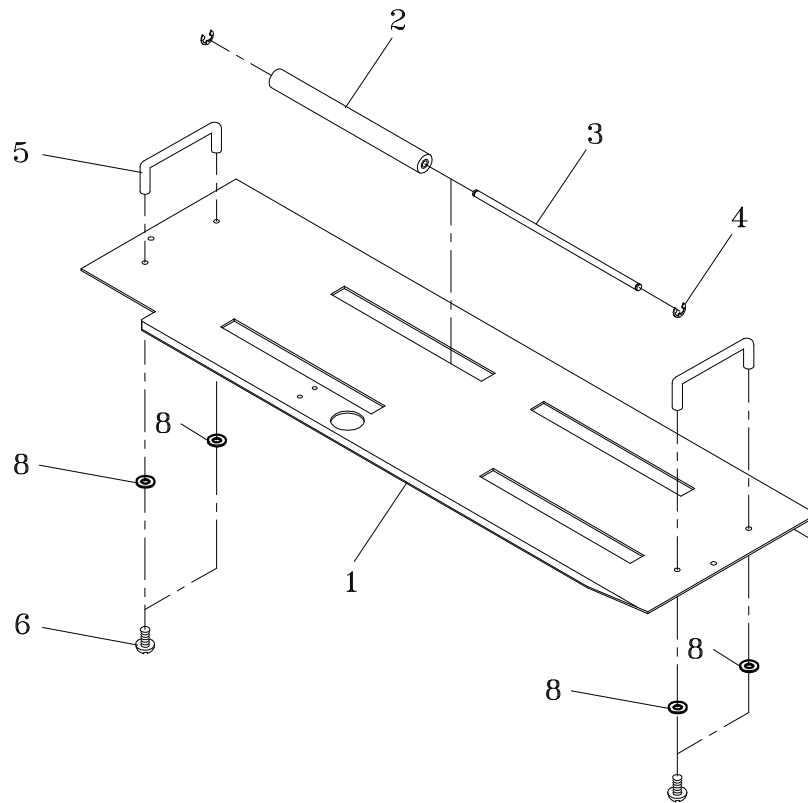
T6-5-11000

T6-5-11009



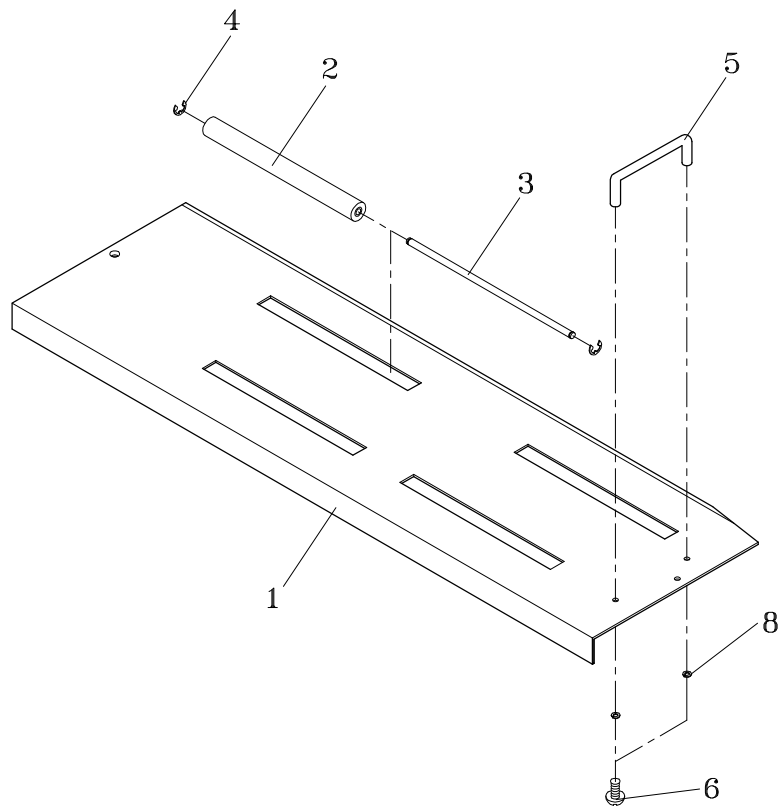
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-11000	Upper Table, Front Set (For 850W)	1	
	T6-5-11009	Upper Table, Front Set (For 650W)	1	
	T6-5-11110	Upper Table Front (For 850W)	1	
	T6-5-11110S	Upper Table Front (Stainless Steel Model) (For 850W)	1	
	T6-5-11010	Upper Table Front (For 650W)	1	
	T6-5-11010S	Upper Table Front (Stainless Steel Model) (For 650W)	1	
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	2	
	T6-5-11150S	Table Handle (Stainless Steel Model)	2	
6	TMS0612	TMS, M6x12	4	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	4	
8	SW06	SW, M6	4	
	SW06S	SW, M6 (Stainless Steel Model)	4	

5-1-2

UPPER TABLE, REAR SET**T6-5-12000****T6-5-12009**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-12000	Upper Table, Rear Set (For 850W)	1	
	T6-5-12009	Upper Table, Rear Set (For 650W)	1	
	T6-5-12110	Upper Rear (For 850W)	1	
	T6-5-12110S	Upper Rear (Stainless Steel Model) (For 850W)	1	
	T6-5-12010	Upper Rear (For 650W)	1	
	T6-5-12010S	Upper Rear (Stainless Steel Model) (For 650W)	1	
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	2	
	T6-5-11150S	Table Handle (Stainless Steel Model)	2	
6	TMS0612	TMS, M6x12	4	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	4	
8	SW06	SW, M6	4	
	SW06S	SW, M6 (Stainless Steel Model)	4	

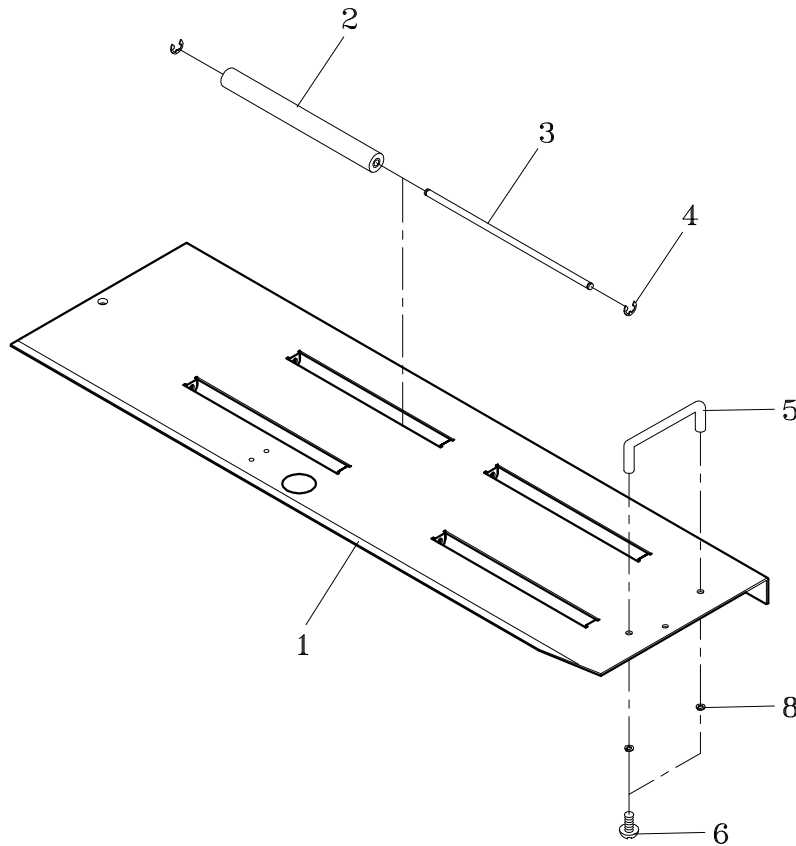
5-1-3 UPPER RIGHT TABLE, FRONT SET T6-5-10540



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-11020	Upper Right Table Front (For 1050~2250W)	1	
	T6-5-11020S	Upper Right Table Front (Stainless Steel Model)(For 1050~2250W)	1	
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	
6	TMS0612	TMS, M6x12	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	2	
8	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	

5-1-4

UPPER RIGHT TABLE, REAR SET T6-5-10582

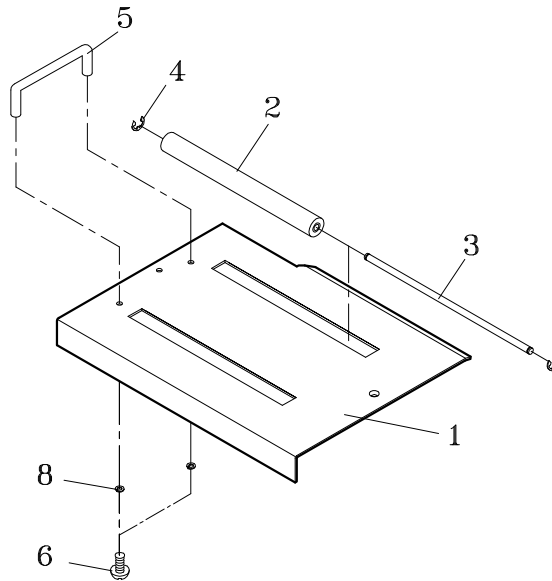


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-12022	Upper Right Rear (For 1050~2250W)	1	
	T6-5-12022S	Upper Right Rear (Stainless Steel Model) (For 1050~2250W)	1	
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	
6	TMS0612	TMS, M6x12	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	2	
8	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	

5-1-5

UPPER LEFT TABLE, FRONT SET

T6-5-10550



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-10550	Upper Left Table, Front Set (For 1050W)	1	
	T6-5-10560	Upper Left Table, Front Set (For 1250W)	1	
	T6-5-10570	Upper Left Table, Front Set (For 1450W)	1	
	T6-5-10571	Upper Left Table, Front Set (For 1650W)	1	
	T6-5-10572	Upper Left Table, Front Set (For 1850W)	1	
	T6-5-10573	Upper Left Table, Front Set (For 2050W)	1	
	T6-5-10574	Upper Left Table, Front Set (For 2250W)	1	
	T6-5-11030	Upper Left Table Front (For 1050W)	1	
	T6-5-11030S	Upper Left Table Front (Stainless Steel Model)(For 1050W)	1	
	T6-5-11040	Upper Left Table Front (For 1250W)	1	
	T6-5-11040S	Upper Left Table Front (Stainless Steel Model)(For 1250W)	1	
	T6-5-11050	Upper Left Table Front (For 1450W)	1	
	T6-5-11050S	Upper Left Table Front (Stainless Steel Model)(For 1450W)	1	
	T6-5-11060	Upper Left Table Front (For 1650W)	1	
	T6-5-11060S	Upper Left Table Front (Stainless Steel Model)(For 1650W)	1	
	T6-5-11070	Upper Left Table Front (For 1850W)	1	
	T6-5-11070S	Upper Left Table Front (Stainless Steel Model)(For 1850W)	1	

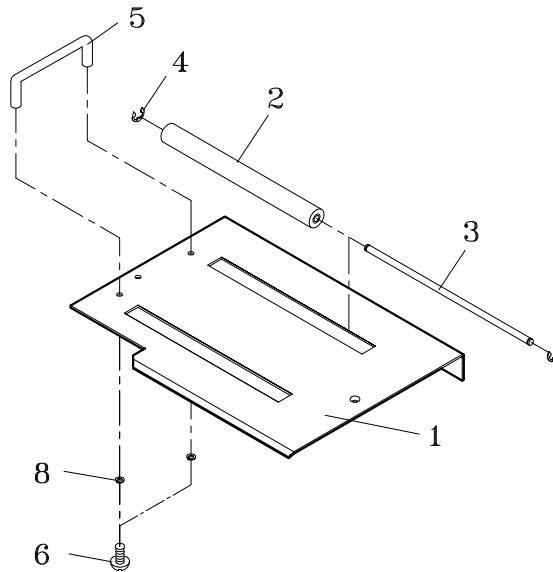
5-1-5 UPPER LEFT TABLE, FRONT SET T6-5-10550

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-11080	Upper Left Table Front (For 2050W)	1	
	T6-5-11080S	Upper Left Table Front (Stainless Steel Model)(For 2050W)	1	
	T6-5-11090	Upper Left Table Front (For 2250W)	1	
	T6-5-11090S	Upper Left Table Front (Stainless Steel Model)(For 2250W)	1	
2	T6-5-11120	Table Roller (For 1050W~1450W)	2	
		Table Roller (For 1650W/1850W)	4	
		Table Roller (For 2050W/2250W)	6	
	T6-5-11121	Table Roller (Stainless Steel Model) (For 1050W~1450W)	2	
		Table Roller (Stainless Steel Model) (For 1650W/1850W)	4	
		Table Roller (Stainless Steel Model) (For 2050W/2250W)	6	
3	T6-5-11130	Table Roller Shaft (For 1050W~1450W)	2	
		Table Roller Shaft (For 1650W/1850W)	4	
		Table Roller Shaft (For 2050W/2250W)	6	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)(For 1050W~1450W)	2	
		Table Roller Shaft (Stainless Steel Model)(For 1650W/1850W)	4	
		Table Roller Shaft (Stainless Steel Model)(For 2050W/2250W)	6	
4	ER07	Snap Ring, E-7 (For 1050W~1450W)	4	
		Snap Ring, E-7 (For 1650W/1850W)	8	
		Snap Ring, E-7 (For 2050W/2250W)	12	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)(For 1050W~1450W)	4	
		Snap Ring, E-7 (Stainless Steel Model) (For 1650W/1850W)	8	
		Snap Ring, E-7 (Stainless Steel Model) (For 2050W/2250W)	12	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	

5-1-5 UPPER LEFT TABLE, FRONT SET T6-5-10550

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
6	TMS0612	TMS, M6x12	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	2	
8	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	

5-1-6 UPPER LEFT TABLE, REAR SET T6-5-10590



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-10590	Upper Left Table, Rear Set (For 1050W)	1	
	T6-5-10600	Upper Left Table, Rear Set (For 1250W)	1	
	T6-5-10850	Upper Left Table, Rear Set (For 1450W)	1	
	T6-5-10851	Upper Left Table, Rear Set (For 1650W)	1	
	T6-5-10852	Upper Left Table, Rear Set (For 1850W)	1	
	T6-5-10853	Upper Left Table, Rear Set (For 2050W)	1	
	T6-5-10854	Upper Left Table, Rear Set (For 2250W)	1	
	T6-5-12030	Upper Left Table Rear (For 1050W)	1	
	T6-5-12030S	Upper Left Table Rear (Stainless Steel Model)(For 1050W)	1	
	T6-5-12040	Upper Left Table Rear (For 1250W)	1	
	T6-5-12040S	Upper Left Table Rear (Stainless Steel Model)(For 1250W)	1	
	T6-5-12050	Upper Left Table Rear (For 1450W)	1	
	T6-5-12050S	Upper Left Table Rear (Stainless Steel Model)(For 1450W)	1	
	T6-5-12060	Upper Left Table Rear (For 1650W)	1	
	T6-5-12060S	Upper Left Table Rear (Stainless Steel Model)(For 1650W)	1	
	T6-5-12070	Upper Left Table Rear (For 1850W)	1	
	T6-5-12070S	Upper Left Table Rear (Stainless Steel Model)(For 1850W)	1	

5-1-6

UPPER LEFT TABLE, REAR SET

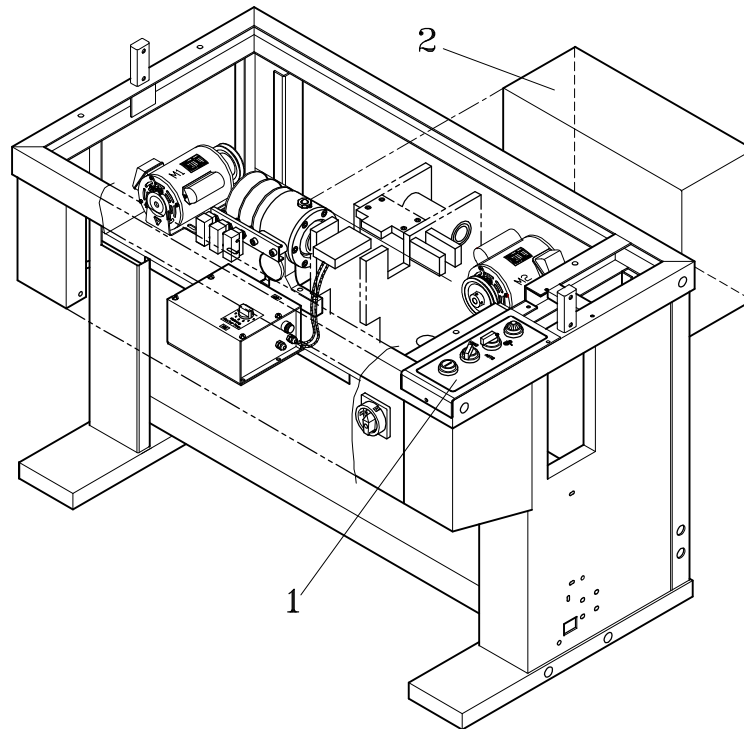
T6-5-10590

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-12080	Upper Left Table Rear (For 2050W)	1	
	T6-5-12080S	Upper Left Table Rear (Stainless Steel Model)(For 2050W)	1	
	T6-5-12090	Upper Left Table Rear (For 2250W)	1	
	T6-5-12090S	Upper Left Table Rear (Stainless Steel Model)(For 2250W)	1	
2	T6-5-11120	Table Roller (For 1050W~1450W)	2	
		Table Roller (For 1650W/1850W)	4	
		Table Roller (For 2050W/2250W)	6	
	T6-5-11121	Table Roller (Stainless Steel Model) (For 1050W~1450W)	2	
		Table Roller (Stainless Steel Model) (For 1650W/1850W)	4	
		Table Roller (Stainless Steel Model) (For 2050W/2250W)	6	
3	T6-5-11130	Table Roller Shaft (For 1050W~1450W)	2	
		Table Roller Shaft (For 1650W/1850W)	4	
		Table Roller Shaft (For 2050W/2250W)	6	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model) (For 1050W~1450W)	2	
		Table Roller Shaft (Stainless Steel Model) (For 1650W/1850W)	4	
		Table Roller Shaft (Stainless Steel Model) (For 2050W/2250W)	6	
4	ER07	Snap Ring, E-7 (For 1050W~1450W)	4	
		Snap Ring, E-7 (For 1650W/1850W)	8	
		Snap Ring, E-7 (For 2050W/2250W)	12	
	ER07S	Snap Ring, E-7 (Stainless Steel Model) (For 1050W~1450W)	4	
		Snap Ring, E-7 (Stainless Steel Model) (For 1650W/1850W)	8	
		Snap Ring, E-7 (Stainless Steel Model) (For 2050W/2250W)	12	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	

5-1-6 UPPER LEFT TABLE, REAR SET T6-5-10590

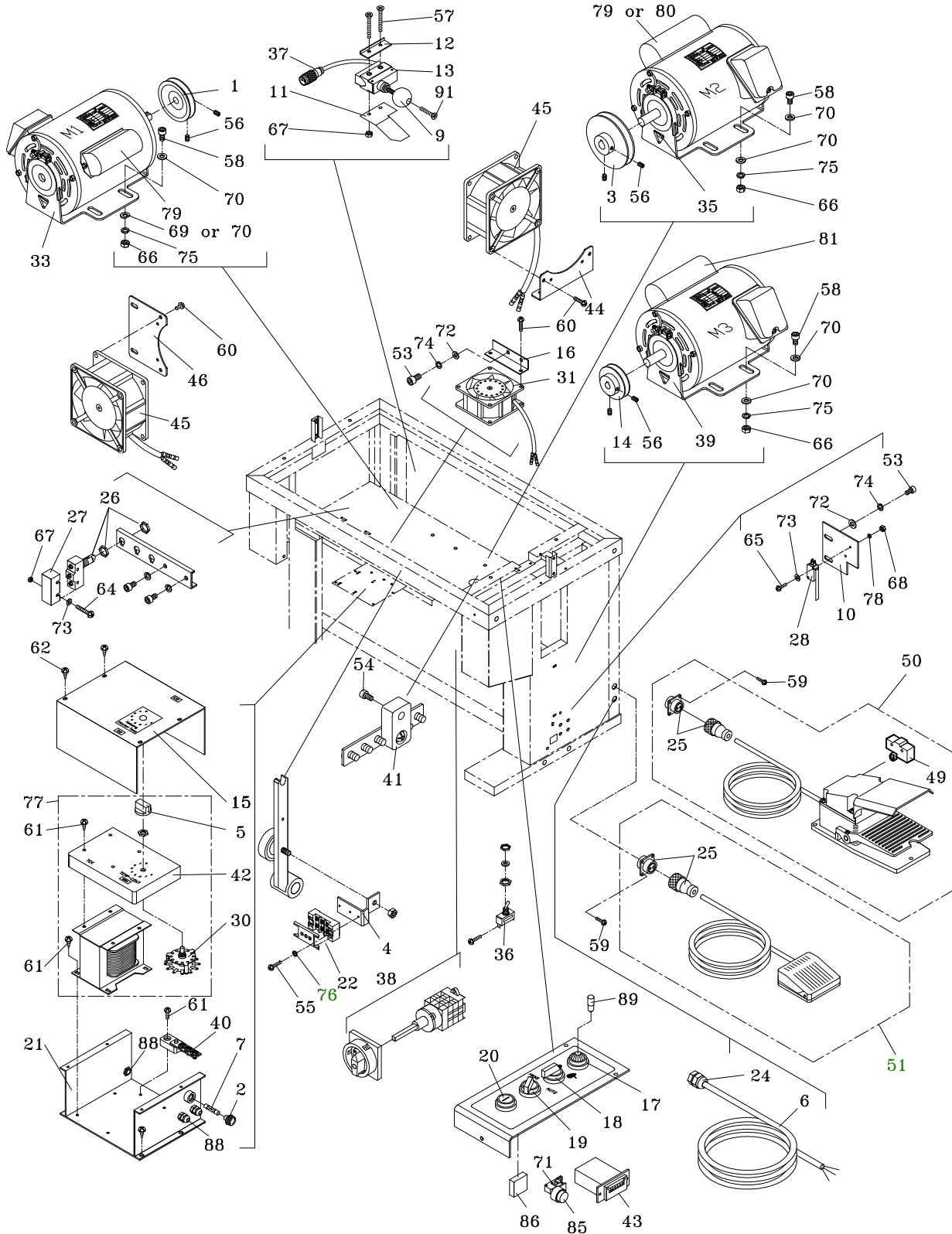
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
6	TMS0612	TMS, M6x12	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	2	
8	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	

6

ELECTRIC CONTROL UNIT T6-6-90000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-6-10030	Electric Control Group (For 220V/1PH)	1	SEE PAGE 63
	T6-6-10008	Electric Control Group (For 100V/1PH)	1	
	T6-6-10009	Electric Control Group (For 110V/1PH)	1	
	T6-6-10019	Electric Control Group (For 240V/1PH)	1	
	T6-6-10026	Electric Control Group (For 220V/3PH)	1	
	T6-6-10027	Electric Control Group (For 380V/3PH)	1	
	T6-6-10028	Electric Control Group (For 415V/3PH)	1	
2	T6-6-30024	Electric Box Group (For TP-6000-1)	1	SEE PAGE 66
	T6-6-40027	Electric Box Group (For TP-6000CE1)	1	
	T6-6-50001	Electric Box Group (For TP-6000-3)	1	
	T6-6-50002	Electric Box Group (For TP-6000CE3)	1	

6-1 ELECTRIC CONTROL GROUP T6-6-10030



6-1 ELECTRIC CONTROL GROUP T6-6-10030

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-6-10030	Electric Control Group (For 220V/1PH)	1	
	T6-6-10008	Electric Control Group (For 100V/1PH)	1	
	T6-6-10009	Electric Control Group (For 110V/1PH)	1	
	T6-6-10019	Electric Control Group (For 240V/1PH)	1	
	T6-6-10026	Electric Control Group (For 220V/3PH)	1	
	T6-6-10027	Electric Control Group (For 380V/3PH)	1	
	T6-6-10028	Electric Control Group (For 415V/3PH)	1	
1	T6-6-10110	Motor (M1) Pulley (For 3PH)	1	
	T6-6-30002	Motor (M1) Pulley (For 1PH)	1	
2	TG-013	Fuse Holder (For CE)	1	
3	T6-6-10130	Motor (M2) Pulley (For 3PH)	1	
	T6-6-30005	Motor (M2) Pulley (For 1PH)	1	
4	T6-6-10140	Heater Terminal Bracket	1	
5	TF-025	Knob	1	
6	T6-6-10163	Cap Tire (For 3PH)	1	
	T6-6-10161	Cap Tire (Europe Plug)(For 1PH)	1	
	T6-6-10162	Cap Tire (America Plug)(For 1PH)	1	
7	T6-6-40007	Fuse 15A (For CE)	1	
9	T6-6-10190	Limit Switch Ball	1	
10	T6-6-10200	Limit Switch Base	1	
11	T6-6-10210	Limit Switch Fixing Plate	1	
12	T6-6-10220	Limit Switch Cover	1	
13	T6-6-10230	ML, Limit Switch	1	
14	T6-1-71160	Feed Roller Pulley	1	
15	T6-6-40002	Transformer Box Cover	1	
	T6-6-40002S	Transformer Box Cover (Stainless Steel Model)	1	
16	T6-6-10260	Smoke Fan Bracket	1	
17	T6-6-30011	Power Selector Switch	1	
	T6-6-40018	Power Light (For TP-6000CE)	1	
	T6-6-10301	Start Switch With Lamp (For CE with SFS option)	1	
18	T6-6-30010	Auto-return Selector Switch	1	
19	T6-6-30009	Stop Switch 1NC	1	
	T6-6-40016	2P. Selector Switch (For CE)	1	

6-1 ELECTRIC CONTROL GROUP T6-6-10030

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	T6-6-30008	Mushroom Head Switch (Start)	1	
	T6-6-40015	Push Button Switch (Start, Reset) (For CE)	1	
	T6-6-10301	Start Switch With Lamp (For SFS option)	1	
21	T6-6-40006	Transformer Box	1	
	T6-6-40006S	Transformer Box (Stainless Steel Model)	1	
22	T6-6-10320	Heater Terminal	1	
24	T6-6-10340	Cable Gland (PG13.5)	1	
25	T6-6-10350	Foot Switch Consent	1	
26	T6-6-10360	Limit Switch (LS1-3)	3	
27	T6-6-10370	Limit Switch Cover (LS1-3)	3	
28	T6-6-10380	Limit Switch (LS4)	1	
30	TF-027	Selector Switch	1	
31	TF-021	Fan (For 110V)	1	
	TF-021-1	Fan (For 220V/230V/240V)	1	
33	T6-6-30060	Motor (M1) (For 220V/1PH)	1	
	T6-6-30050	Motor (M1) (For 100V/1PH)	1	
	T6-6-30051	Motor (M1) (For 110V/1PH)	1	
	T6-6-30052	Motor (M1) (For 240V/1PH)	1	
	T6-6-10442	Motor (M1) (For 220V/3PH)	1	
	T6-6-10444	Motor (M1) (For 380V/3PH)	1	
	T6-6-10441	Motor (M1) (For 415V/3PH)	1	
35	T6-6-30070	Motor (M2) (For 220V/1PH)	1	
	T6-6-30053	Motor (M2) (For 100V/1PH)	1	
	T6-6-30054	Motor (M2) (For 110V/1PH)	1	
	T6-6-30055	Motor (M2) (For 240V/1PH)	1	
	T6-6-10442	Motor (M2) (For 220V/3PH)	1	
	T6-6-10444	Motor (M2) (For 380V/3PH)	1	
	T6-6-10441	Motor (M2) (For 415V/3PH)	1	
36	T6-6-10460	Snap Switch (For Non CE Only)	1	
37	T6-6-40023	Switch Connector (For CE)	1	
38	T6-6-40010	Main Power Switch (For CE)	1	

6-1 ELECTRIC CONTROL GROUP T6-6-10030

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
39	T6-6-30080	Motor (M3) (For 220V/1PH)	1	
	T6-6-30056	Motor (M3) (For 100V/1PH)	1	
	T6-6-30057	Motor (M3) (For 110V/1PH)	1	
	T6-6-30058	Motor (M3) (For 240V/1PH)	1	
	T6-6-10442	Motor (M3) (For 220V/3PH)	1	
	T6-6-10444	Motor (M3) (For 380V/3PH)	1	
	T6-6-10441	Motor (M1) (For 415V/3PH)	1	
40	T6-6-30200	Earth Plate (3P) (For CE)	1	
41	T5-4-10310	Earth Plate (5P) (For CE)	1	
42	TF-024	Transformer Cover	1	
43	T6-6-10530	Counter (Option)	1	
44	T6-6-10540	Bracket (For M2 Fan, 1PH)	1	
45	T6-6-10550	Fan (For M1/M2 Motor, 110V/1PH)	2	
	T6-6-10551	Fan (For M1/M2 Motor, 230V/1PH)	2	
46	T6-6-10560	Bracket (For M1 Fan, 1PH)	1	
49	T7-5-20130	Micro Switch (Option)	1	
50	T7-6-40001	Pedal Control Set (Option)	1	
51	T6-6-11000	Pedal Control Set	1	
53	HBS0510	HBS, M5x10	4	
54	HBS0512	HBS, M5x12 (For CE)	1	
55	PMS0410	PMS, M4x10	2	
56	HSS0610	HSS, M6x10	4	
57	FMS0435S	FMS, M4x35 (SUS)	2	
58	HBS0620	HBS, M6x20	10	
	HBS0625	HBS, M6x25	2	
59	TMS0308	TMS, M3x8	4	
60	TMS0508	TMS, M5x8	6	
61	TMS0408	TMS, M4x8	9	
62	TMS0408	TMS, M4x8	4	
	TMS0408S	TMS, M4x8 (Stainless Steel Model)	4	
64	PMS0425	PMS, M4x25	6	
65	PMS0315	PMS, M3x15	2	
66	HN06	HN, M6	12	
67	HN04	HN, M4	8	
68	HN03	HN, M3	2	

6-1 ELECTRIC CONTROL GROUP T6-6-10030

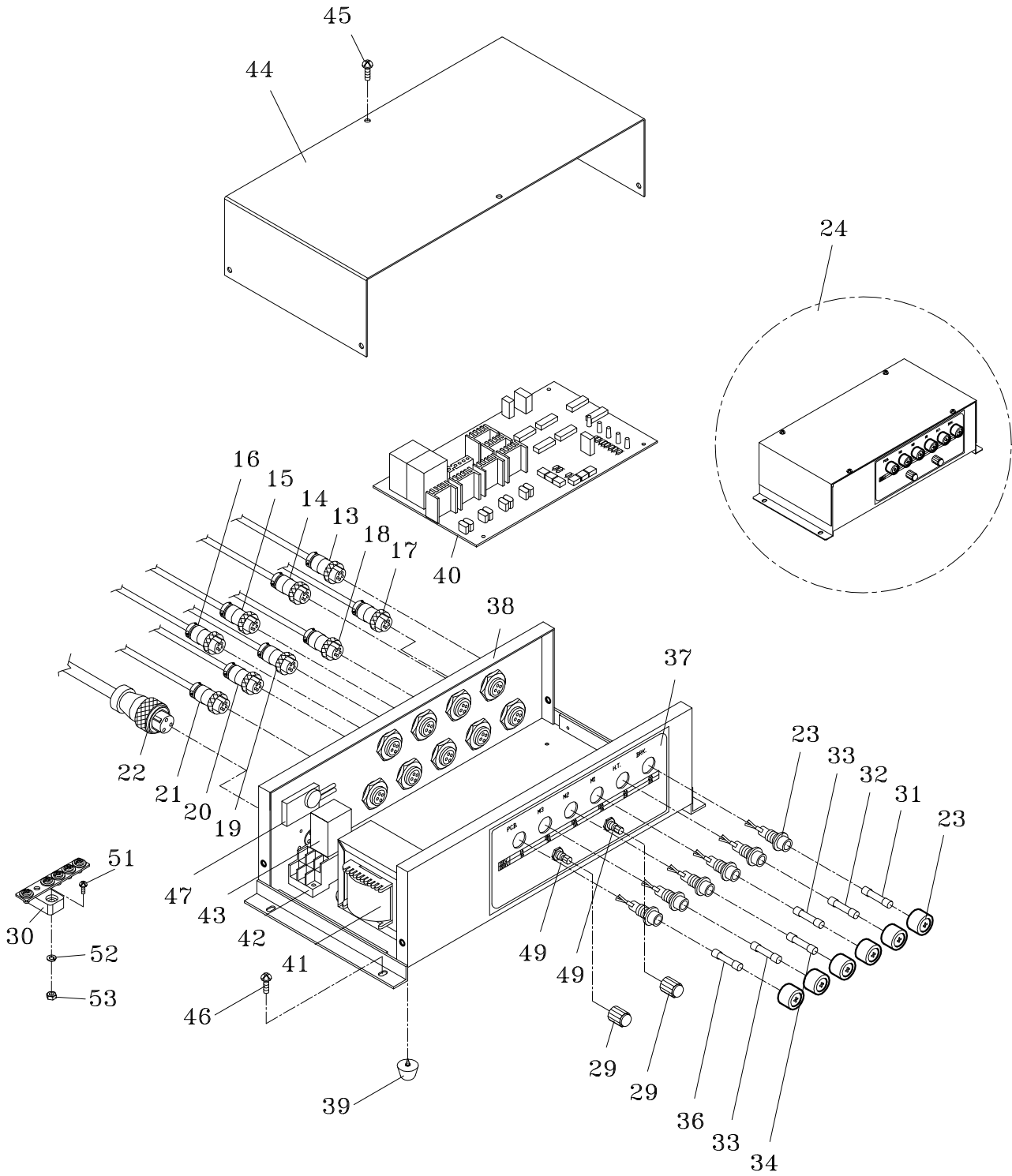
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	PW06D	PW, M6 (D)(For 1PH)	2	
70	PW06C	PW, M6 (C)(For 1PH)	22	
		PW, M6 (C)(For 3PH)	24	
71	TF-006	Micro Switch (Option)	1	
72	PW05	PW, M5	4	
73	PW04	PW, M4	14	
74	SW05	SW, M5	3	
75	SW06	SW, M6	12	
76	SW04	SW, M4	2	
77	T6-6-10172	Heater Transformer Ass'y (For 110V)	1	
	T6-6-10171	Heater Transformer Ass'y (For 220V/ 230V/240V)	1	
	T6-6-10173	Heater Transformer Ass'y (For 100V)	1	
78	SW03	SW, M3	2	
79	T6-6-10892	Motor starting capacitor (For M1, 100V/1PH)	1	
	T6-6-10895	Motor starting capacitor (For M1/M2, 220V/1PH)	2	
	T6-6-10893	Motor starting capacitor (For M1/M2, 110V/1PH)	2	
	T6-6-10894	Motor starting capacitor (For M1/M2, 240V/1PH)	2	
80	T6-6-10902	Motor starting capacitor (For M2, 100V/1PH)	1	
81	T6-6-10915	Motor starting capacitor (For M3, 220V/1PH)	1	
	T6-6-10912	Motor starting capacitor (For M3, 100V~110V/1PH)	1	
	T6-6-10914	Motor starting capacitor (For M3, 240V/1PH)	1	
85	T6-6-10950	Reset Switch (For S.F.S)	1	
86	T6-6-10960	Relay (For S.F.S)	1	

6-1**ELECTRIC CONTROL GROUP****T6-6-10030**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
88	T6-6-10980	Cable Gland (PG11)	3	
89	T6-6-30135	Lamp	1	
91	FTP0416A	FTP, 4x16 (A)	1	

6-2

**ELECTRIC CONTROL GROUP T6-6-30024
T6-6-40027**



TP-6000-1/TP-6000CE1

6-2

ELECTRIC CONTROL GROUP

T6-6-30024

T6-6-40027

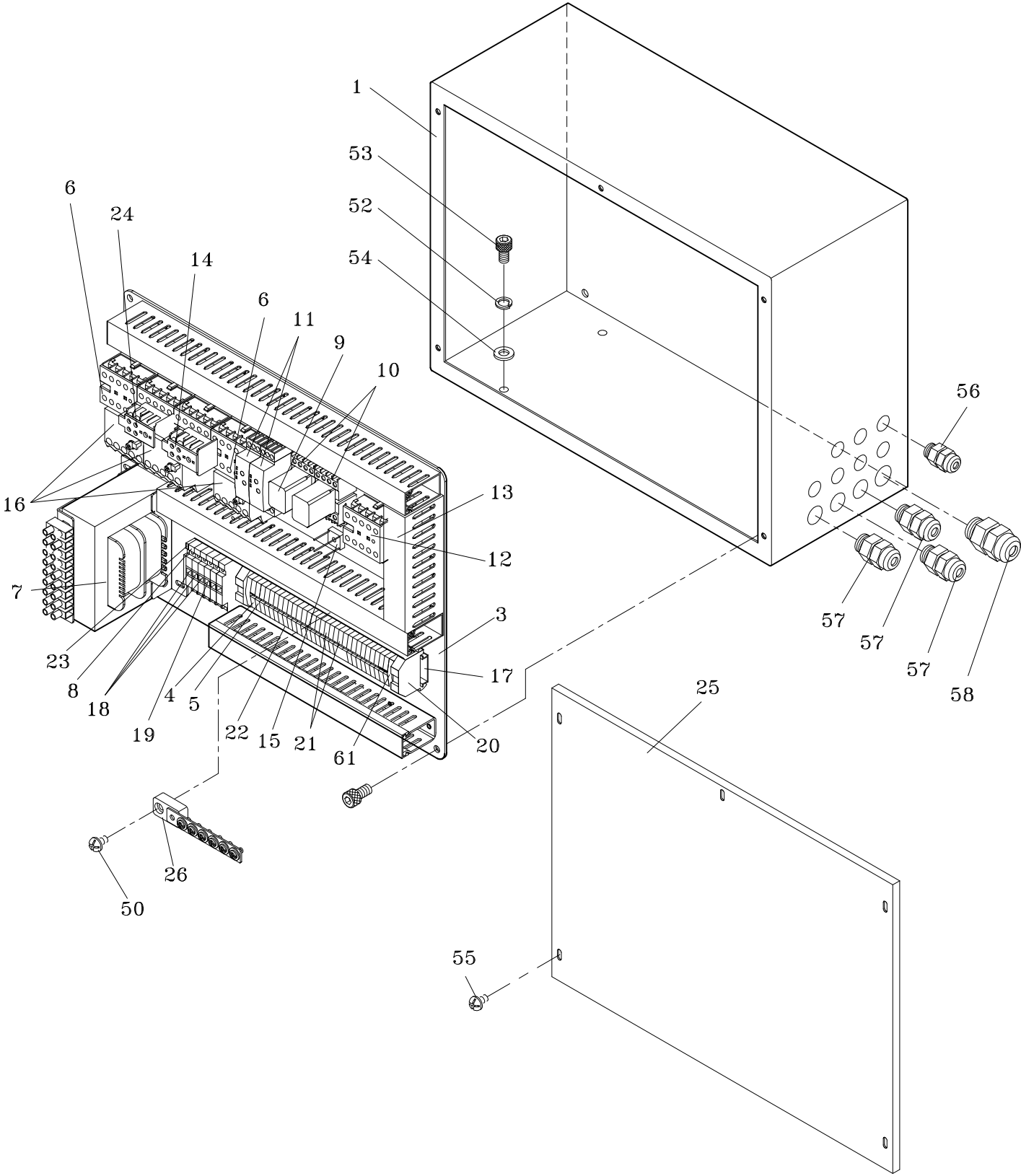
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-6-30024	Electric Control Group (For 1PH, Non CE)	1	
	T6-6-40027	Electric Control Group (For 1PH, CE)	1	
13	T6-6-30013	Connector (LS1.2.3.)	1	
14	T6-6-30014	Connector (Switch 2)	1	
15	T6-6-30015	Connector (Switch 1)	1	
16	T6-6-30016	Connector (LS4/Foot)	1	
17	T6-6-30017	Connector (Braker)	1	
18	T6-6-30018	Connector (Heater)	1	
19	T6-6-30019	Connector (M1)	1	
20	T6-6-30020	Connector (M2)	1	
21	T6-6-30021	Connector (M3)	1	
22	T6-6-30022	Connector (Power)	1	
23	T5-4-10160	Fuse Holder	6	
24	T6-6-30137	Electric Control Unit (For Non CE)	1	
	T6-6-40053	Electric Control Unit (For CE)	1	
29	T6-6-30029	Knob	2	
30	T5-4-10310	Earth Plate (5P) (For CE)	1	
31	T6-6-30031	Fuse (2A)(For 220V/230V/240V)	1	
32	T6-6-30032	Fuse (3A)(For 220V/230V/240V)	1	
	T6-6-30134	Fuse (6A)(For 110V)	1	
33	T6-6-30033	Fuse (5A)(For 220V/230V/240V)	2	
	T6-6-30133	Fuse (10A)(For 110V)	2	
34	T6-6-30034	Fuse (7A)(For 220V/230V/240V)	1	
	T6-6-30133	Fuse (10A)(For 110V)	1	
36	T6-6-30036	Fuse (1A)	1	
37	LA-20070	Label	1	
38	T6-6-30038	Electric Box	1	
39	T6-6-30039	Cushion	4	
40	T6-6-30040	P.C. Board	1	
41	T6-6-30041	Transformer	1	
42	T6-6-30042	Relay Socket (For Non CE)	1	
43	T6-6-30043	Relay (For Non CE)	1	
44	T6-6-30044	Cover	1	
45	PMS0306	PMS, M3x6	8	

6-2**ELECTRIC CONTROL GROUP****T6-6-30024****T6-6-40027**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
46	TMS0508	TMS, M5x8	4	
47	T6-6-30047	EMI Filter	1	
49	T6-6-30049	Variable Resistor (1M)	2	
51	TMS0412	TMS, M4x12 (For CE)	1	
52	SW04	SW, M4 (For CE)	1	
53	HN04	HN, M4 (For CE)	1	

6-2

**ELECTRIC CONTROL GROUP T6-6-50001
T6-6-50002**



TP-6000-3/TP-6000CE3

6-2

ELECTRIC CONTROL GROUP

T6-6-50001

T6-6-50002

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-6-50001	Electric Control Group (For 3PH, Non CE)	1	
	T6-6-50002	Electric Control Group (For 3PH, CE)	1	
1	T6-6-50110	Electric Box	1	
3	T6-6-50130	Panel	1	
4	T6-6-50140	Terminal (Ground)	5	
5	T6-6-50150	Terminal (Control)(Single in, single out)	22	
6	T6-6-50161	Magnetic Switch	4	
7	T6-6-50170	Transformer (For 220V, 380V, 415V/24V)	1	
8	T6-6-50180	Fuse Holder	5	
		Fuse Holder (For CE)	6	
9	T6-6-50190	Relay	2	
10	T6-6-50200	Relay Socket	2	
11	T6-6-50211	Timer	2	
12	T6-6-50220	Magnetic Switch (For Non CE only)	1	
13	T6-6-50230	Wire Duct 25x45	1set	
14	T6-6-50241	ADD-ON Contact (M2F) (2a)	1	
15	T6-6-50250	Rectifier	1	
16	T6-6-50261	Over Load Relay	3	
17	T6-6-50270	Terminal Guide	1	
18	T6-6-50280	Fuse (5A)	3	
19	T6-6-50290	Fuse (2A)	2	
20	T6-6-50300	End Stop	2	
21	T6-6-50310	Terminal (Control)(Two in, two out)	2	
22	T6-6-50320	Group Marker Carrier	4	
23	T6-6-50330	End Plate (Fuse)	1	
24	T6-6-50341	ADD-ON Contact (M2R) (1a1b)	1	
25	T6-6-50350	Cover	1	
26	T6-6-10250	Earth Plate (6P) (For CE)	1	
50	TMS0512	TMS, M5x12 (For CE)	1	
51	HBS0616	HBS, M6x16	4	
52	SW05	SW, M5	3	
53	HBS0510	HBS, M5x10	3	
54	PW05	PW, M5	3	

6-2**ELECTRIC CONTROL GROUP****T6-6-50001****T6-6-50002**

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
55	TMS0508	TMS, M5x8	5	
56	T5-2-10500	Cable Gland (PG9)	7	
57	T6-6-10980	Cable Gland (PG11)	3	
58	T6-6-10340	Cable Gland (PG13.5)	1	
59	SW06	SW, M6	4	
60	HN06	HN, M6	4	
61	T6-6-50410	End Plate (Control)	1	

11/2008